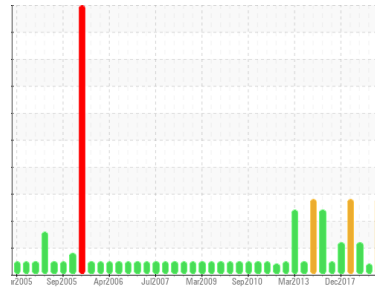




# PROBLEM SUMMARY

Sample Rating Trend



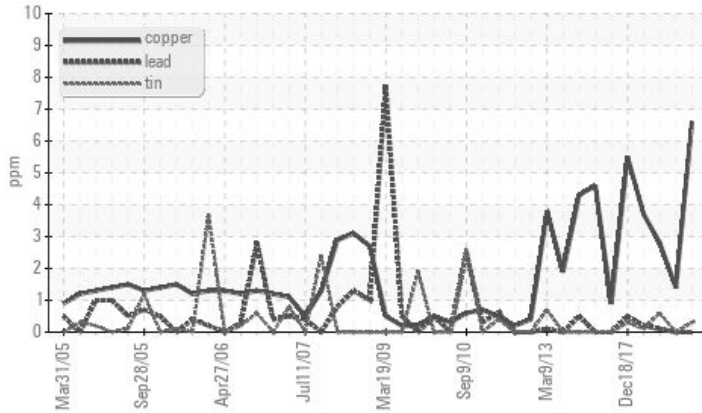
**VISUAL METAL**



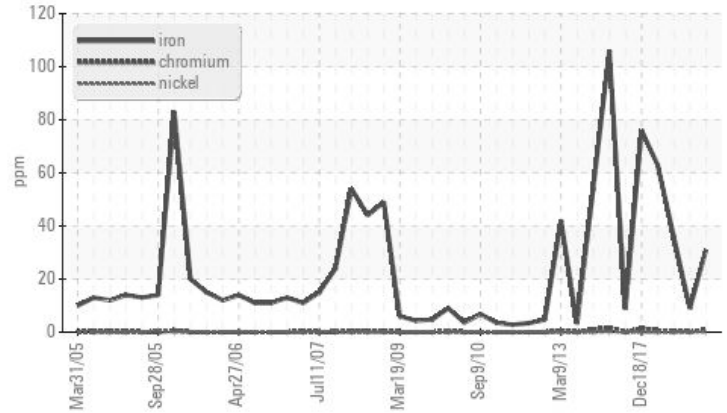
Machine Id  
**47**  
 Component  
**Turbine**  
 Fluid  
**R&O OIL ISO 68 (--- QTS)**

## COMPONENT CONDITION SUMMARY

### ▲ Non-ferrous Metals



### ▲ Ferrous Alloys



## RECOMMENDATION

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to metal particles present in this sample.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>15	▲ <b>31</b>	9	▲ 36
Copper	ppm	ASTM D5185m	>5	▲ <b>7</b>	1	3
White Metal	scalar	*Visual	NONE	▲ <b>MODER</b>	NONE	NONE

Customer Id: COLALB  
 Sample No.: WC0813258  
 Lab Number: 05923385  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Alert	---	---	?	We were unable to perform a particle count due to metal particles present in this sample.

## HISTORICAL DIAGNOSIS

### 08 Sep 2020 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 20 Aug 2019 Diag: Doug Bogart

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level has decreased, but is still abnormal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 28 Nov 2018 Diag: Jonathan Hester

WEAR



We recommend you service the filters on this component. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

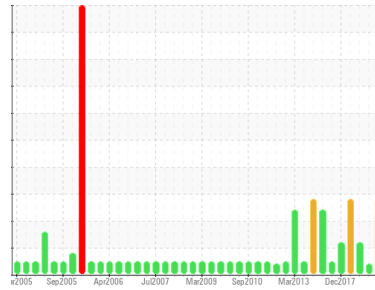
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



## VISUAL METAL



Machine Id  
**47**  
 Component  
**Turbine**  
 Fluid  
**R&O OIL ISO 68 (--- QTS)**

### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to metal particles present in this sample.

#### Wear

The iron level is abnormal. The copper level is abnormal. Moderate concentration of visible metal present.

#### Contamination

No other contaminants were detected in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0813258</b>	WC0499528	WC04781458
Sample Date	Client Info		<b>13 Aug 2023</b>	08 Sep 2020	20 Aug 2019
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >15	<b>▲ 31</b>	9	▲ 36
Chromium	ppm	ASTM D5185m >4	<b>1</b>	0	<1
Nickel	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>2</b>	1	1
Lead	ppm	ASTM D5185m	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >5	<b>▲ 7</b>	1	3
Tin	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	1	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>&lt;1</b>	<1	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 5	<b>6</b>	0	<1
Calcium	ppm	ASTM D5185m 5	<b>&lt;1</b>	1	0
Phosphorus	ppm	ASTM D5185m 100	<b>4</b>	2	1
Zinc	ppm	ASTM D5185m 25	<b>28</b>	15	9
Sulfur	ppm	ASTM D5185m 1500	<b>55</b>	46	52

### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>8</b>	6	6
Sodium	ppm	ASTM D5185m	<b>1</b>	1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0

### FLUID CLEANLINESS

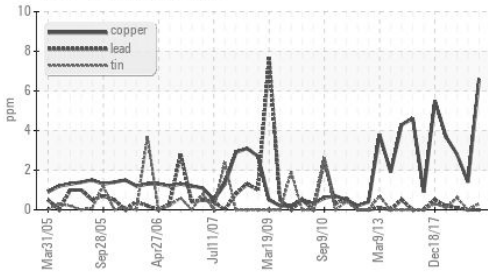
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>---</b>	106587	175134
Particles >6µm	ASTM D7647	>1300	<b>---</b>	▲ 7728	▲ 21741
Particles >14µm	ASTM D7647	>160	<b>---</b>	47	37
Particles >21µm	ASTM D7647	>40	<b>---</b>	7	5
Particles >38µm	ASTM D7647	>10	<b>---</b>	0	0
Particles >71µm	ASTM D7647	>3	<b>---</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/14	<b>---</b>	▲ 24/20/13	▲ 25/22/12

### FLUID DEGRADATION

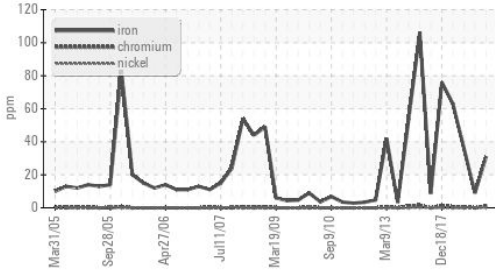
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.08	<b>0.093</b>	0.064	0.066

# OIL ANALYSIS REPORT

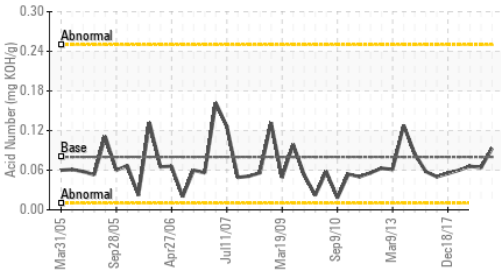
### ▲ Non-ferrous Metals



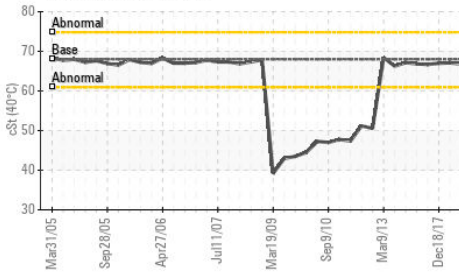
### ▲ Ferrous Alloys



### Acid Number



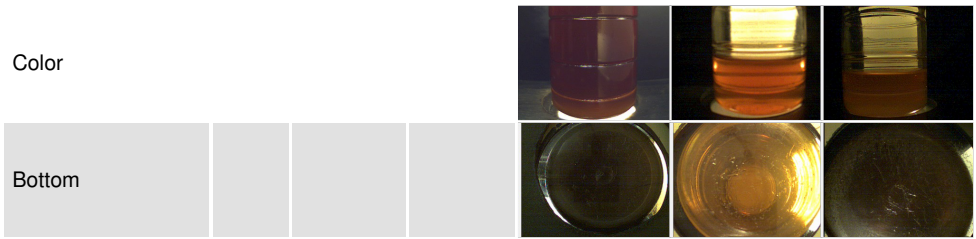
### Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ MODER	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

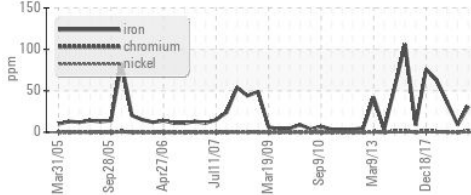
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	70.8	66.5	66.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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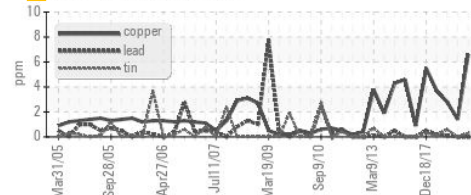


## GRAPHS

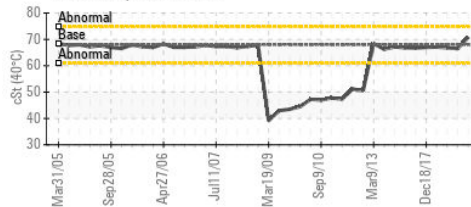
### ▲ Ferrous Alloys



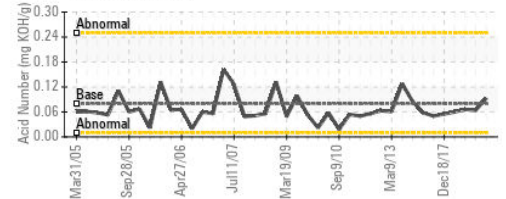
### ▲ Non-ferrous Metals



### Viscosity @ 40°C



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0813258 **Received** : 14 Aug 2023  
**Lab Number** : 05923385 **Diagnosed** : 15 Aug 2023  
**Unique Number** : 10603332 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**AURIA SOLUTIONS**  
 P.O. Box 580  
 Albemarle, NC  
 US 28001  
 Contact: STEPHEN MOSS  
 smoss@iacna.com  
 T: (704)983-8334  
 F: (704)983-8372

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)