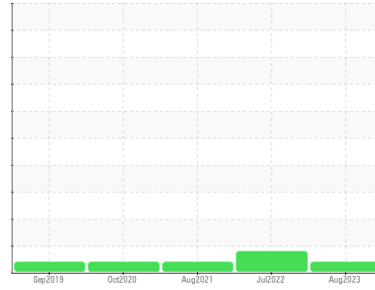




PROBLEM SUMMARY

Sample Rating Trend



VIS DEBRIS



Area Granulation

Machine Id
F Toppenberg Maskinf FFK50AB01 Polishing, Mixer Rotating Assembly

Component
Gearbox

Fluid
MOBIL MOBILGEAR 600 XP 220 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	ABNORMAL	ATTENTION
Debris	scalar *Visual	NONE	▲ MODER	NONE

Customer Id: NOVFRANC
Sample No.: WC0835742
Lab Number: 05922226
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

28 Jul 2022 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



12 Aug 2021 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



08 Oct 2020 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

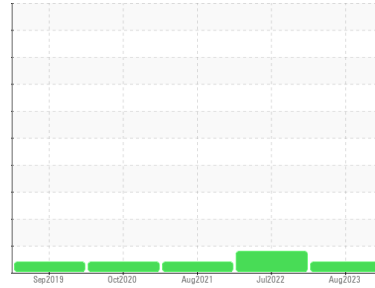




OIL ANALYSIS REPORT

Sample Rating Trend

VIS DEBRIS



Area

Granulation

Machine Id

F Toppenberg Maskinf FFK50AB01 Polishing, Mixer Rotating Assembly

Component

Gearbox

Fluid

MOBIL MOBILGEAR 600 XP 220 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0835742	WC0718042	WC0611280
Sample Date	Client Info		08 Aug 2023	28 Jul 2022	12 Aug 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	2	3	10
Chromium	ppm	ASTM D5185m	>15	0	0	<1
Nickel	ppm	ASTM D5185m	>15	0	1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>25	1	2	<1
Lead	ppm	ASTM D5185m	>100	0	<1	0
Copper	ppm	ASTM D5185m	>200	<1	<1	0
Tin	ppm	ASTM D5185m	>25	0	1	0
Antimony	ppm	ASTM D5185m	>5	---	---	336
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		2	6	31
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	<1	<1
Phosphorus	ppm	ASTM D5185m		624	637	443
Zinc	ppm	ASTM D5185m		0	4	18
Sulfur	ppm	ASTM D5185m		1423	1535	14094

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	2	1	4
Sodium	ppm	ASTM D5185m		<1	<1	1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.2	0.002	0.015	0.010
ppm Water	ppm	ASTM D6304	>2000	19.6	158.0	106.4

FLUID CLEANLINESS

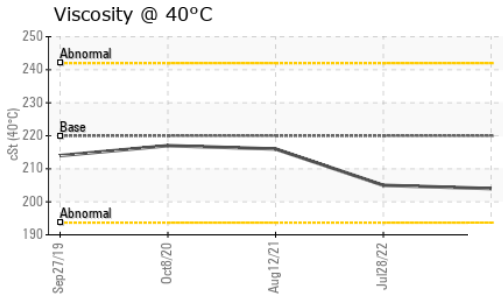
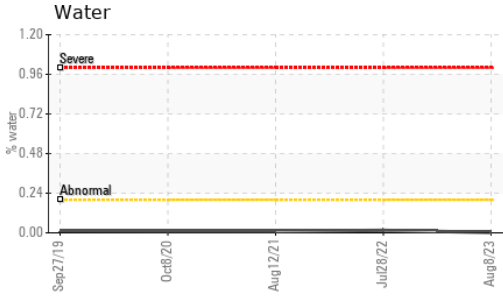
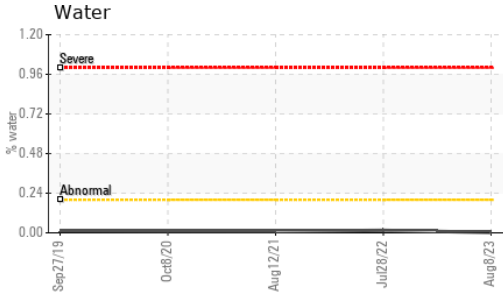
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	---	▲ 44425	▲ 28968
Particles >6µm	ASTM D7647	>5000	---	2381	2142
Particles >14µm	ASTM D7647	>640	---	59	42
Particles >21µm	ASTM D7647	>160	---	11	6
Particles >38µm	ASTM D7647	>40	---	0	1
Particles >71µm	ASTM D7647	>10	---	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	---	▲ 23/18/13	▲ 22/18/13

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.77	0.77	0.854



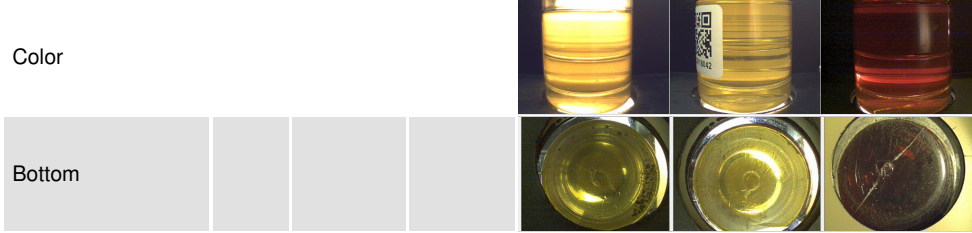
OIL ANALYSIS REPORT



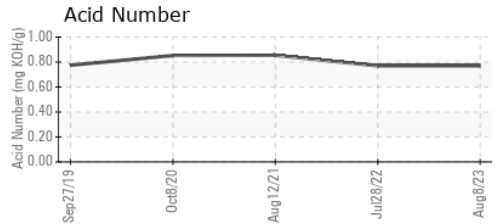
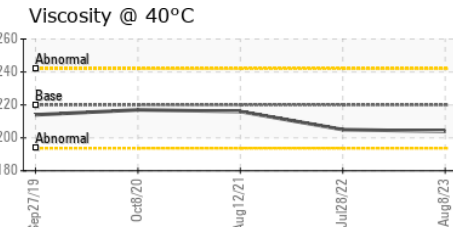
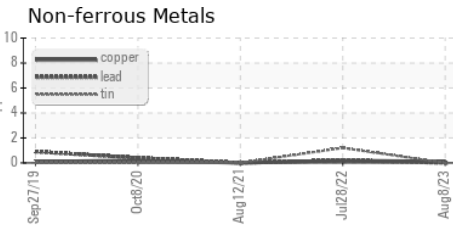
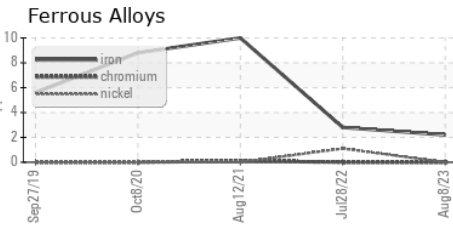
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	204	205	216

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0835742 **Received** : 11 Aug 2023
Lab Number : 05922226 **Diagnosed** : 14 Aug 2023
Unique Number : 10602173 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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