

PROBLEM SUMMARY

Sample Rating Trend

WATER

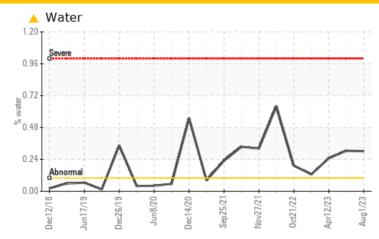
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VEG PREP Machine Id VANMARK B33759 - PEELER 2

Hydraulic System

PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL		
Water	%	ASTM D6304	>0.1	△ 0.302	△ 0.305	△ 0.249		
ppm Water	ppm	ASTM D6304	>1000	3020	▲ 3050	<u>4</u> 2490		
Silt	scalar	*Visual	NONE	▲ HEAVY	▲ MODER	NONE		
Debris	scalar	*Visual	NONE	MODER	▲ MODER	▲ MODER		
Appearance	scalar	*Visual	NORML	▲ MILKY	▲ HAZY	▲ HAZY		

Customer Id: ROCROCUS Sample No.: WC0814278 Lab Number: 05922160 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Jonathan Hester +1 919-379-4092 x4092 jhester@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample			?	We recommend an early resample to monitor this condition.
Alert			?	We were unable to perform a particle count due to a high concentration of particles present in this sample.
Check Water Access			?	We advise that you check for the source of water entry.
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

06 Jun 2023 Diag: Don Baldridge

WATER



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.

view report

12 Apr 2023 Diag: Don Baldridge

WATER



We advise that you follow the water drain-off procedure for this component. We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid.



25 Jan 2023 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



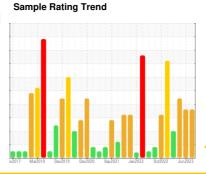


OIL ANALYSIS REPORT

VEG PREP VANMARK B33759 - PEELER 2

Hydraulic System

PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- GAL)





DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

All component wear rates are normal.

Contamination

Appearance is milky. Moderate concentration of visible dirt/debris present in the oil. There is a high amount of visible silt present in the sample.

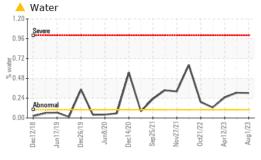
Fluid Condition

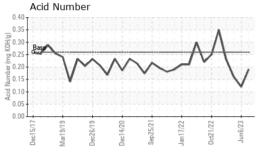
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

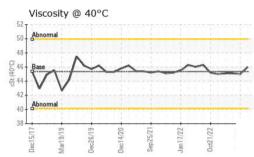
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0814278	WC0791978	WC0791886
Sample Date		Client Info		01 Aug 2023	06 Jun 2023	12 Apr 2023
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	13	12	18
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	1	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>75	2	2	1
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		0	2	<1
Calcium	ppm	ASTM D5185m		0	0	<1
Phosphorus	ppm	ASTM D5185m		467	455	416
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		578	587	268
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	3	2	2
Sodium	ppm	ASTM D5185m		1	2	<1
Potassium	ppm	ASTM D5185m	>20	0	2	0
Water	%	ASTM D6304		△ 0.302	<u></u> 0.305	0.249
ppm Water	ppm	ASTM D6304		▲ 3020	▲ 3050	<u>△</u> 2490
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000			
Particles >6µm		ASTM D7647	>1300			
Particles >14µm		ASTM D7647	>160			
Particles >21µm		ASTM D7647	>40			
Particles >38µm		ASTM D7647	>10			
Particles >71µm		ASTM D7647	>3			
Oil Cleanliness		ISO 4406 (c)	>20/17/14			
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.19	0.12	0.16



OIL ANALYSIS REPORT







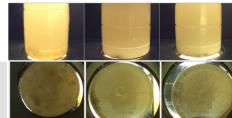
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ HEAVY	▲ MODER	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	MILKY	▲ HAZY	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	0.2%	△ 0.2%	△ 0.2%
Free Water	scalar	*Visual		NEG	NEG	<u>▲</u> 1.0

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Visc @ 40°C	cSt	ASTM D445	45.36	46.0	45.0	45.1

SAMPLE IMAGES	method	limit/base	current	history1	history

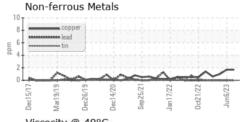
Color

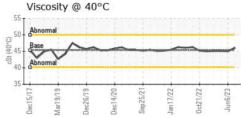


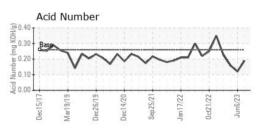


GRAPHS

Ferrous Alloys











Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10602107

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0814278 : 05922160

Received : 11 Aug 2023 Diagnosed Diagnostician : Jonathan Hester

: 14 Aug 2023

Test Package : IND 2 (Additional Tests: KF) To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact: JAMES ROBINSON III

jrobinson3@hormel.com T:

F: (815)562-4147

Rochelle Foods - PRE

1001 South Main, P.O. Box 45

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) Rochelle, IL

US 61068