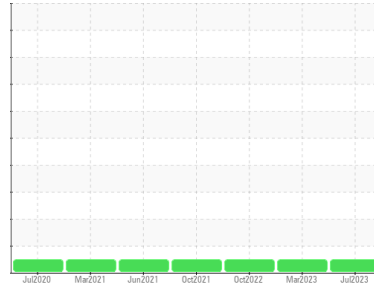




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**DPO [5430]**  
 Machine Id  
**KAESER 1117 - ADM**  
 Component  
**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH05905597</b>	UCH05816615	UCH05670497
Sample Date	Client Info		<b>07 Jul 2023</b>	21 Mar 2023	11 Oct 2022
Machine Age	hrs	Client Info	<b>0</b>	42654	35077
Oil Age	hrs	Client Info	<b>0</b>	4699	3755
Oil Changed	Client Info		<b>N/A</b>	Not Changd	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>1</b>	2	1
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0.1	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0.8	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m 0.9	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	2	0
Calcium	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	0
Phosphorus	ppm	ASTM D5185m 409	<b>180</b>	243	222
Zinc	ppm	ASTM D5185m 0	<b>0</b>	31	24
Sulfur	ppm	ASTM D5185m 1290	<b>662</b>	876	166

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0

## FLUID DEGRADATION

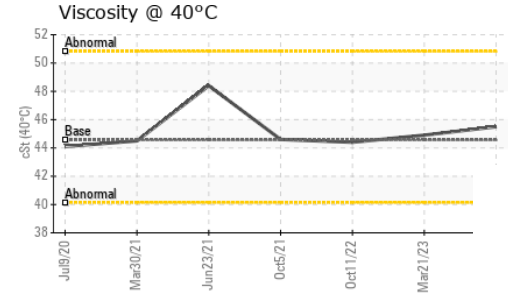
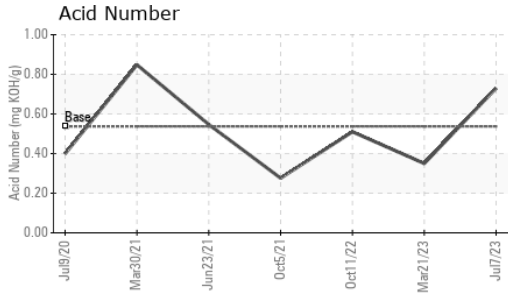
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.537	<b>0.73</b>	0.35	0.51

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

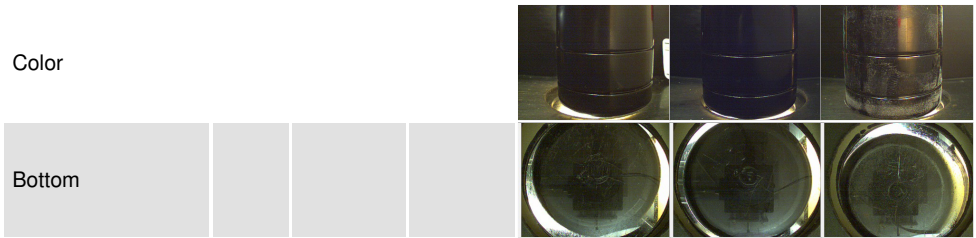


# OIL ANALYSIS REPORT

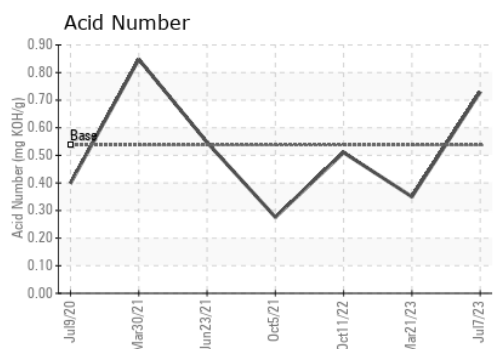
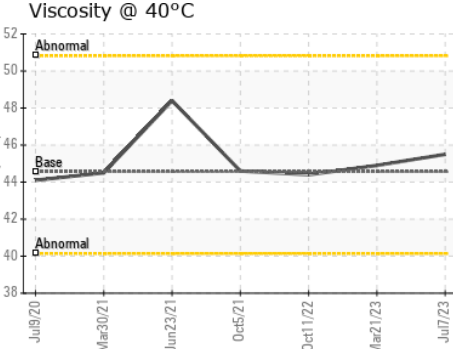
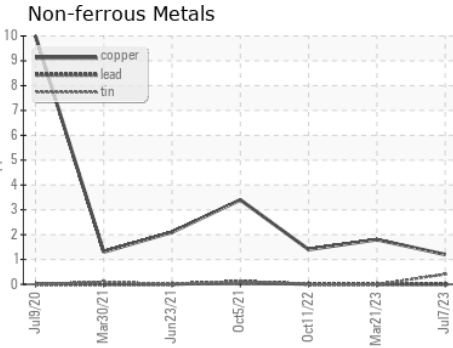
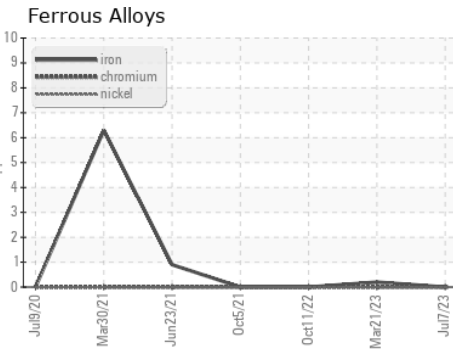


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	44.56	<b>45.5</b>	44.9	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05905597  
**Lab Number** : **05905597**  
**Unique Number** : 10566953  
**Test Package** : IND 2  
**Received** : 24 Jul 2023  
**Diagnosed** : 26 Jul 2023  
**Diagnostician** : Angela Borella

**DELTA INDUSTRIES - CEDAR RAPIDS**  
 6540 4TH ST SW  
 CEDAR RAPIDS, IA  
 US 52404  
 Contact: MICHAEL FERRIS  
 wearcheck@deltaind.net  
 T: (319)862-2500  
 F: (319)862-2501

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)