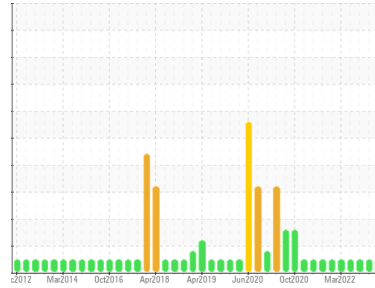




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
DF8 [5416]
 Machine Id
KAESER 1073-1920384 - WAPSIE VALLEY CREAMERY
 Component
Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH05905615	UCS05849837	UCH05718487
Sample Date	Client Info		29 Jun 2023	04 May 2023	07 Dec 2022
Machine Age	hrs	Client Info	96000	94867	91841
Oil Age	hrs	Client Info	4159	3026	2767
Oil Changed	Client Info		Changed	Not Changd	Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	<1	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	2	<1	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	6	6	10
Tin	ppm	ASTM D5185m >10	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	0	0	0
Barium	ppm	ASTM D5185m 0.3	<1	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m 0	<1	<1	0
Magnesium	ppm	ASTM D5185m 0	<1	2	0
Calcium	ppm	ASTM D5185m 0.5	<1	<1	0
Phosphorus	ppm	ASTM D5185m 536	61	78	13
Zinc	ppm	ASTM D5185m 0.2	41	54	52
Sulfur	ppm	ASTM D5185m 649	550	745	731

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	<1
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	0	1	0

FLUID DEGRADATION

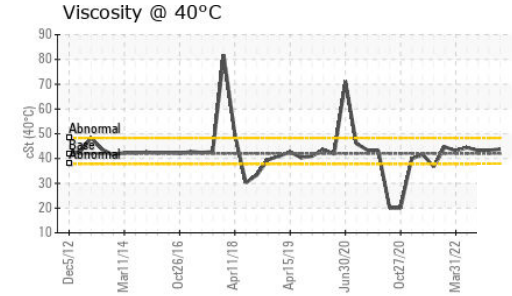
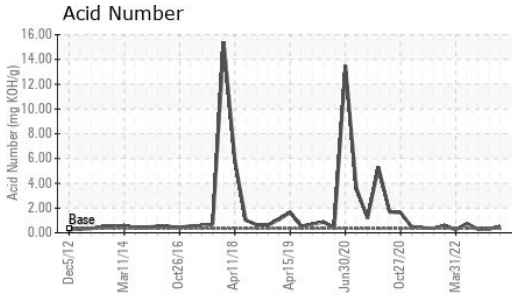
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.337	0.48	0.31	0.29

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

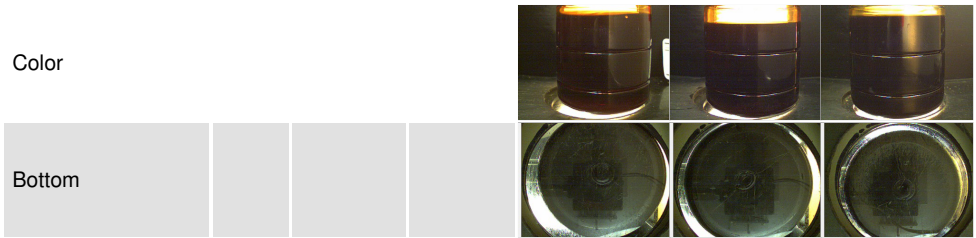


OIL ANALYSIS REPORT

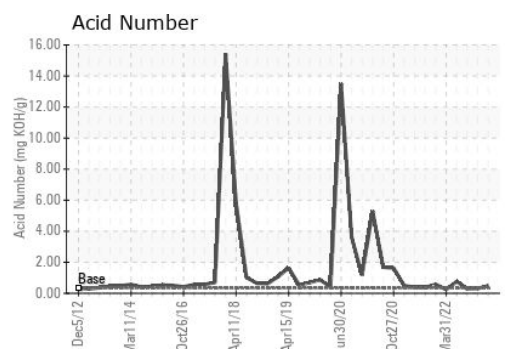
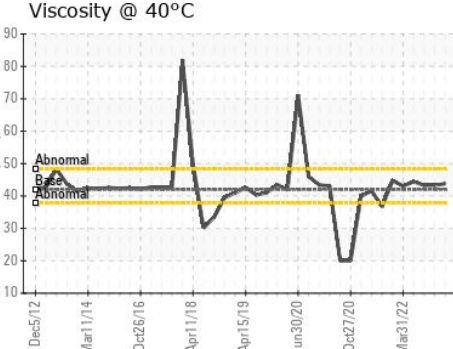
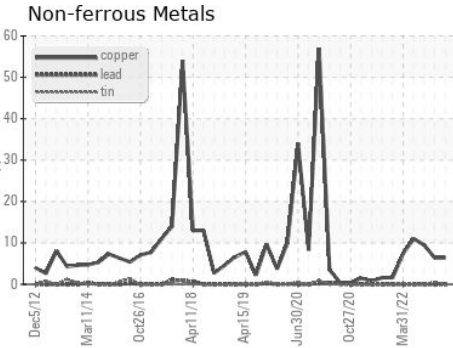
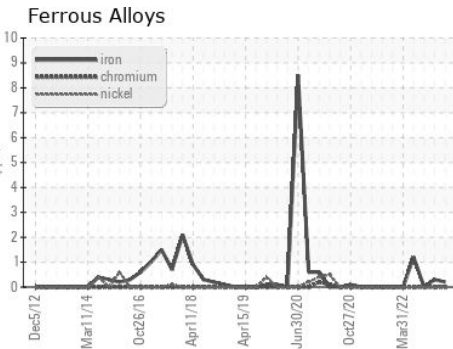


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	42.0	43.8	43.3	43.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05905615 **Received** : 24 Jul 2023
Lab Number : **05905615** **Diagnosed** : 26 Jul 2023
Unique Number : 10566971 **Diagnostician** : Don Baldrige
Test Package : IND 2

DELTA INDUSTRIES - CEDAR RAPIDS
 6540 4TH ST SW
 CEDAR RAPIDS, IA
 US 52404
 Contact: MICHAEL FERRIS
 wearcheck@deltaind.net
 T: (319)862-2500
 F: (319)862-2501

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)