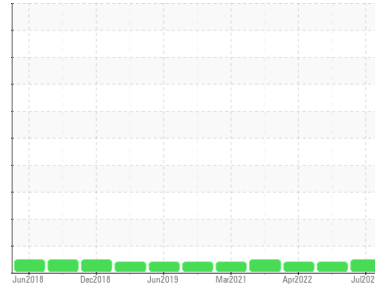


Area
PO 4010
 Machine Id
PALATEK 1401080004 - KOCH FOODS COLLINSVILLE
 Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCP05923464	UCP05805153	UCP05537455
Sample Date	Client Info		24 Jul 2023	14 Mar 2023	20 Apr 2022
Machine Age	hrs	Client Info	2005	3396	30922
Oil Age	hrs	Client Info	1105	2000	7000
Oil Changed	Client Info		Changed	Not Changd	Changed
Sample Status			NORMAL	ATTENTION	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	3	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	<1	<1
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	1	<1	<1
Tin	ppm	ASTM D5185m >15	0	0	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0.4	0	0	0
Molybdenum	ppm	ASTM D5185m 0.5	0	0	0
Manganese	ppm	ASTM D5185m 0.4	0	0	0
Magnesium	ppm	ASTM D5185m 0	0	0	<1
Calcium	ppm	ASTM D5185m 0.3	0	2	<1
Phosphorus	ppm	ASTM D5185m 1376	531	511	438
Zinc	ppm	ASTM D5185m 0	8	19	15
Sulfur	ppm	ASTM D5185m 320	975	1077	740

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	2	2
Sodium	ppm	ASTM D5185m	3	5	2
Potassium	ppm	ASTM D5185m >20	<1	<1	1

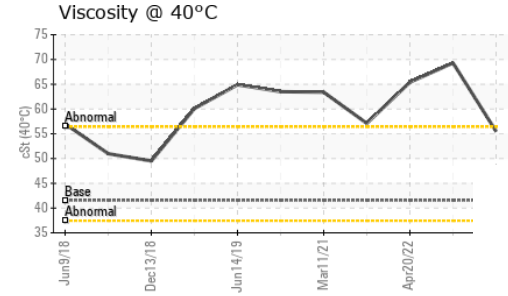
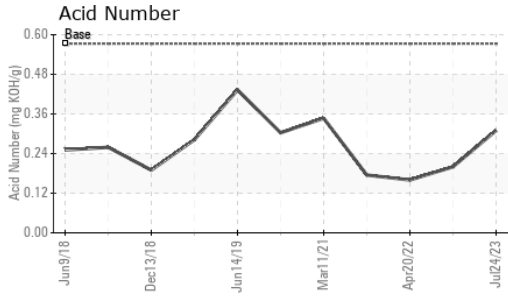
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.573	0.31	0.20	0.16

VISUAL

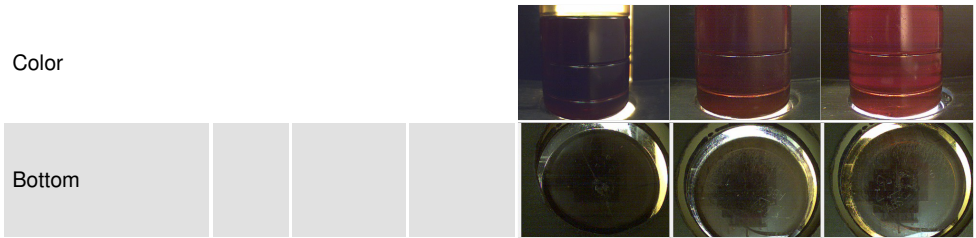
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	LIGHT	NONE	LIGHT
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

OIL ANALYSIS REPORT

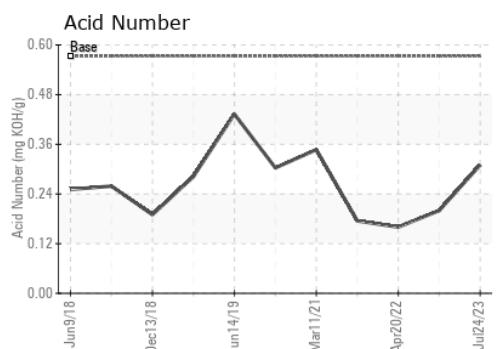
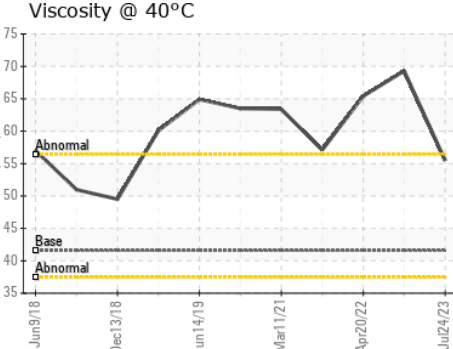
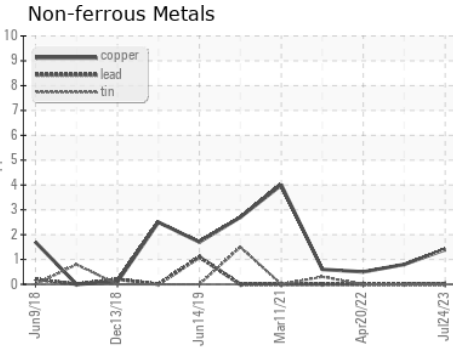
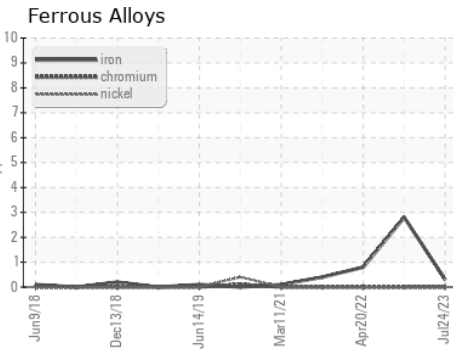


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	41.57	55.5	▲ 69.3	▲ 65.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCP05923464 **Received** : 14 Aug 2023
Lab Number : **05923464** **Diagnosed** : 15 Aug 2023
Unique Number : 10603411 **Diagnostician** : Doug Bogart
Test Package : IND 2

PATTONS INC - BIRMINGHAM
 20 MONROE DR
 PELHAM, AL
 US 35124
 Contact: MARK FLOYD
 mark.floyd@pattonsinco.com
 T:
 F: (205)780-4508

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)