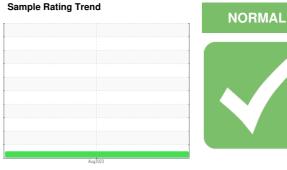


OIL ANALYSIS REPORT

[20567321] **ROYAL PURPLE SYNERGY 90 ISO 220**

Component
New (Unused) Oil
Fluid

ROYAL PURPLE SYNERGY 90/220 (--- GAL)



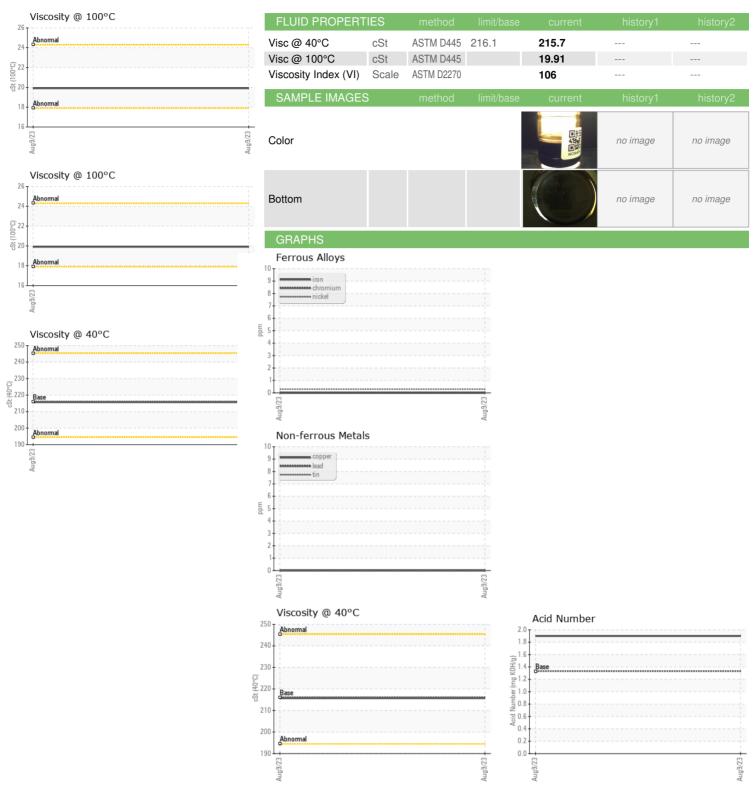
Recommendation

This is a baseline read-out on the submitted sample.

_,				Aug2023	<u> </u>	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0842630		
Sample Date		Client Info		09 Aug 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>5	0		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m	>5	<1		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>5	0		
Aluminum	ppm	ASTM D5185m	>5	0		
Lead	ppm	ASTM D5185m	>5	0		
Copper	ppm	ASTM D5185m	>5	0		
Tin	ppm	ASTM D5185m	>5	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES	i i i	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	mmesacc	0		
Barium	ppm	ASTM D5185m		1		
		ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm			_		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m	070	0		
Phosphorus	ppm	ASTM D5185m	370	334		
Zinc	ppm	ASTM D5185m		5		
Sulfur	ppm	ASTM D5185m		32262		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.33	1.90		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual		NEG		
Free Water	scalar	*Visual		NEG		
0 47 00\ D					D. 4 D. D. V. C	VED DOOF: 5



OIL ANALYSIS REPORT







Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10602922

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0842630 : 05922975

Received

Diagnosed Diagnostician : Jonathan Hester Test Package : IND 2 (Additional Tests: FT-IR, ICP-NewOil, KV100, PrtCount, VI)

: 11 Aug 2023 : 15 Aug 2023

PATHEON API 6173 East Old Marion Highway, Bldg. 806

Florence, SC US 29506 Contact: BARRY OLIVER

T: (843)629-4577

F: (843)629-4553

Calvin.Oliver@Roche.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: BARRY OLIVER - ROCFLO