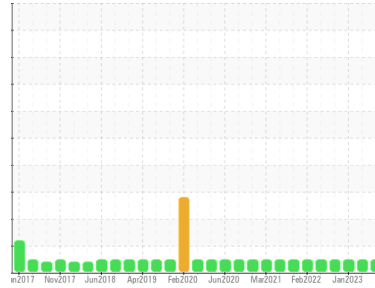




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
VAC FLEX 4 (S/N F13093U96127)

Component
Pump
Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			USPM5905508	USPM28623	USPM5729367
Sample Date	Client Info			23 Jul 2023	14 Apr 2023	02 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	4	12	9
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>3	<1	0	0
Aluminum	ppm	ASTM D5185m	>7	<1	<1	<1
Lead	ppm	ASTM D5185m	>12	0	0	0
Copper	ppm	ASTM D5185m	>30	0	0	0
Tin	ppm	ASTM D5185m	>9	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1	0
Barium	ppm	ASTM D5185m	0	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	0	0	1	0
Calcium	ppm	ASTM D5185m	0	0	4	0
Phosphorus	ppm	ASTM D5185m	1800	1008	1547	1540
Zinc	ppm	ASTM D5185m	0	2	13	14
Sulfur	ppm	ASTM D5185m	0	18	114	39

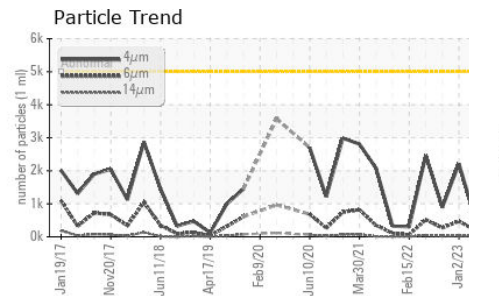
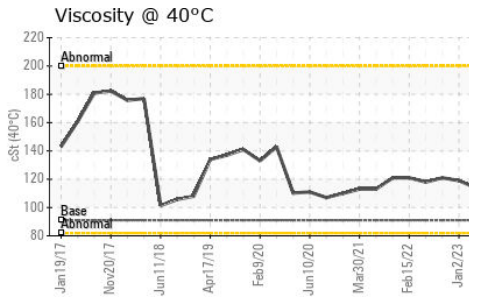
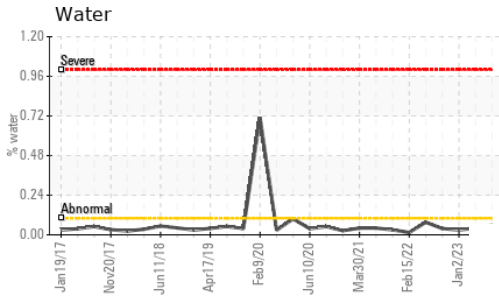
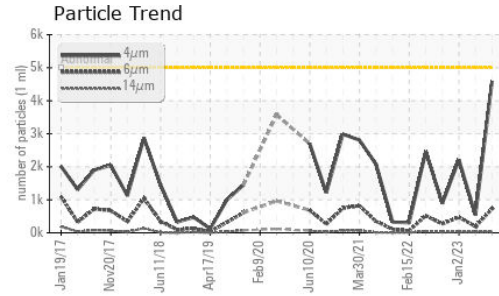
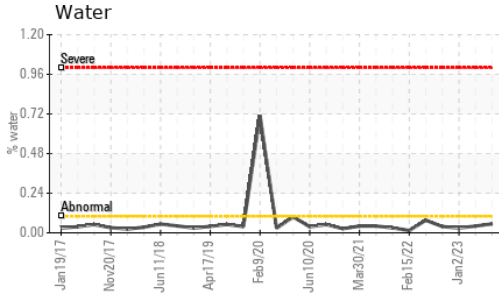
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	4	9	8
Sodium	ppm	ASTM D5185m		<1	3	3
Potassium	ppm	ASTM D5185m	>20	<1	0	0
Water	%	ASTM D6304		0.054	0.041	0.029
ppm Water	ppm	ASTM D6304	>.1	543.3	411.1	290.0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	4584	544	2212
Particles >6µm		ASTM D7647	>1300	724	191	474
Particles >14µm		ASTM D7647	>160	27	27	26
Particles >21µm		ASTM D7647	>40	4	9	5
Particles >38µm		ASTM D7647	>10	0	2	1
Particles >71µm		ASTM D7647	>3	0	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/17/12	16/15/12	18/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	0.17	0.31	0.36



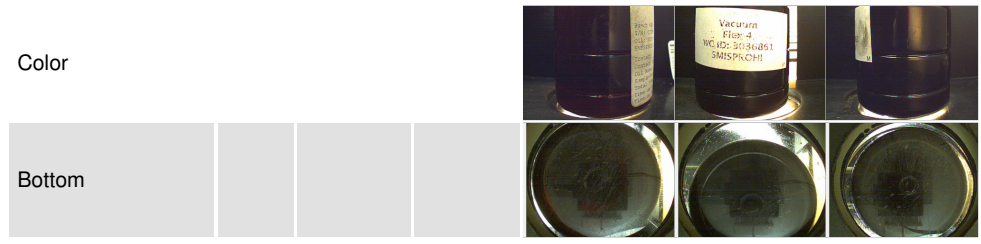
OIL ANALYSIS REPORT



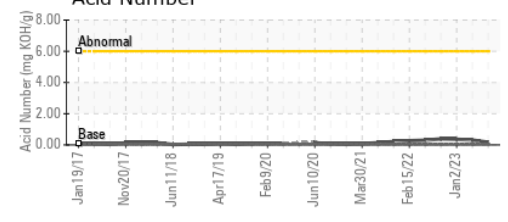
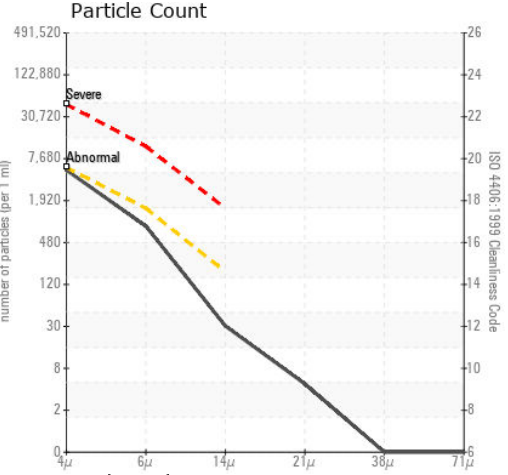
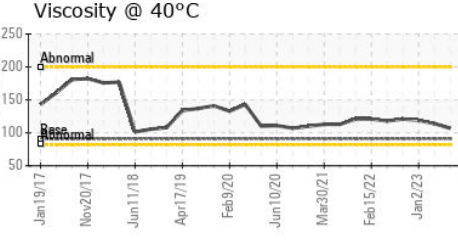
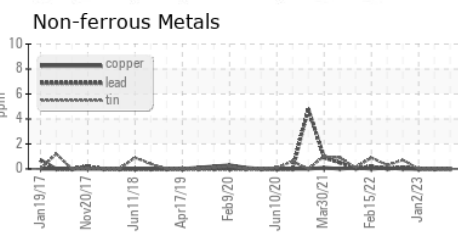
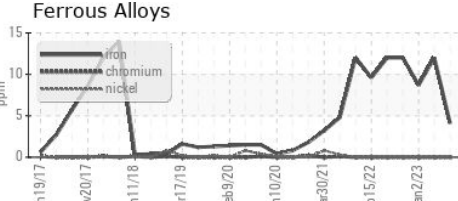
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	107	114	119

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM5905508 **Received** : 24 Jul 2023
Lab Number : 05905508 **Diagnosed** : 25 Jul 2023
Unique Number : 10566864 **Diagnostician** : Doug Bogart
Test Package : IND 2

SMITHFIELD FOODS
 801 E. KEMPER RD
 SPRINGDALE, OH
 US 45246
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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