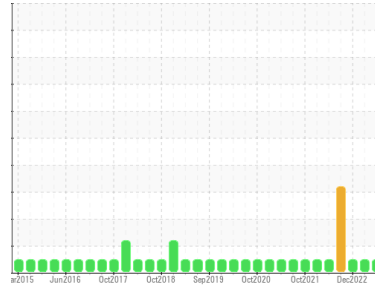




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
DF8 [5416]
 Machine Id
KAESER 1018/5041484 - WAPSIE VALLEY CREAMERY INC
 Component
Compressor

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2	
Sample Number	Client Info	UCH05905614	UCS05849836	UCH05718485	
Sample Date	Client Info	29 Jun 2023	04 May 2023	07 Dec 2022	
Machine Age	hrs	Client Info	42145	41844	41229
Oil Age	hrs	Client Info	917	616	3642
Oil Changed	Client Info	Not Chngd	Not Chngd	Changed	
Sample Status		NORMAL	NORMAL	NORMAL	

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<1	<1	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	20	28	14
Tin	ppm	ASTM D5185m >10	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 1	0	0	0
Barium	ppm	ASTM D5185m 0.3	<1	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m 0	<1	<1	<1
Magnesium	ppm	ASTM D5185m 0	<1	2	0
Calcium	ppm	ASTM D5185m 0.5	<1	1	0
Phosphorus	ppm	ASTM D5185m 536	140	140	168
Zinc	ppm	ASTM D5185m 0.2	50	70	209
Sulfur	ppm	ASTM D5185m 649	1083	1156	282

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	0	0	<1
Sodium	ppm	ASTM D5185m	<1	2	10
Potassium	ppm	ASTM D5185m >20	0	1	2

FLUID DEGRADATION

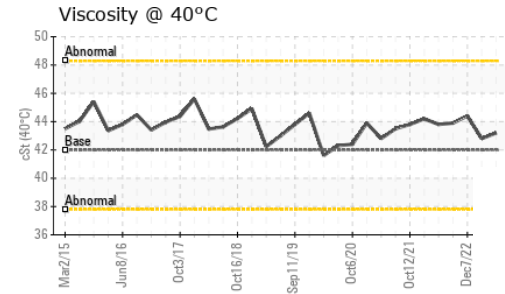
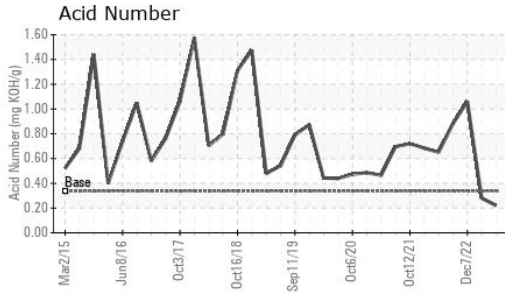
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.337	0.22	0.28	1.06

VISUAL

method	limit/base	current	history1	history2	
White Metal	scalar	*Visual NONE	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	HEAVY	NONE	NONE
Debris	scalar	*Visual NONE	NONE	MODER	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG



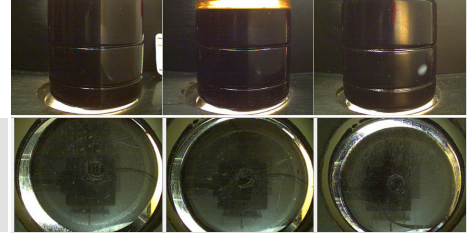
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.0	43.2	42.8	44.4

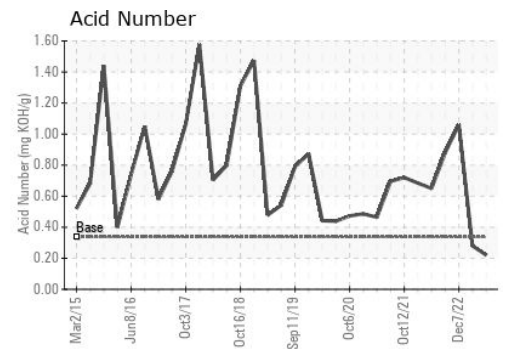
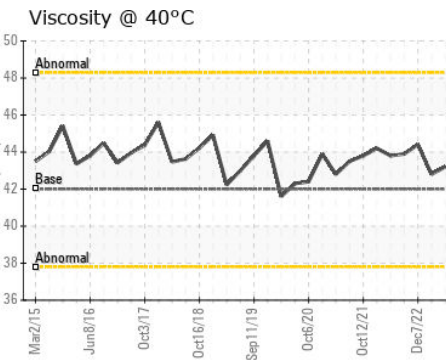
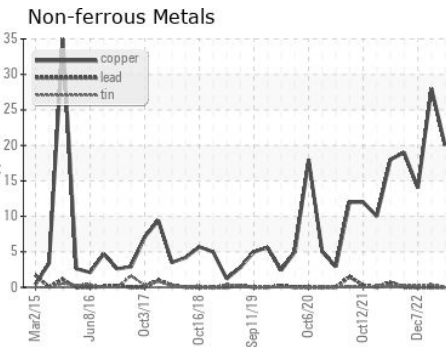
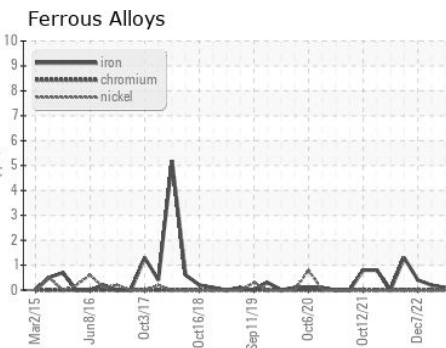
SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color



Bottom

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05905614 **Received** : 24 Jul 2023
Lab Number : **05905614** **Diagnosed** : 26 Jul 2023
Unique Number : 10566970 **Diagnostician** : Don Baldrige
Test Package : IND 2

DELTA INDUSTRIES - CEDAR RAPIDS
 6540 4TH ST SW
 CEDAR RAPIDS, IA
 US 52404
 Contact: MICHAEL FERRIS
 wearcheck@deltaind.net
 T: (319)862-2500
 F: (319)862-2501

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)