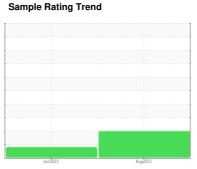


OIL ANALYSIS REPORT



WATER



Machine Id **14053**

Component

Lower Bearing

MOBIL SHC 632 (--- GAL)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a trace of moisture present in the oil. Moderate concentration of visible dirt/debris present in the oil.

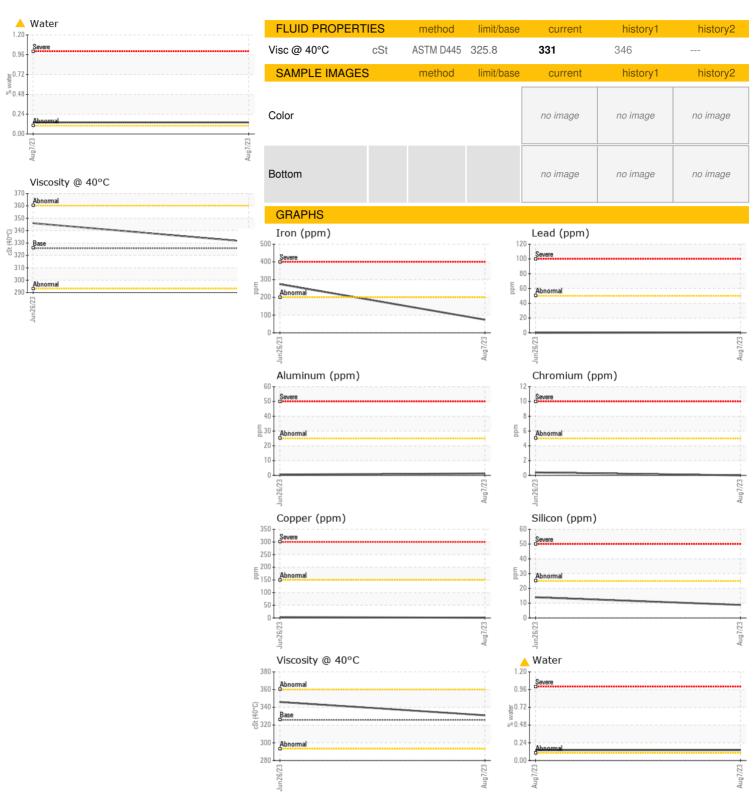
Fluid Condition

The condition of the oil is acceptable for the time in service.

| | | | Jun2023 | Aug2023 | | |
|------------------|--------|---------------|------------|--------------|-------------|----------|
| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0826924 | WC0757514 | |
| Sample Date | | Client Info | | 07 Aug 2023 | 26 Jun 2023 | |
| Machine Age | hrs | Client Info | | 0 Aug 2020 | 0 | |
| Oil Age | hrs | Client Info | | 0 | 749 | |
| Oil Changed | 1110 | Client Info | | Changed | Changed | |
| Sample Status | | Oliciti IIIIo | | ABNORMAL | ABNORMAL | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >200 | 74 | 274 | |
| Chromium | ppm | ASTM D5185m | >5 | 0 | <1 | |
| Nickel | ppm | ASTM D5185m | >5 | <1 | <1 | |
| Titanium | ppm | ASTM D5185m | >5 | 0 | 0 | |
| Silver | | ASTM D5185m | 70 | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >25 | 1 | <1 | |
| Lead | ppm | | | | | |
| | ppm | ASTM D5185m | >50 | <1 | 0 | |
| Copper | ppm | ASTM D5185m | >150 | <1 | | |
| Tin | ppm | ASTM D5185m | >10 | <1 | <1 | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | |
| Barium | ppm | ASTM D5185m | | 0 | 1 | |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | |
| Manganese | ppm | ASTM D5185m | | 2 | 4 | |
| Magnesium | ppm | ASTM D5185m | | 1 | 2 | |
| Calcium | ppm | ASTM D5185m | | <1 | 2 | |
| Phosphorus | ppm | ASTM D5185m | | 501 | 471 | |
| Zinc | ppm | ASTM D5185m | | 0 | 0 | |
| Sulfur | ppm | ASTM D5185m | | 1206 | 768 | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 9 | 14 | |
| Sodium | ppm | ASTM D5185m | | <1 | <1 | |
| Potassium | ppm | ASTM D5185m | >20 | 1 | 3 | |
| Water | % | ASTM D6304 | >0.1 | 0.140 | | |
| ppm Water | ppm | ASTM D6304 | >1000 | 1400 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | |
| Silt | scalar | *Visual | NONE | NONE | NONE | |
| Debris | scalar | *Visual | NONE | ▲ MODER | NONE | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| Appearance | scalar | *Visual | NORML | NORML | NORML | |
| Odor | scalar | *Visual | NORML | NORML | NORML | |
| Emulsified Water | scalar | *Visual | >0.1 | 0.2% | NEG | |
| Free Water | scalar | *Visual | | NEG | NEG | |
| | Joanar | | | | | |



OIL ANALYSIS REPORT





Laboratory Sample No. Lab Number Unique Number

: WC0826924 : 05922471

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 10602418

: 11 Aug 2023 : 14 Aug 2023 Diagnosed

Diagnostician : Don Baldridge

Test Package : MOB 1 (Additional Tests: KF) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

WAKE STONE CORPORATION-KNIGHTDALE

Contact/Location: AL PARKER - WAKKNI

PO BOX 190 KNIGHTDALE, NC US 27545

Contact: AL PARKER

alparker@wakestonecorp.com T:

F: (919)266-1149