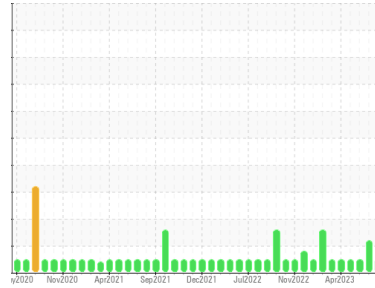




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**HPP [10023390325]**  
 Machine Id  
**VESSEL 1 PUMP 1 (S/N B44049)**

Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA PURITY FG AW HYDRAULIC 46 (90 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0828359</b>	WC0833495	WC0810602
Sample Date	Client Info		<b>03 Aug 2023</b>	03 Jul 2023	29 May 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >40	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >4	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >4	<b>1</b>	1	<1
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >60	<b>&lt;1</b>	0	<1
Tin	ppm	ASTM D5185m >4	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>462</b>	478	473
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>555</b>	659	562

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>2</b>	2	2
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Water	%	ASTM D6304 >0.05	<b>0.004</b>	0.00	0.00
ppm Water	ppm	ASTM D6304 >500	<b>44.0</b>	0.00	0.00

## FLUID CLEANLINESS

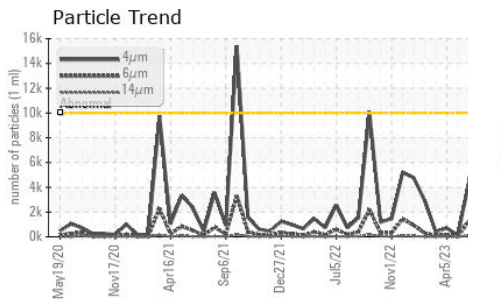
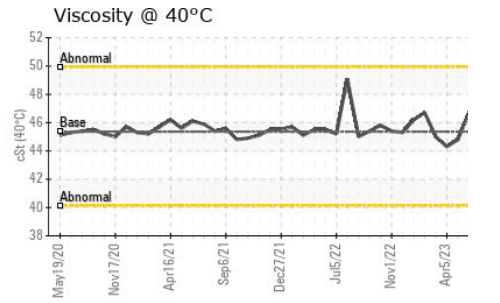
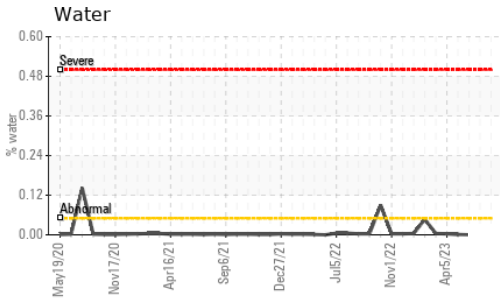
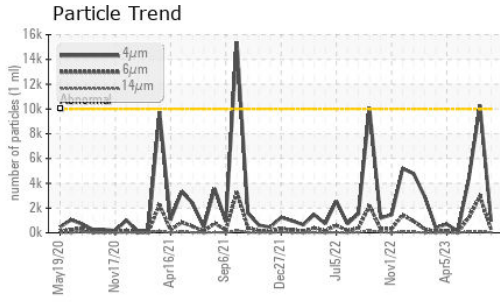
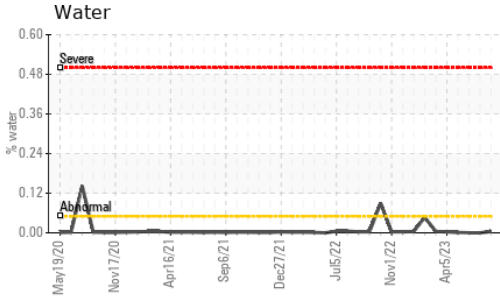
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>935</b>	▲ 10293	4449
Particles >6µm	ASTM D7647	>1300	<b>279</b>	▲ 2957	1248
Particles >14µm	ASTM D7647	>160	<b>27</b>	106	83
Particles >21µm	ASTM D7647	>40	<b>7</b>	18	17
Particles >38µm	ASTM D7647	>10	<b>1</b>	0	2
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/17/14	<b>17/15/12</b>	▲ 21/19/14	19/17/14

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.26	<b>0.19</b>	0.18	0.22



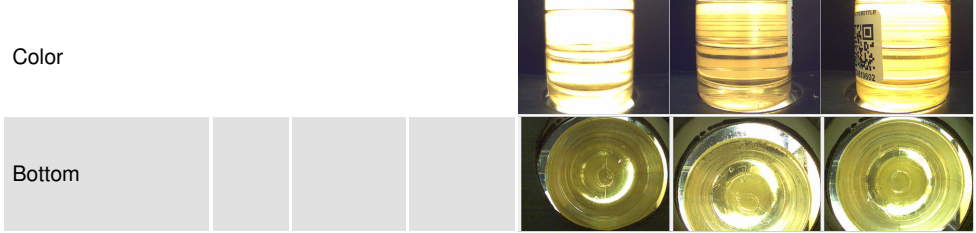
# OIL ANALYSIS REPORT



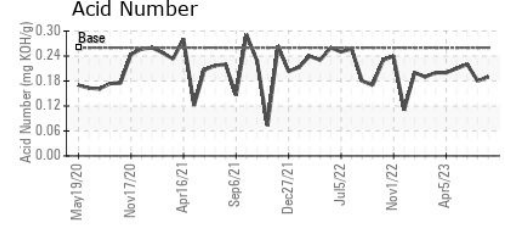
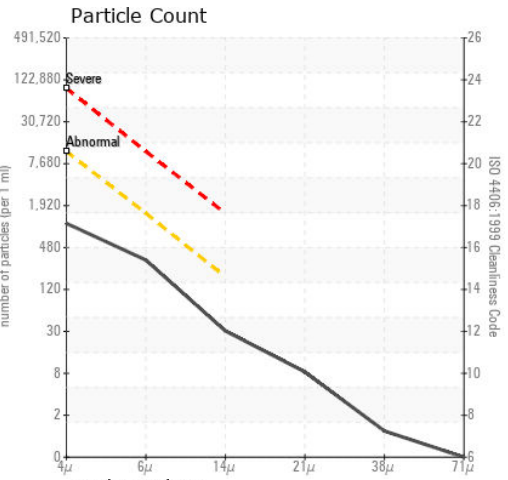
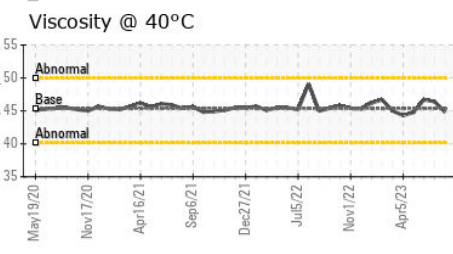
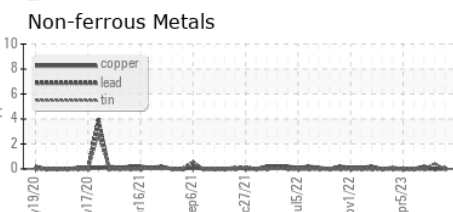
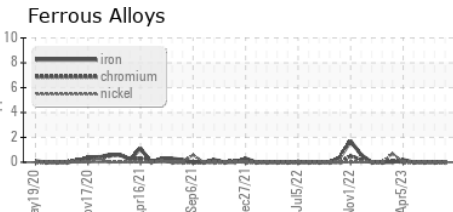
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	44.8	46.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0828359 **Received** : 11 Aug 2023  
**Lab Number** : 05922208 **Diagnosed** : 14 Aug 2023  
**Unique Number** : 10602155 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: KF )

**OSCEOLA FOODS (HORMEL)**  
 1027 WARREN AVE  
 OSCEOLA, IA  
 US 50213  
 Contact: WADE MYERS  
 wlm Myers@hormel.com  
 T: (641)342-8043  
 F: (641)342-8047

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)