

Area [**L431781**]

OIL ANALYSIS REPORT

Sample Rating Trend







480H - 1871 Component Swing Drive Fluid GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

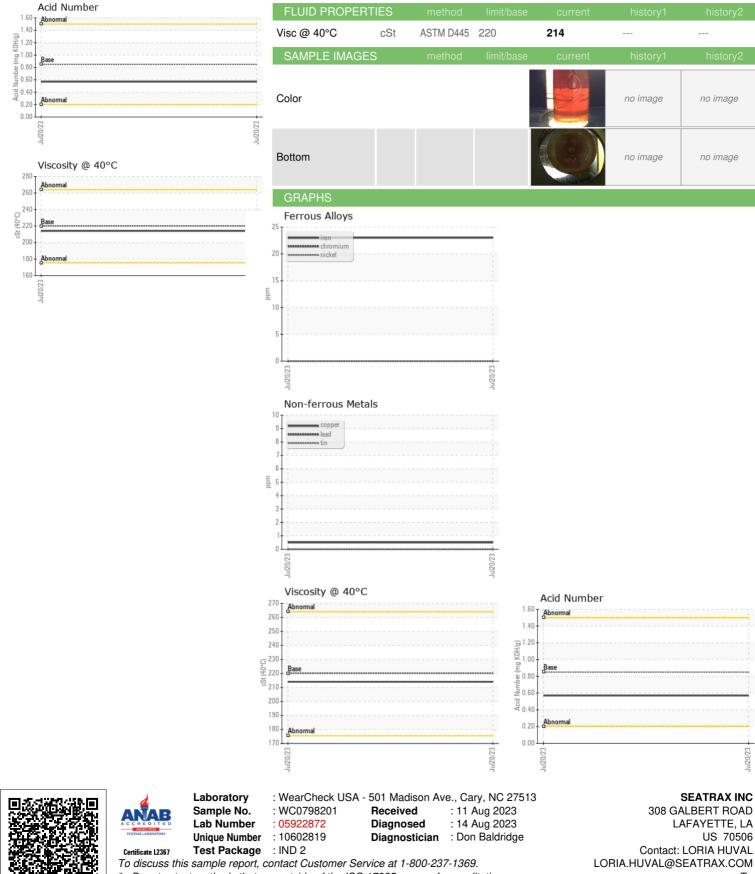
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0798201		
Sample Date		Client Info		20 Jul 2023		
Machine Age	yrs	Client Info		0		
Oil Age	yrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	23		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	1		
Lead	ppm	ASTM D5185m	>50	0		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	15		
Barium	ppm	ASTM D5185m	15	0		
Molybdenum	ppm	ASTM D5185m	15	0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	50	3		
Calcium	ppm	ASTM D5185m	50	13		
Phosphorus	ppm	ASTM D5185m	350	240		
Zinc	ppm	ASTM D5185m	100	15		
Sulfur	ppm	ASTM D5185m	12500	8893		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	0.57		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG		
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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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