

OIL ANALYSIS REPORT

Sample Rating Trend





IPS - S460 46 Machine Id ATLAS COPCO API485853 - WALKERSTORFER Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

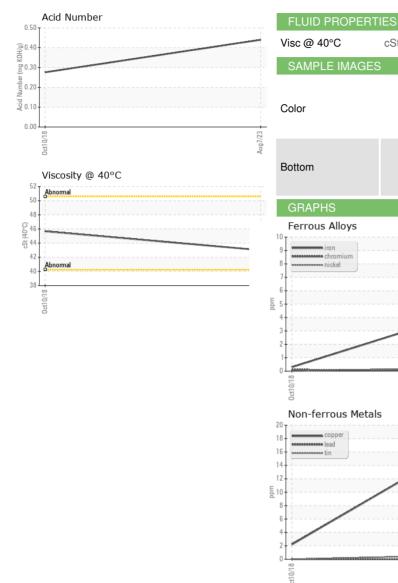
Fluid Condition

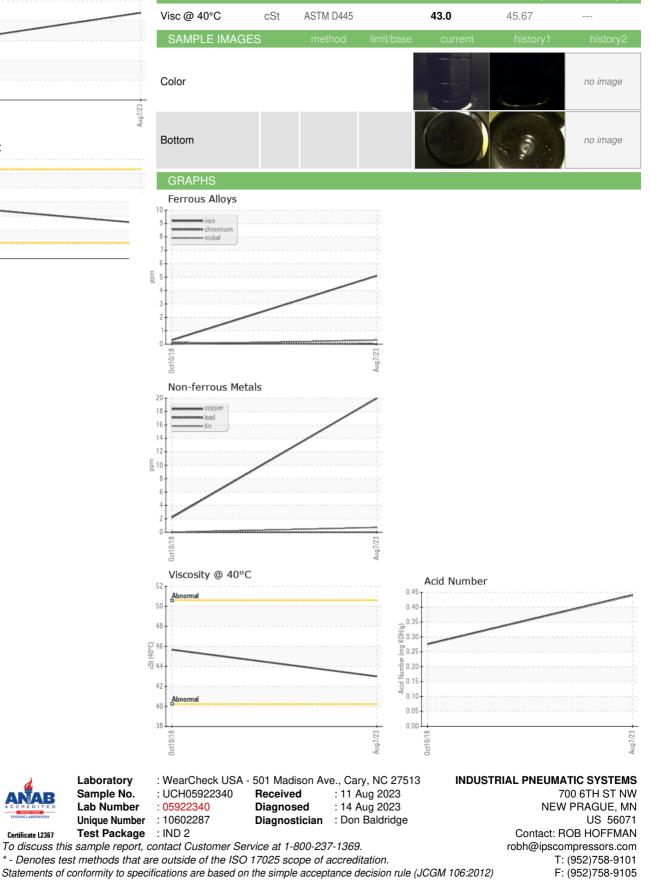
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Uct2018	Aug2023		
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05922340	UCH04575346	
Sample Date		Client Info		07 Aug 2023	10 Oct 2018	
Machine Age	hrs	Client Info		20861	9260	
Oil Age	hrs	Client Info		0	1797	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	5	<1	
Chromium	ppm	ASTM D5185m	>10	0	<1	
Nickel	ppm	ASTM D5185m		<1	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	<1	
Aluminum	ppm	ASTM D5185m	>25	2	0	
Lead	ppm	ASTM D5185m	>25	0	0	
Copper	ppm	ASTM D5185m	>50	20	2	
Tin	ppm	ASTM D5185m	>15	<1	0	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	<1	
Manganese	ppm	ASTM D5185m		<1	2	
Magnesium	ppm	ASTM D5185m		0	<1	
Calcium	ppm	ASTM D5185m		0	<1	
Phosphorus	ppm	ASTM D5185m		335	406	
Zinc	ppm	ASTM D5185m		176	78	
Sulfur	ppm	ASTM D5185m		1198	454	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	3	
Sodium	ppm	ASTM D5185m		4	2	
Potassium	ppm	ASTM D5185m	>20	1	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.44	0.276	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Free Water	scalar	*Visual		NEG	ROBEGFFMA	N - UGINDNEW
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Certificate L2367

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