



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area

[20567321]

Machine Id

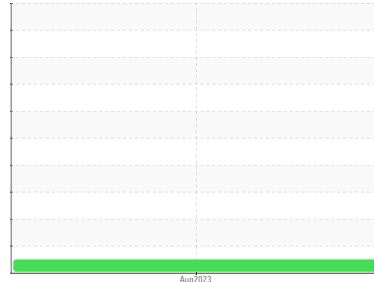
**ROYAL PURPLE POLYGUARD FDA 100**

Component

**New (Unused) Oil**

Fluid

**ROYAL PURPLE POLYGUARD FDA 100 (--- GAL)**



## DIAGNOSIS

### Recommendation

This is a baseline read-out on the submitted sample.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1 | history2 |
|---------------|-------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info |             | <b>WC0842622</b>   | ---      | ---      |
| Sample Date   | Client Info |             | <b>09 Aug 2023</b> | ---      | ---      |
| Machine Age   | hrs         | Client Info | <b>0</b>           | ---      | ---      |
| Oil Age       | hrs         | Client Info | <b>0</b>           | ---      | ---      |
| Oil Changed   | Client Info |             | <b>N/A</b>         | ---      | ---      |
| Sample Status |             |             | <b>NORMAL</b>      | ---      | ---      |

## WEAR METALS

|          | method | limit/base     | current      | history1 | history2 |
|----------|--------|----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >5 | <b>0</b>     | ---      | ---      |
| Chromium | ppm    | ASTM D5185m >5 | <b>0</b>     | ---      | ---      |
| Nickel   | ppm    | ASTM D5185m >5 | <b>&lt;1</b> | ---      | ---      |
| Titanium | ppm    | ASTM D5185m    | <b>0</b>     | ---      | ---      |
| Silver   | ppm    | ASTM D5185m >5 | <b>0</b>     | ---      | ---      |
| Aluminum | ppm    | ASTM D5185m >5 | <b>0</b>     | ---      | ---      |
| Lead     | ppm    | ASTM D5185m >5 | <b>0</b>     | ---      | ---      |
| Copper   | ppm    | ASTM D5185m >5 | <b>0</b>     | ---      | ---      |
| Tin      | ppm    | ASTM D5185m >5 | <b>0</b>     | ---      | ---      |
| Vanadium | ppm    | ASTM D5185m    | <b>0</b>     | ---      | ---      |
| Cadmium  | ppm    | ASTM D5185m    | <b>0</b>     | ---      | ---      |

## ADDITIVES

|            | method | limit/base  | current      | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>0</b>     | ---      | ---      |
| Barium     | ppm    | ASTM D5185m | <b>1</b>     | ---      | ---      |
| Molybdenum | ppm    | ASTM D5185m | <b>0</b>     | ---      | ---      |
| Manganese  | ppm    | ASTM D5185m | <b>0</b>     | ---      | ---      |
| Magnesium  | ppm    | ASTM D5185m | <b>&lt;1</b> | ---      | ---      |
| Calcium    | ppm    | ASTM D5185m | <b>0</b>     | ---      | ---      |
| Phosphorus | ppm    | ASTM D5185m | <b>756</b>   | ---      | ---      |
| Zinc       | ppm    | ASTM D5185m | <b>2</b>     | ---      | ---      |
| Sulfur     | ppm    | ASTM D5185m | <b>42</b>    | ---      | ---      |

## CONTAMINANTS

|           | method | limit/base      | current      | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >15 | <b>2</b>     | ---      | ---      |
| Sodium    | ppm    | ASTM D5185m     | <b>0</b>     | ---      | ---      |
| Potassium | ppm    | ASTM D5185m >20 | <b>&lt;1</b> | ---      | ---      |

## FLUID DEGRADATION

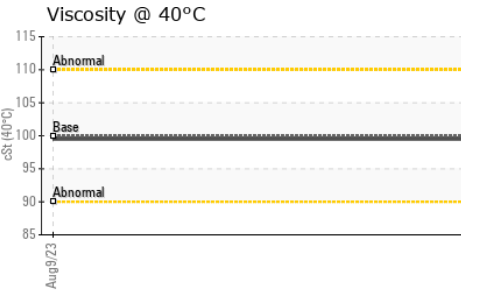
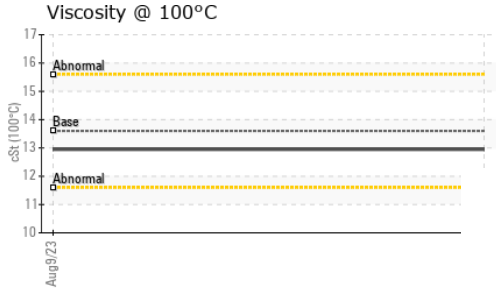
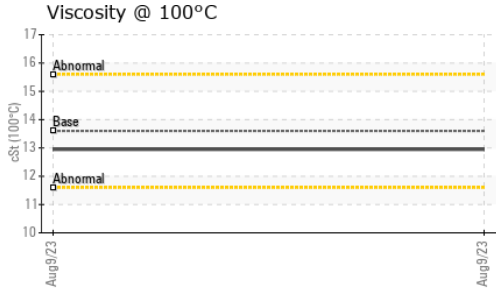
|                  | method   | limit/base | current     | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | <b>2.50</b> | ---      | ---      |

## VISUAL

|                  | method | limit/base    | current      | history1 | history2 |
|------------------|--------|---------------|--------------|----------|----------|
| White Metal      | scalar | *Visual NONE  | <b>NONE</b>  | ---      | ---      |
| Yellow Metal     | scalar | *Visual NONE  | <b>NONE</b>  | ---      | ---      |
| Precipitate      | scalar | *Visual NONE  | <b>NONE</b>  | ---      | ---      |
| Silt             | scalar | *Visual NONE  | <b>NONE</b>  | ---      | ---      |
| Debris           | scalar | *Visual NONE  | <b>NONE</b>  | ---      | ---      |
| Sand/Dirt        | scalar | *Visual NONE  | <b>NONE</b>  | ---      | ---      |
| Appearance       | scalar | *Visual NORML | <b>NORML</b> | ---      | ---      |
| Odor             | scalar | *Visual NORML | <b>NORML</b> | ---      | ---      |
| Emulsified Water | scalar | *Visual       | <b>NEG</b>   | ---      | ---      |
| Free Water       | scalar | *Visual       | <b>NEG</b>   | ---      | ---      |



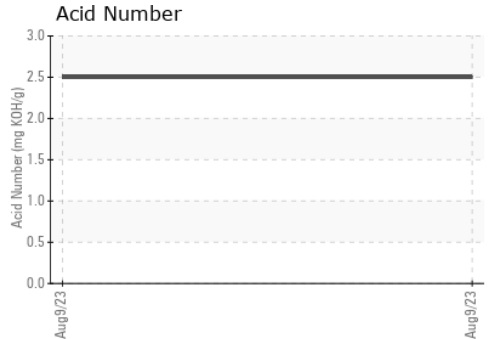
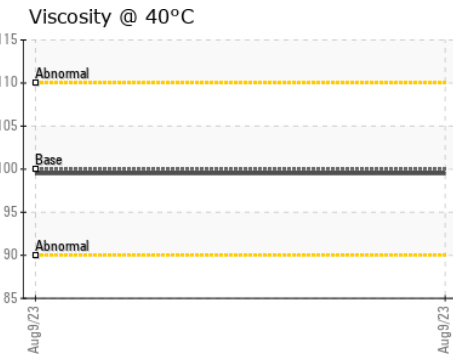
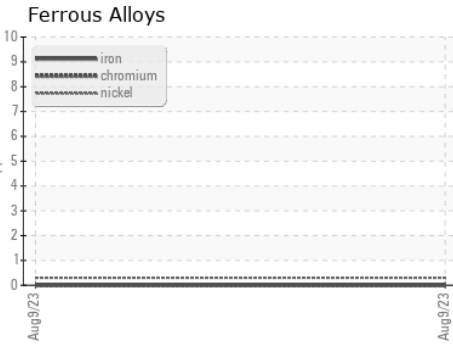
# OIL ANALYSIS REPORT



| FLUID PROPERTIES     | method | limit/base | current | history1 | history2 |
|----------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C          | cSt    | ASTM D445  | 100     | 99.5     | ---      |
| Visc @ 100°C         | cSt    | ASTM D445  | 13.6    | 12.95    | ---      |
| Viscosity Index (VI) | Scale  | ASTM D2270 | 136     | 126      | ---      |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color         |        |            |         | no image | no image |
| Bottom        |        |            |         | no image | no image |

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0842622      **Received** : 11 Aug 2023  
**Lab Number** : 05922970      **Diagnosed** : 15 Aug 2023  
**Unique Number** : 10602917      **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: FT-IR, ICP-NewOil, KV100, PrtCount, VI )

**PATHEON API**  
 6173 East Old Marion Highway, Bldg. 806  
 Florence, SC  
 US 29506  
 Contact: SAM MCDOWELL  
 sam.mcdowell@patheon.com  
 T: (843)629-4042  
 F: (843)629-4553

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)