

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

ROOTS-3 Component Compressor

MOBIL SHC 629 (20 GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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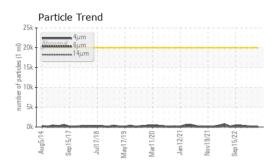


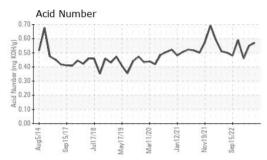
p2014 Sep2017 Jul2018 May2019 Mar2020 Jan2021 Nov2021 Sep2022

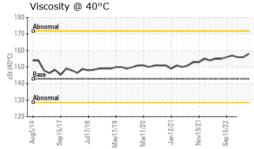
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0745749	WC0745742	WC0745736
Sample Date		Client Info		02 Aug 2023	02 Mar 2023	05 Jan 2023
Machine Age	hrs	Client Info		60304	56608	55274
Oil Age	hrs	Client Info		60304	56608	55274
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	3	1	2
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	<1	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	0	0
Tin	ppm	ASTM D5185m	>15	0	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		1	1	<1
Phosphorus	ppm	ASTM D5185m		523	503	555
Zinc	ppm	ASTM D5185m		0	5	1
Sulfur	ppm	ASTM D5185m		13	17	289
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	16	19	20
Sodium	ppm	ASTM D5185m		<1	0	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	114	142	170
Particles >6µm		ASTM D7647	>2500	41	47	49
Particles >14µm		ASTM D7647	>320	9	7	5
Particles >21µm		ASTM D7647	>80	3	2	1
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>21/18/15	14/13/10	14/13/10	15/13/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.57	0.55	0.46

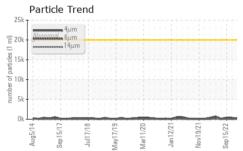


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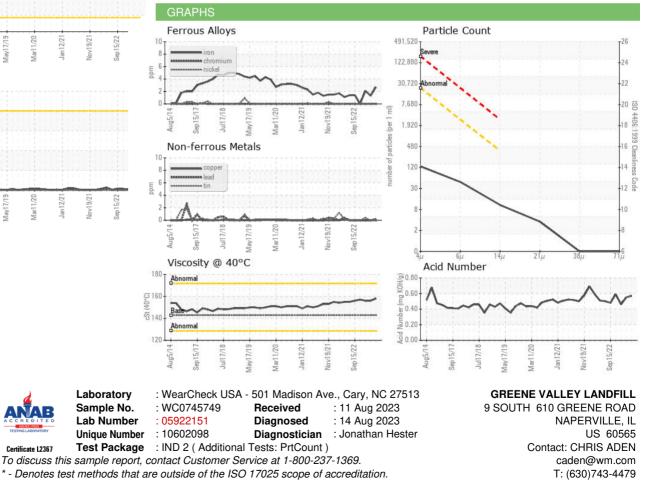






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VISUAL		method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	NEG	
FLUID PROPERT	method	limit/base	current	history1	history2		
Visc @ 40°C	cSt	ASTM D445	142.8	158	156	156	
SAMPLE IMAGES	method	limit/base	current	history1	history2		
Color							
Bottom				(6)			



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Contact/Location: CHRIS ADEN - GRENAP

F: (630)983-1535