



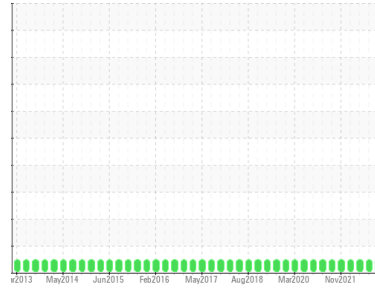
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**CIBUS 46 [5357]**  
 Machine Id  
**KAESER AC5400B - CARGILL CORN (S/N 1027)**  
 Component  
**Compressor**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH05905590</b>	UCH05746389	UCH05625287
Sample Date	Client Info			<b>18 Jul 2023</b>	13 Jan 2023	09 Aug 2022
Machine Age	hrs	Client Info		<b>117104</b>	113257	109449
Oil Age	hrs	Client Info		<b>814</b>	1843	98
Oil Changed	Client Info			<b>N/A</b>	Not Changd	Not Changd
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	1	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	1	<1
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	2	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Phosphorus	ppm	ASTM D5185m		<b>374</b>	238	241
Zinc	ppm	ASTM D5185m		<b>19</b>	16	10
Sulfur	ppm	ASTM D5185m		<b>502</b>	298	264

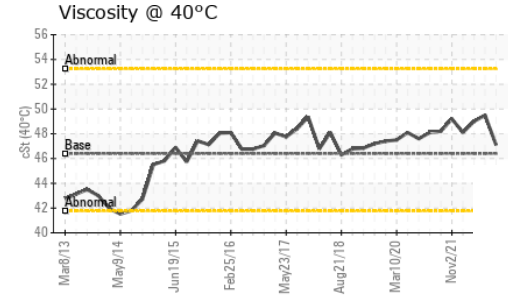
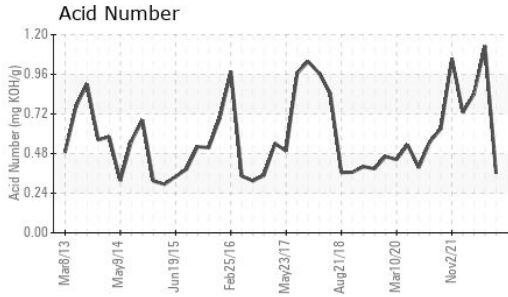
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	1	<1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.36</b>	1.13	0.84

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

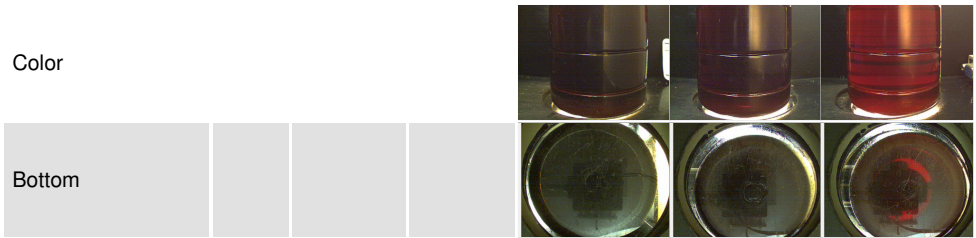


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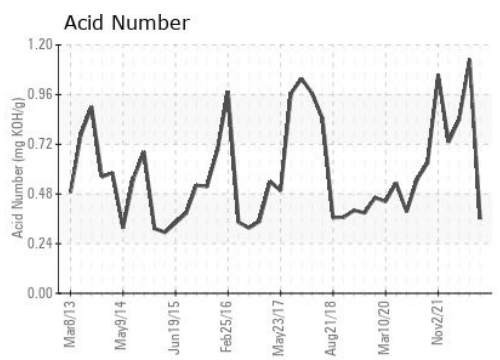
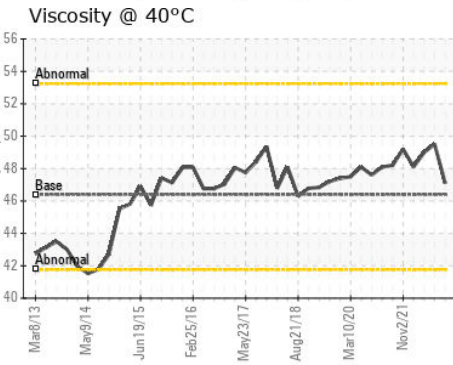
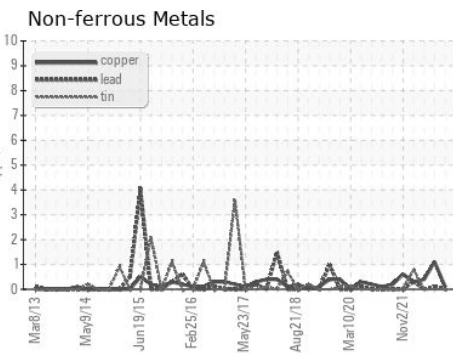
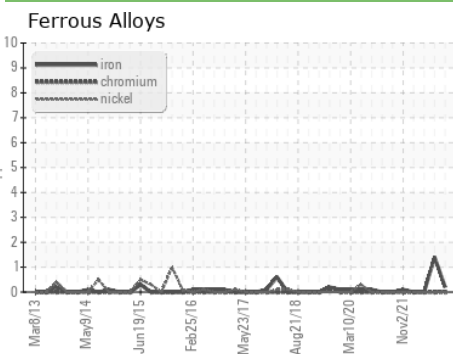


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	<b>47.1</b>	49.5	49.0

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05905590 **Received** : 24 Jul 2023  
**Lab Number** : **05905590** **Diagnosed** : 26 Jul 2023  
**Unique Number** : 10566946 **Diagnostician** : Angela Borella  
**Test Package** : IND 2

**DELTA INDUSTRIES - CEDAR RAPIDS**  
 6540 4TH ST SW  
 CEDAR RAPIDS, IA  
 US 52404  
 Contact: MICHAEL FERRIS  
 wearcheck@deltaind.net  
 T: (319)862-2500  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)