

OIL ANALYSIS REPORT

[20567321] Machine Id ROYAL PURPLE SYNFILM GT 68

Component New (Unused) Oil Fluid

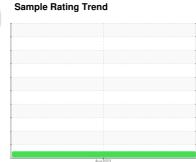
ROYAL PURPLE SYNFILM GT 68 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

			1	Aug2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0842615		
Sample Date		Client Info		09 Aug 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>5	0		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m	>5	<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>5	0		
Aluminum	ppm	ASTM D5185m	>5	<1		
Lead	ppm	ASTM D5185m	>5	0		
Copper	ppm	ASTM D5185m	>5	0		
Tin	ppm	ASTM D5185m	>5	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	76		
Calcium	ppm	ASTM D5185m		<1		
Phosphorus	ppm	ASTM D5185m		1		
Zinc	ppm	ASTM D5185m		0		
Sulfur	ppm	ASTM D5185m		19499		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	537		
Particles >6µm		ASTM D7647	>1300	174		
Particles >14µm		ASTM D7647	>160	22		
Particles >21µm		ASTM D7647	>40	6		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/15/12		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.42		



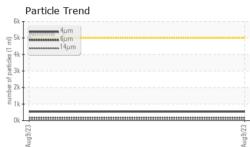


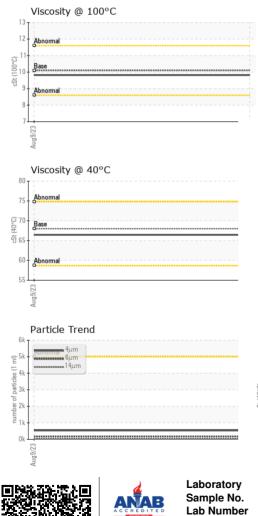
NORMAL



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White Metal Yellow Metal		method	limit/base			history2
Vollow Motal	scalar	*Visual	NONE	NONE		
Tellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water Free Water	scalar scalar	*Visual *Visual		NEG NEG		
			11 1. 1			
FLUID PROPER		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	66.45		
Visc @ 100°C	cSt	ASTM D445	10.1	9.82		
Viscosity Index (VI)		ASTM D2270	133	130		
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys			401 520	Particle Count		20
10 8			491,520			[²⁶
E 6 A nickel			122,880	Severe		-24
2			30,720			-23
			₩ = 7,680	Abnormal		-21
Aug9/23			(per 1 ml)			-18
			A A 480			-2/ -18
Non-ferrous Meta	115		of part		N	T
8 - copper			Vision 1,000 With 1,920 With 1,92			-14
E 6 4			30			-12
2			8	-		-10
			EZ 2		/	-8
			Aug9/23			
Aug9/23			4	Acid Number	14μ 21μ	38µ 71µ
Viscosity @ 40°C						
Viscosity @ 40°C			(^B) 0.50			
Viscosity @ 40°C			(³ 60.50) НО 0.40 В 0.20			
Viscosity @ 40°C			୍ଲି 0.50 90 0.40 ଜୁ 0.30 ଜୁ 0.20			
Viscosity @ 40°C 80 7 75 Abnormal 75 Base 65 65 60 Abnormal			(P) 0.50 (P) 0.40 (P) 0.40 (P) 0.40 (P) 0.40 (P) 0.40 (P) 0.40 (P) 0.40 (P) 0.40 (P) 0.50 (P) 0.50 (P) 0.50 (P) 0.50 (P) 0.50 (P) 0.50 (P) 0.50 (P) 0.40 (P)			
Viscosity @ 40°C			Aug9/23 00.0 Acid 00.0 Acid 01.0 Number 01.0 Acid 01.0 Acid 01.0 Acid			

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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