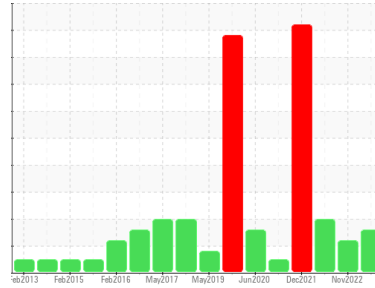




# PROBLEM SUMMARY

Sample Rating Trend



ISO



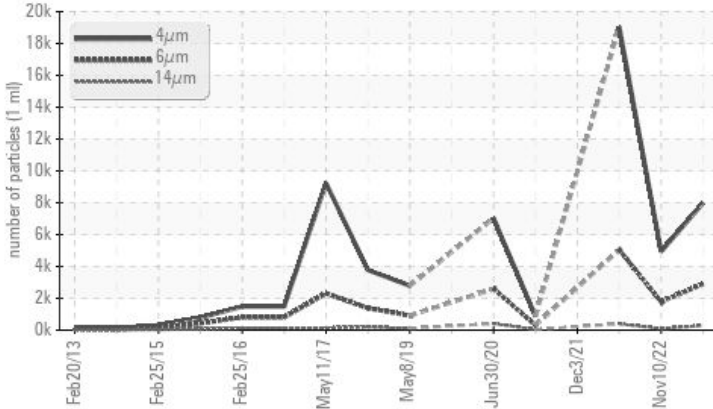
Machine Id  
**KAESER ASD 30 2372222 (S/N 1025)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ATTENTION	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ 2901	▲ 1781	▲ 5050
Particles >14µm	ASTM D7647	>80	▲ 293	▲ 85	▲ 398
Particles >21µm	ASTM D7647	>20	▲ 75	9	▲ 89
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/19/15	▲ 19/18/14	▲ 21/20/16

Customer Id: PENREA  
Sample No.: KC107808  
Lab Number: 05922201  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

### 10 Nov 2022 Diag: Don Baldrige

ISO



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 28 Jun 2022 Diag: Doug Bogart

ISO



Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 03 Dec 2021 Diag: Doug Bogart

WATER



The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles and water present in this sample. All component wear rates are normal. Excessive free water present. There is a high concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.

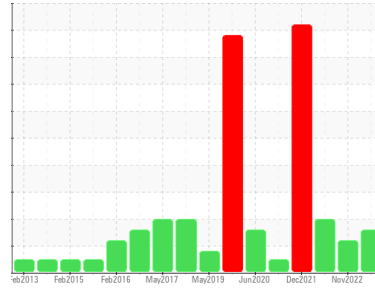
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id  
**KAESER ASD 30 2372222 (S/N 1025)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>KC107808</b>	KC103126	KC102574
Sample Date	Client Info	<b>02 Aug 2023</b>	10 Nov 2022	28 Jun 2022
Machine Age	hrs	<b>79679</b>	69327	67710
Oil Age	hrs	<b>7969</b>	2000	4942
Oil Changed	Client Info	<b>Changed</b>	Not Changd	Changed
Sample Status		<b>ABNORMAL</b>	ATTENTION	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >10	<b>1</b>	<1	<1
Lead	ppm	ASTM D5185m >10	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m >50	<b>8</b>	2	4
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m 100	<b>&lt;1</b>	58	16
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m 0	<b>3</b>	2	4
Zinc	ppm	ASTM D5185m 0	<b>15</b>	30	20

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	0
Sodium	ppm	ASTM D5185m	<b>1</b>	20	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	2	1
Water	%	ASTM D6304 >0.05	<b>0.007</b>	0.023	0.020
ppm Water	ppm	ASTM D6304 >500	<b>72.9</b>	235.7	202.0

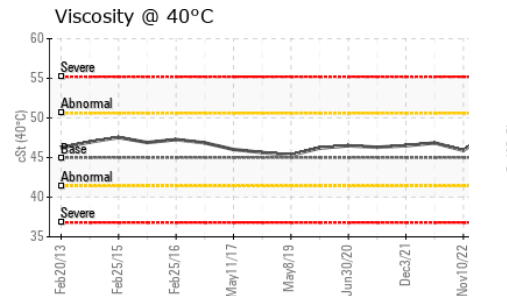
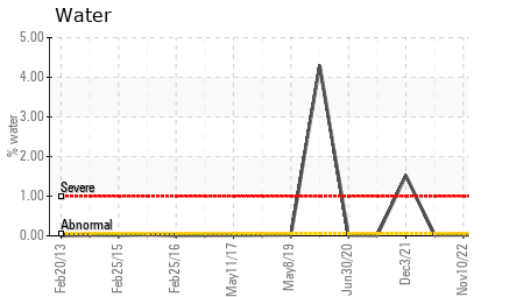
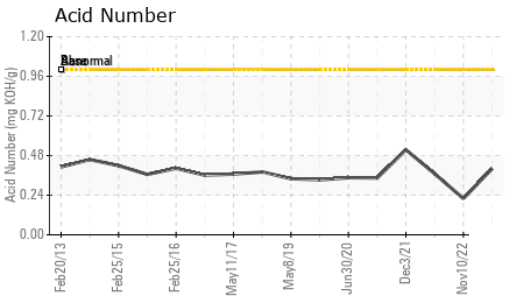
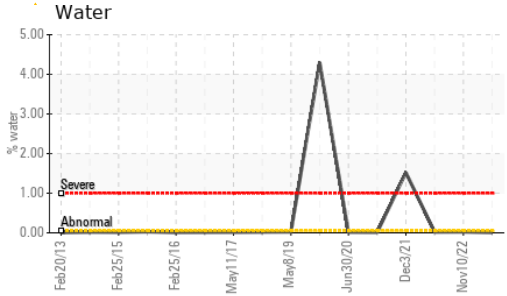
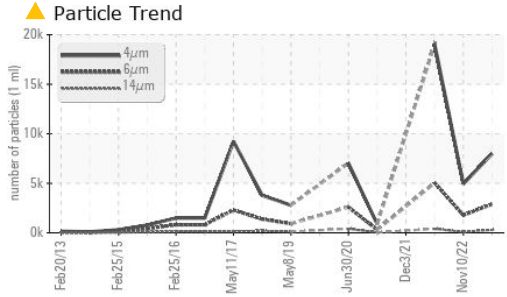
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>7980</b>	4943	19047
Particles >6µm	ASTM D7647 >1300	<b>▲ 2901</b>	▲ 1781	▲ 5050
Particles >14µm	ASTM D7647 >80	<b>▲ 293</b>	▲ 85	▲ 398
Particles >21µm	ASTM D7647 >20	<b>▲ 75</b>	9	▲ 89
Particles >38µm	ASTM D7647 >4	<b>2</b>	0	▲ 6
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	<b>▲ 20/19/15</b>	▲ 19/18/14	▲ 21/20/16

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.40</b>	0.22	0.37

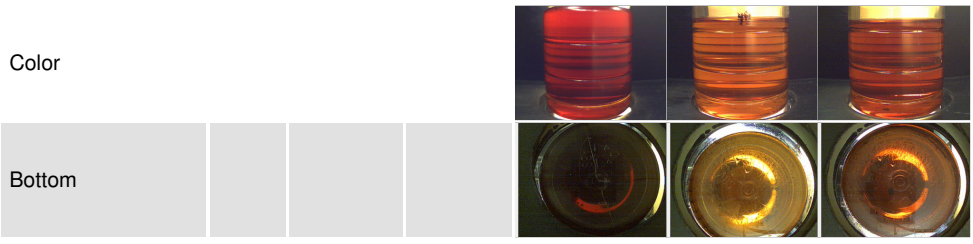
# OIL ANALYSIS REPORT



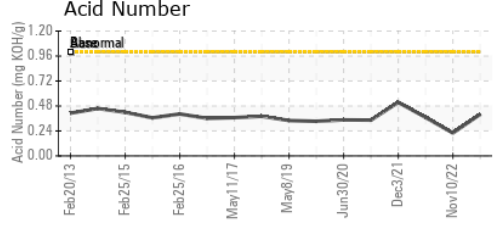
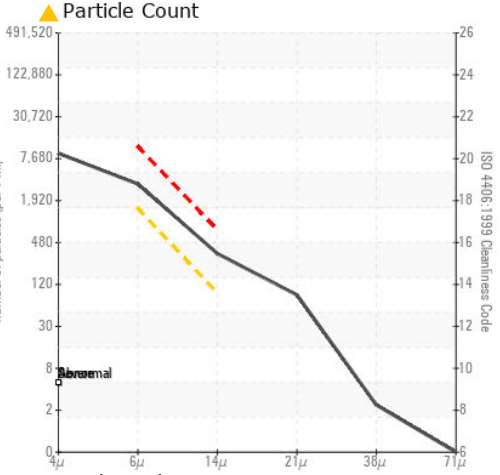
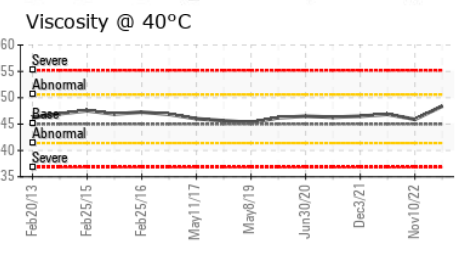
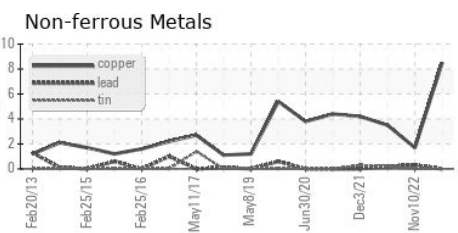
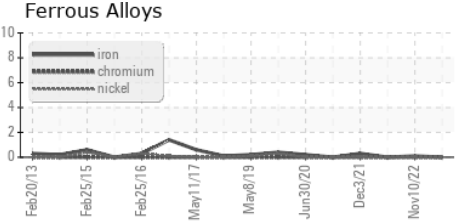
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	48.4	45.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC107808  
**Lab Number** : 05922201  
**Unique Number** : 10602148  
**Test Package** : IND 2

**PENSKE TRUCK**  
 255 PENSKE PLAZA  
 READING, PA  
 US 19603  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: