<u>Sullivan</u> Palatek.

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

PALASYN 45 Machine Id SULLIVAN PALATEK 1508180002 - DESMAN ENGINEERING Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

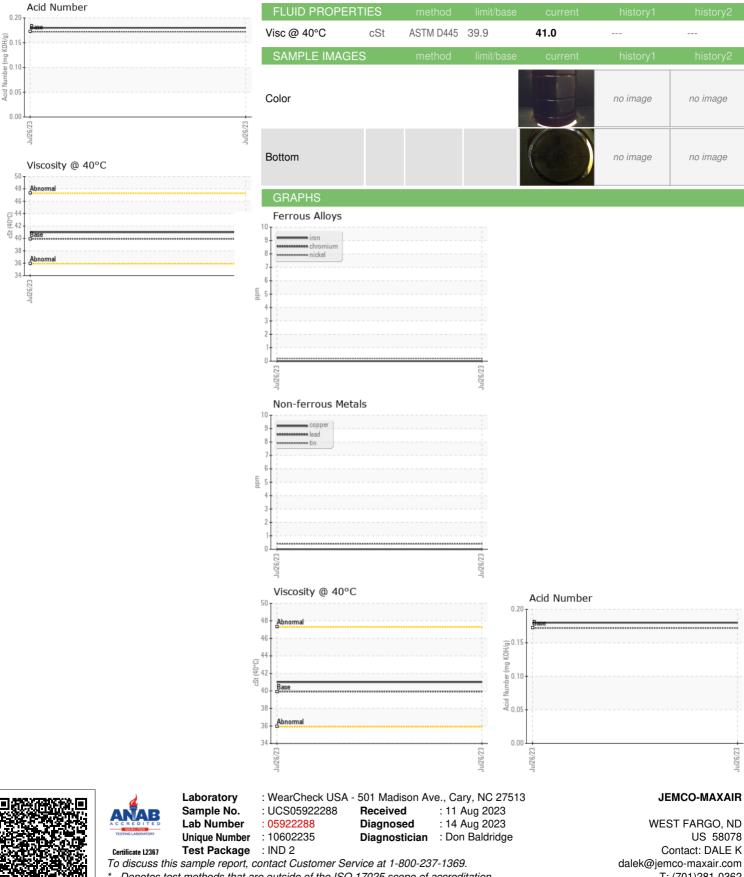
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS05922288		
Sample Date		Client Info		26 Jul 2023		
Machine Age	hrs	Client Info		31638		
Oil Age	hrs	Client Info		2500		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m		<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	1		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m		0		
Tin	ppm		>15	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m	0.0	0		
Manganese	ppm	ASTM D5185m		۰ <1		
Magnesium	ppm	ASTM D5185m	0.0	<1		
Calcium		ASTM D5185m	0.0	0		
Phosphorus	ppm	ASTM D5185m	966	636		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm ppm	ASTM D5185m	1309	431		
CONTAMINANTS	le le tra	method	limit/base	current	history1	history2
Silicon	ppm		>25	1		
Sodium	ppm	ASTM D5185m	00	<1		
Potassium	ppm	ASTM D5185m	>20	1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	0.18		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		



OIL ANALYSIS REPORT



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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