

PROBLEM SUMMARY

Machine Ic KAESER SM 11 2690371 (S/N 1711) Component

Compressor KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



No relevant graphs to display

RECOMMENDATION	PROBLEMATIC TEST RESULTS			
	Sample Status		ATTENITION	

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	ATTENTION	ABNORMAL		
Debris	scalar	*Visual	NONE	A MODER	LIGHT	A MODER		

Customer Id: LEXALL Sample No.: KC108915 Lab Number: 05922200 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Fluid			?	Oil and filter change at the time of sampling has been noted.			
Change Filter			?	Oil and filter change at the time of sampling has been noted.			
Alert			?	We were unable to perform a particle count due to a high concentration of particles present in this sample.			

HISTORICAL DIAGNOSIS



11 Jan 2022 Diag: Angela Borella

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

14 Jul 2021 Diag: Angela Borella



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

14 Jul 2020 Diag: Angela Borella



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Machine Id KAESER SM 11 2690371 (S/N 1711)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

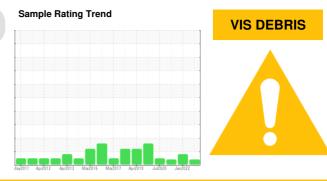
All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

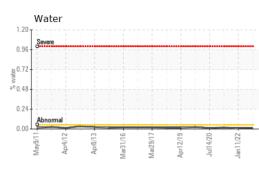
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

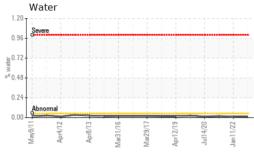


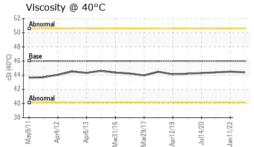
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC108915	KC89418	KC89595
Sample Date		Client Info		07 Aug 2023	11 Jan 2022	14 Jul 2021
Machine Age	hrs	Client Info		48065	39341	36567
Oil Age	hrs	Client Info		6323	2774	5542
Oil Changed		Client Info		Changed	Not Changd	Changed
Sample Status				ABNORMAL	ATTENTION	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	1	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	4	4	5
Tin	ppm	ASTM D5185m	>10	0	<1	0
Antimony	ppm	ASTM D5185m			0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	9
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	21	40	17
Calcium	ppm	ASTM D5185m	2	0	<1	0
Phosphorus	ppm	ASTM D5185m		<1	7	<1
Zinc	ppm	ASTM D5185m		0	8	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	1
Sodium	ppm	ASTM D5185m		7	14	6
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.05	0.014	0.010	0.018
ppm Water	ppm	ASTM D6304	>500	142.4	100.2	184.5
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647			8364	
Particles >6µm		ASTM D7647	>1300		1771	
Particles >14µm		ASTM D7647	>80		1 18	
Particles >21µm		ASTM D7647	>20		21	
Particles >38µm		ASTM D7647	>4		2	
Particles >71µm		ASTM D7647	>3		0	
Oil Cleanliness		ISO 4406 (c)	>/17/13		▲ 18/14	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.34	0.39	0.327



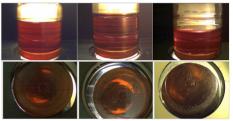
OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	🔺 MODER	LIGHT	🔺 MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.4	44.5	44.4
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color						



Bottom

GRAPHS

(J-0+) 45

35

1/6/m

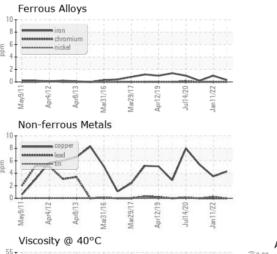
40 Abnorma

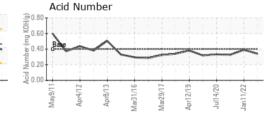
Apr4/12

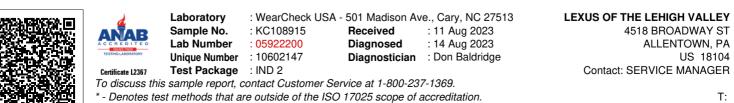
ur8/13

Mar31/16

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Mar29/17

Jul14/20 -

Apr12/19

Jan 11/22 -

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F:

Contact/Location: SERVICE MANAGER ? - LEXALL