



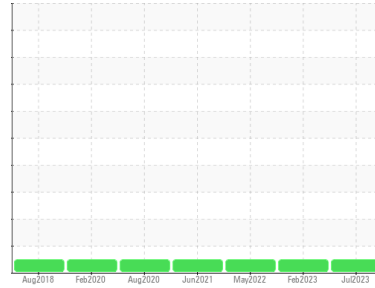
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**ULTRACHEM 46S**  
 Machine Id  
**ATLAS COPCO AIF037703 - MULTIFORM PLASTIC**  
 Component  
**Compressor**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH05923489</b>	UCH05772099	UCH05557526
Sample Date	Client Info			<b>19 Jul 2023</b>	03 Feb 2023	11 May 2022
Machine Age	hrs	Client Info		<b>8924</b>	8716	8201
Oil Age	hrs	Client Info		<b>208</b>	1434	919
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	0
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>65	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>65	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	2
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.9	<b>0</b>	0	<1
Barium	ppm	ASTM D5185m	0.1	<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	0.2	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	0.9	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	224	<b>67</b>	103	113
Zinc	ppm	ASTM D5185m	0	<b>2</b>	0	0
Sulfur	ppm	ASTM D5185m	273	<b>1567</b>	802	971

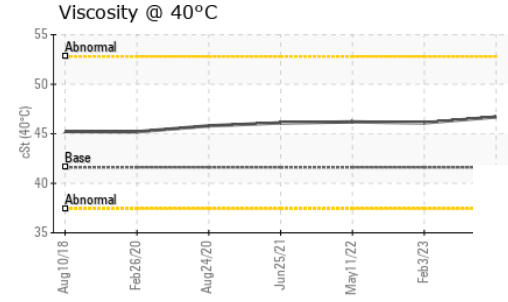
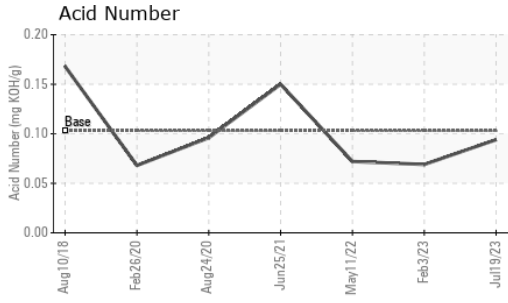
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<b>2</b>	3	2
Sodium	ppm	ASTM D5185m		<b>1</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.103	<b>0.094</b>	0.069	0.072

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	LIGHT	VLITE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

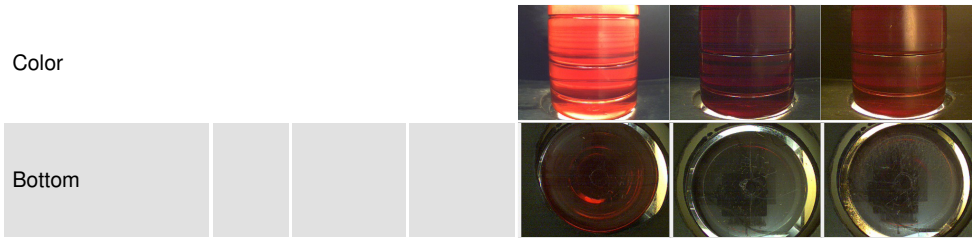


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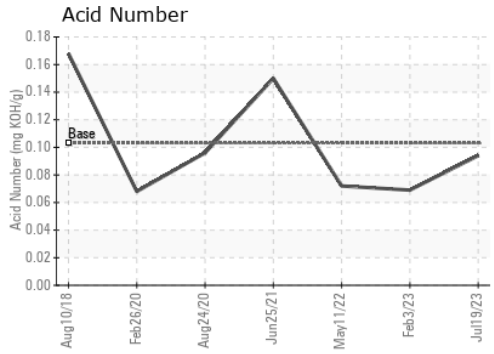
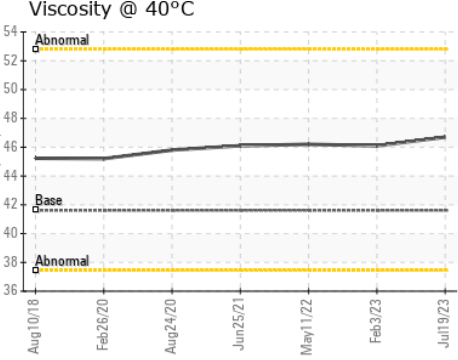
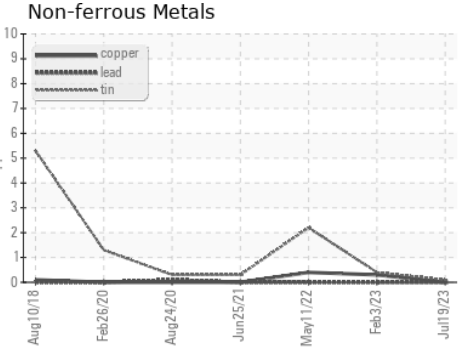
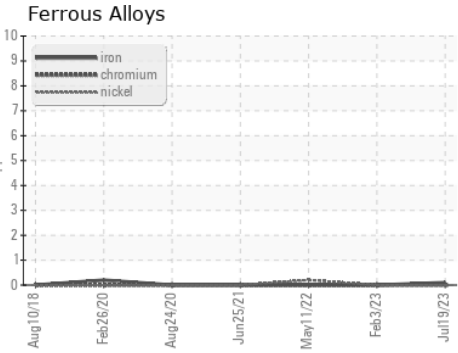


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	41.61	<b>46.7</b>	46.1	46.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05923489 **Received** : 14 Aug 2023  
**Lab Number** : **05923489** **Diagnosed** : 15 Aug 2023  
**Unique Number** : 10603436 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**AIR HANDLING EQUIPMENT INC**  
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 US 45365  
 Contact: CRISTI CURL  
 cristi@ahequip.net  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)