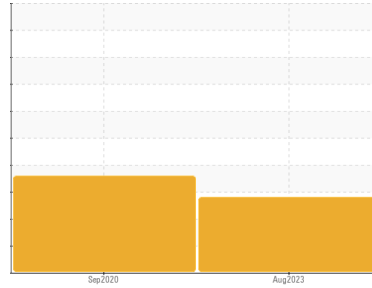




# PROBLEM SUMMARY

Sample Rating Trend



**WATER**

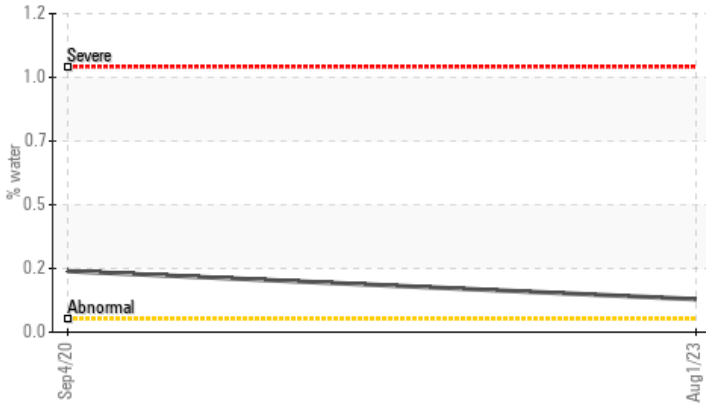


Machine Id  
**2320626 (S/N 1303)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Water



## RECOMMENDATION

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	---
Water	%	ASTM D6304	>0.05	▲ <b>0.124</b>	▲ 0.230	---
ppm Water	ppm	ASTM D6304	>500	▲ <b>1240</b>	▲ 2300	---
Debris	scalar	*Visual	NONE	▲ <b>MODER</b>	▲ MODER	---
Appearance	scalar	*Visual	NORML	▲ <b>HAZY</b>	NORML	---

Customer Id: PALDALT  
Sample No.: KCPA004437  
Lab Number: 05922186  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

## HISTORICAL DIAGNOSIS

### 04 Sep 2020 Diag: Doug Bogart

#### WATER



The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. Free water present. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

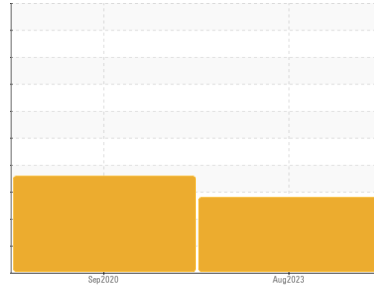
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**2320626 (S/N 1303)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

### Wear

All component wear rates are normal.

### ▲ Contamination

Appearance is hazy. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KCPA004437</b>	KCP29369	---
Sample Date	Client Info		<b>01 Aug 2023</b>	04 Sep 2020	---
Machine Age	hrs	Client Info	<b>12355</b>	38154	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>N/A</b>	Not Changd	---
Sample Status			<b>ABNORMAL</b>	ABNORMAL	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>2</b>	3	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	<1	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m >10	<b>2</b>	0	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >50	<b>8</b>	19	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	---
Antimony	ppm	ASTM D5185m	<b>---</b>	<1	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	<1	---
Barium	ppm	ASTM D5185m 90	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>1</b>	0	---
Magnesium	ppm	ASTM D5185m 100	<b>20</b>	0	---
Calcium	ppm	ASTM D5185m 0	<b>2</b>	0	---
Phosphorus	ppm	ASTM D5185m 0	<b>7</b>	22	---
Zinc	ppm	ASTM D5185m 0	<b>16</b>	0	---
Sulfur	ppm	ASTM D5185m 23500	<b>20518</b>	15978	---

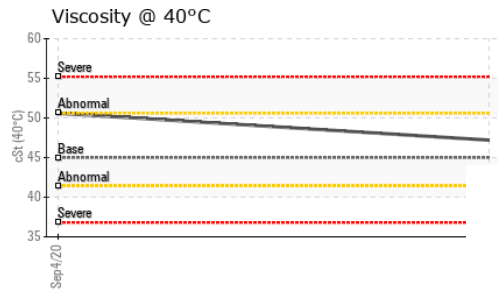
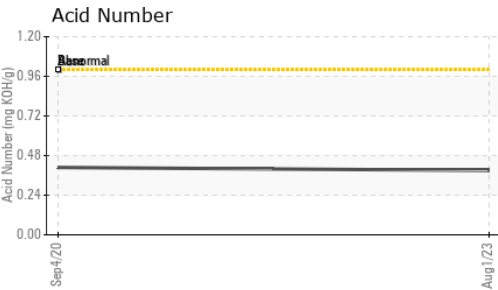
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	1	---
Sodium	ppm	ASTM D5185m	<b>6</b>	0	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	---
Water	%	ASTM D6304 >0.05	<b>▲ 0.124</b>	▲ 0.230	---
ppm Water	ppm	ASTM D6304 >500	<b>▲ 1240</b>	▲ 2300	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.39</b>	0.408	---

# OIL ANALYSIS REPORT



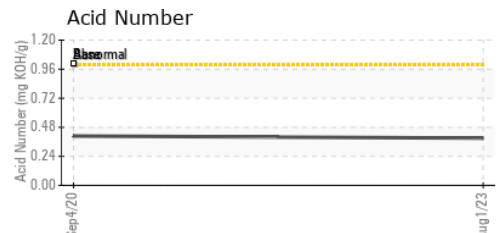
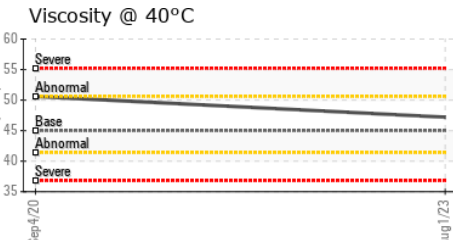
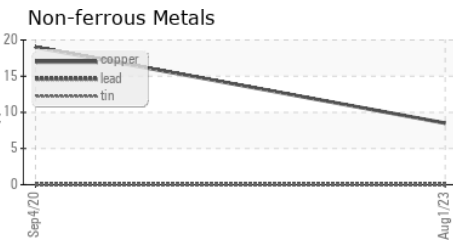
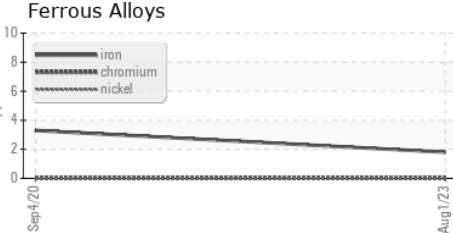
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---
Free Water	scalar	*Visual	NEG	▲ 1.0	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	47.2	50.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA004437 **Received** : 11 Aug 2023  
**Lab Number** : 05922186 **Diagnosed** : 14 Aug 2023  
**Unique Number** : 10602133 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**PALLAS ARCHITECTURAL**  
 9008 CHANCELLOR ROW  
 DALLAS, TX  
 US 75247  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: