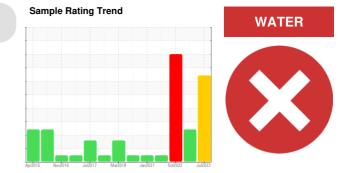
Sullivan Palatek

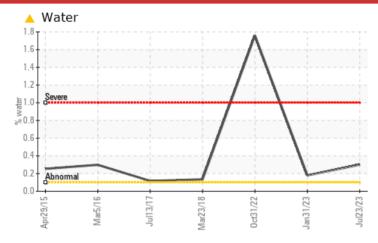
PROBLEM SUMMARY

PALEXTRA 44 [998]
Machine Id
PALATEK 1404170005 - HOLLISTER TRICAL

Component Compressor



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	ATTENTION	SEVERE		
Water	%	ASTM D6304	>0.1	▲ 0.301	△ 0.180	1.76		
ppm Water	ppm	ASTM D6304	>1000	4 3010	<u> </u>	17600		
Free Water	scalar	*Visual		>10%	NEG	>10%		

Customer Id: UCDDCSAN Sample No.: UCS05905583 Lab Number: 05905583 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Water Drain-off			?	We advise that you follow the water drain-off procedure for this component.			
Resample			?	We recommend an early resample to monitor this condition.			

HISTORICAL DIAGNOSIS

31 Jan 2023 Diag: Don Baldridge

WATER



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. Appearance is hazy. Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



31 Oct 2022 Diag: Jonathan Hester

WATER



Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Moderate concentration of visible metal present. All component wear rates are normal. Excessive free water present. There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.

view report

08 Nov 2021 Diag: Don Baldridge

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

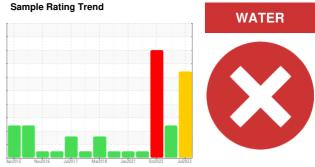




OIL ANALYSIS REPORT

PALEXTRA 44 [998] PALATEK 1404170005 - HOLLISTER TRICAL

Compressor



DIAGNOSIS

Recommendation

We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

All component wear rates are normal.

Contamination

There is a moderate concentration of water present in the oil. Free water present. High concentration of visible dirt/debris present in the oil.

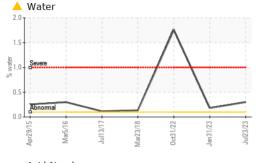
Fluid Condition

The AN level is acceptable for this fluid.

		Apr2015	Nov2016 Jul2017	Mar2018 Jan2021 0ct2022	Jul2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS05905583	UCS05769652	UCS05693077
Sample Date		Client Info		23 Jul 2023	31 Jan 2023	31 Oct 2022
Machine Age	hrs	Client Info		0	35538	37825
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				SEVERE	ATTENTION	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	20	2	35
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<1
Lead	ppm	ASTM D5185m	>25	0	0	<1
Copper	ppm	ASTM D5185m	>50	1	<1	1
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	3
Barium	ppm	ASTM D5185m	0.3	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.3	<1	0	<1
Magnesium	ppm	ASTM D5185m	0.4	0	0	0
Calcium	ppm	ASTM D5185m	0	<1	0	0
Phosphorus	ppm	ASTM D5185m	689	672	655	511
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	1237	940	956	832
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	9	4	6
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.1	<u> </u>	△ 0.180	1.76
ppm Water	ppm	ASTM D6304	>1000	△ 3010	▲ 1800	17600
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.33	0.05	0.398

Sullivan

OIL ANALYSIS REPORT



VISUAL		metnoa	ilmit/base	current	nistory i	nistory2
White Metal	scalar	*Visual	NONE	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	HEAVY	MODER	MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	0.2%	0.2%	NEG
Free Water	scalar	*Visual) >10%	NEG	>10%

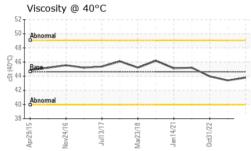
Acid Nu	mber			
(B) 0.40				1
02.0 Number (mg NOH/g)				\ /
0.20 Base				
	/			V
O.0. Apr29/15	Nov24/16 -	Mar23/18 -	Jan 14/21	Oct31/22 -
Apri	Nov	Mar	Jar	Jul

FLUID PROPER	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.62	43.8	43.4	43.97

SAMPLE IMAGES

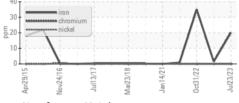
Color

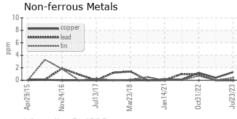
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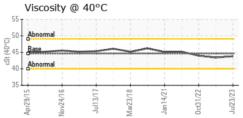


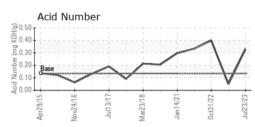
GRAPHS

Ferrous Alloys













Laboratory Sample No. Lab Number Unique Number : 10566939

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : UCS05905583 : 05905583

Received : 24 Jul 2023 Diagnosed : 26 Jul 2023

Diagnostician : Angela Borella

Test Package : IND 2 (Additional Tests: KF) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) D & D COMPRESSOR INC

SAN JOSE, CA US 95112

Contact: EDNA IADIANO edna@danddcompressor.com

T: (408)947-0491