Sullivan **Palatek**

OIL ANALYSIS REPORT

Sample Number

FOOD GRADE 32 PALATEK 20LE001614 - STAR OF THE WEST ST Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

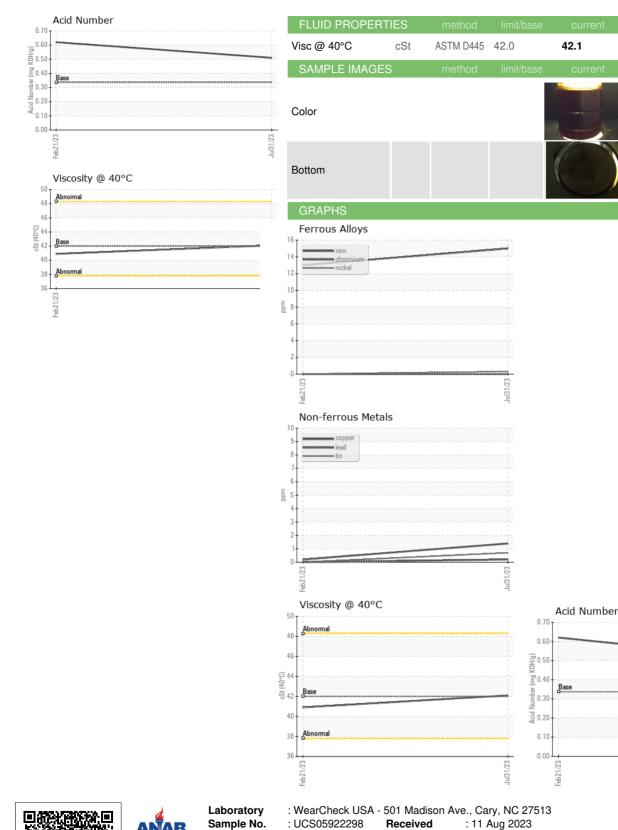


Sample Date		Client Info		31 Jul 2023	21 Feb 2023	
Machine Age	hrs	Client Info		24019	20182	
Oil Age	hrs	Client Info		8000	1500	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	15	13	
Chromium	ppm	ASTM D5185m		0	0	
Nickel	ppm	ASTM D5185m	7.0	<1	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	18	18	
Lead	ppm	ASTM D5185m	>25	<1	0	
Copper		ASTM D5185m		1	<1	
Tin	ppm	ASTM D5185m	>15	، <1	0	
Vanadium	ppm		>15	0		
	ppm	ASTM D5185m			<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	0	
Barium	ppm	ASTM D5185m	0.3	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0	4	3	
Magnesium	ppm	ASTM D5185m	0	1	3	
Calcium	ppm	ASTM D5185m	0.5	5	6	
Phosphorus	ppm	ASTM D5185m	536	673	675	
Zinc	ppm	ASTM D5185m	0.2	114	39	
Sulfur	ppm	ASTM D5185m	649	1362	1091	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	1	
Sodium	ppm	ASTM D5185m		31	32	
Potassium	ppm	ASTM D5185m	>20	3	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.337	0.51	0.62	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	LIGHT	VLITE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	0.2%	
Free Water	scalar	*Visual	-	NEG	NEG	
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Contact/Location: DALE K - UCJEMWES



OIL ANALYSIS REPORT



JEMCO-MAXAIR



 Certificate 12367
 Test Package
 : IND 2

 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Diagnosed

: 14 Aug 2023

Diagnostician : Don Baldridge

Lab Number

Unique Number : 10602245

: 05922298

Contact/Location: DALE K - UCJEMWES

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Jul31/23