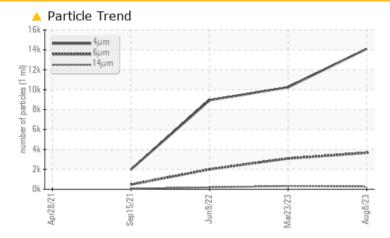




Machine Id 6685629 (S/N 1006) Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS Sample Status ABNORMAL ABNORMAL ABNORMAL Particles >6µm ASTM D7647 >1300 3663 ▲ 3093 ▲ 1997 -Particles >14µm ASTM D7647 >80 265 ▲ 326 **1**91 **4**3 Particles >21µm ASTM D7647 >20 73 **Oil Cleanliness** ISO 4406 (c) >--/17/13 **A 21/19/15** 21/19/16 ▲ 20/18/15

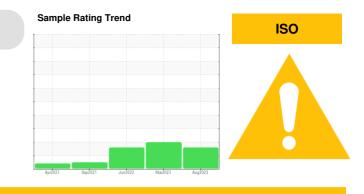
Customer Id: AVAFRE Sample No.: KCPA005632 Lab Number: 05922839 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

23 Mar 2023 Diag: Jonathan Hester

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

09 Jun 2022 Diag: Doug Bogart

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

15 Sep 2021 Diag: Don Baldridge

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

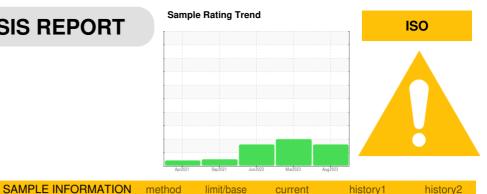




view report



OIL ANALYSIS REPORT



Machine Id 6685629 (S/N 1006) Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

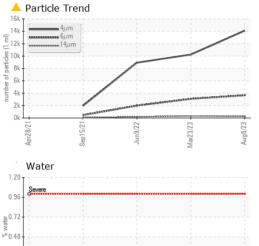
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|------------------|----------|--------------|------------|-------------------|-------------------|--------------|
| Sample Number | | Client Info | | KCPA005632 | KC101682 | KC103253 |
| Sample Date | | Client Info | | 08 Aug 2023 | 23 Mar 2023 | 09 Jun 2022 |
| Machine Age | hrs | Client Info | | 22780 | 20048 | 13569 |
| Oil Age | hrs | Client Info | | 0 | 4000 | 3000 |
| Oil Changed | | Client Info | | N/A | Changed | Changed |
| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | 2 | <1 | <1 |
| Lead | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 4 | 8 | 8 |
| Tin | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Antimony | ppm | ASTM D5185m | | | | |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 90 | 0 | 1 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 90 | 14 | 8 | <1 |
| Calcium | ppm | ASTM D5185m | 2 | 0 | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | | 2 | <1 | 19 |
| Zinc | ppm | ASTM D5185m | | 30 | 14 | 31 |
| Sulfur | ppm | ASTM D5185m | | 20003 | 20324 | 15934 |
| CONTAMINANTS | 6 | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 2 | 2 | 0 |
| Sodium | ppm | ASTM D5185m | | 6 | 3 | 1 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | <1 | 0 |
| Water | % | ASTM D6304 | >0.05 | 0.007 | 0.013 | 0.007 |
| ppm Water | ppm | ASTM D6304 | >500 | 77.3 | 130.5 | 71.4 |
| FLUID CLEANLIN | NESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | | 14102 | 10243 | 8934 |
| Particles >6µm | | ASTM D7647 | >1300 | <u> </u> | <u> </u> | 1 997 |
| Particles >14µm | | ASTM D7647 | >80 | A 265 | A 326 | 1 91 |
| Particles >21µm | | ASTM D7647 | >20 | <mark>/</mark> 73 | <mark>\</mark> 89 | 4 3 |
| Particles >38µm | | ASTM D7647 | >4 | 3 | <u> </u> | 2 |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >/17/13 | A 21/19/15 | 1 /19/16 | ▲ 20/18/15 |
| FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | 0.35 | 0.33 | 0.35 |
| -26-06) Pov: 1 | | | | Contract/l - | | |

Report Id: AVAFRE [WUSCAR] 05922839 (Generated: 08/14/2023 14:26:06) Rev: 1

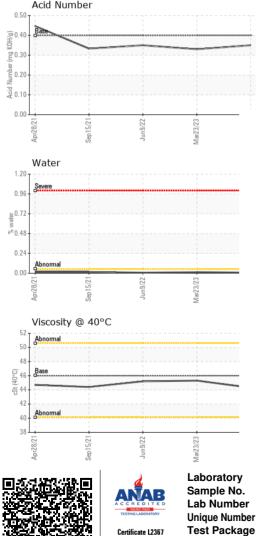
Contact/Location: MAHMOOD ? - AVAFRE



OIL ANALYSIS REPORT







| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | LIGHT | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | LIGHT | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 46 | 44.3 | 45.3 | 45.2 |
| SAMPLE IMAGES | 6 | method | limit/base | current | history1 | history2 |
| Color | | | | | | |

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