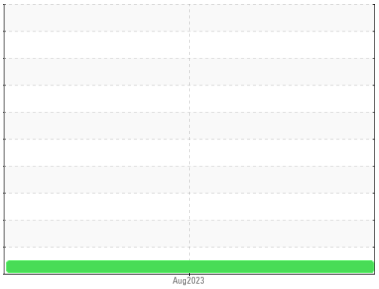
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
[20567321]
Machine Id
ROYAL PURPLE SYNDRAULIC 32
Component
New (Unused) Oil
Fluid
ROYAL PURPLE SYNDRAULIC 32 (--- GAL)

DIAGNOSIS

Recommendation
This is a baseline read-out on the submitted sample.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0842632**	---	---
Sample Date		Client Info		**09 Aug 2023**	---	---
Machine Age	mths	Client Info		**0**	---	---
Oil Age	mths	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**NORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>5	**0**	---	---
Chromium	ppm	ASTM D5185m	>5	**0**	---	---
Nickel	ppm	ASTM D5185m	>5	**<1**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m	>5	**0**	---	---
Aluminum	ppm	ASTM D5185m	>5	**<1**	---	---
Lead	ppm	ASTM D5185m	>5	**0**	---	---
Copper	ppm	ASTM D5185m	>5	**0**	---	---
Tin	ppm	ASTM D5185m	>5	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	---	---
Barium	ppm	ASTM D5185m		**1**	---	---
Molybdenum	ppm	ASTM D5185m		**0**	---	---
Manganese	ppm	ASTM D5185m		**0**	---	---
Magnesium	ppm	ASTM D5185m		**1**	---	---
Calcium	ppm	ASTM D5185m		**55**	---	---
Phosphorus	ppm	ASTM D5185m		**314**	---	---
Zinc	ppm	ASTM D5185m		**396**	---	---
Sulfur	ppm	ASTM D5185m		**14954**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	---	---
Sodium	ppm	ASTM D5185m		**0**	---	---
Potassium	ppm	ASTM D5185m	>20	**<1**	---	---

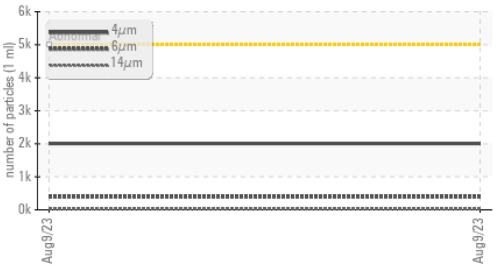
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**2007**	---	---
Particles >6µm		ASTM D7647	>1300	**394**	---	---
Particles >14µm		ASTM D7647	>160	**21**	---	---
Particles >21µm		ASTM D7647	>40	**5**	---	---
Particles >38µm		ASTM D7647	>10	**0**	---	---
Particles >71µm		ASTM D7647	>3	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**18/16/12**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.41**	---	---

OIL ANALYSIS REPORT

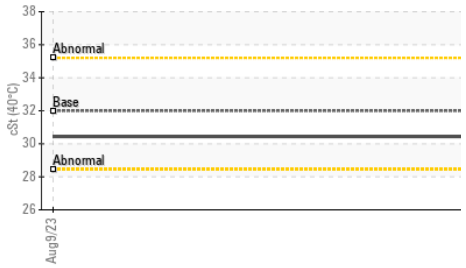
Viscosity @ 100°C

Particle Trend

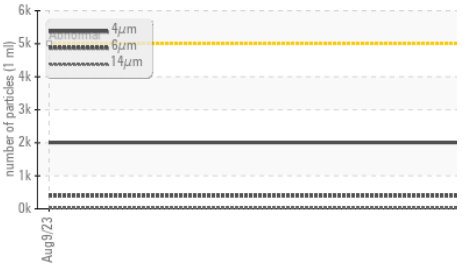


Viscosity @ 100°C

Viscosity @ 40°C

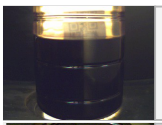
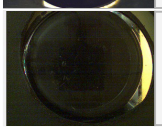


Particle Trend



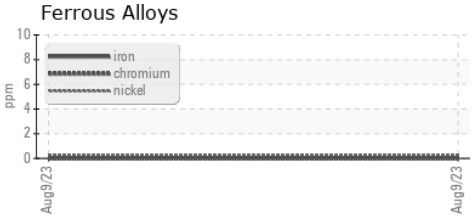
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual		**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32.0	**30.44**	---	---
Visc @ 100°C	cSt	ASTM D445	5.7	**5.69**	---	---
Viscosity Index (VI)	Scale	ASTM D2270	116	**129**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

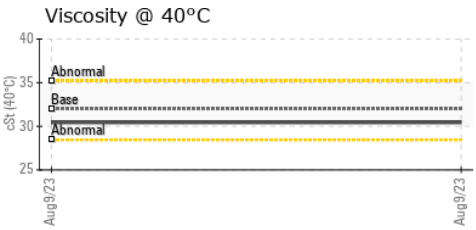
GRAPHS

Ferrous Alloys

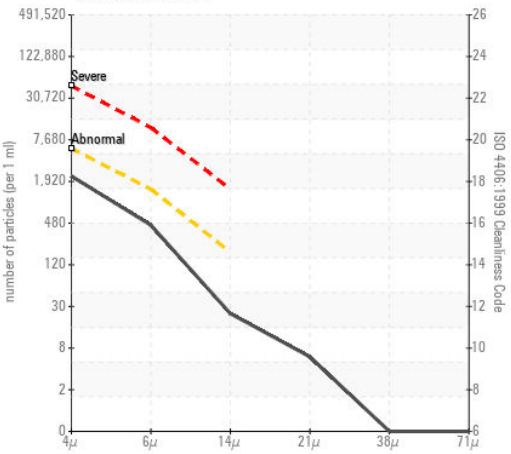


Non-ferrous Metals

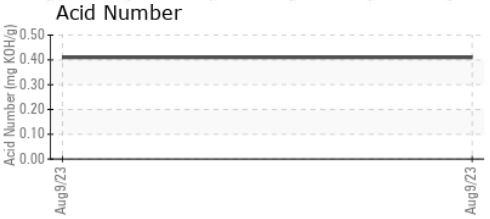
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0842632 **Received** : 11 Aug 2023
Lab Number : 05922963 **Diagnosed** : 15 Aug 2023
Unique Number : 10602910 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: FT-IR, ICP-NewOil, KV100, PrtCount, VI)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PATHEON API
6173 East Old Marion Highway, Bldg. 806
Florence, SC
US 29506
Contact: BARRY OLIVER
Calvin.Oliver@Roche.com
T: (843)629-4577
F: (843)629-4553