

# **OIL ANALYSIS REPORT**

Sample Rating Trend

ISO

### Machine Id **27316** Component **Diesel Engine** Fluid **NOT GIVEN (--- QTS)**

# DIAGNOSIS

### A Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

# Wear

All component wear rates are normal.

# Contamination

There is a moderate amount of particulates present in the oil.

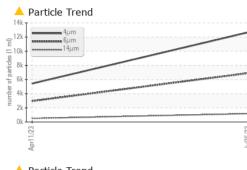
## Fluid Condition

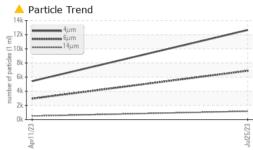
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

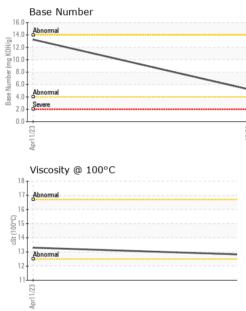
			Apr2023	Jul2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KL0012056	KLM2339406	
Sample Date		Client Info		25 Jul 2023	11 Apr 2023	
Machine Age	mls	Client Info		41666	36801	
Oil Age	mls	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ATTENTION	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	
Glycol		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron Chromium	ppm	ASTM D5185m	>100	63	29	
Nickel	ppm	ASTM D5185m ASTM D5185m	>20 >4	2 0	1 <1	
Titanium	ppm	ASTM D5185m	>4	ں <1	<1	
Silver	ppm	ASTM D5185m	>3	0	0	
Aluminum	ppm ppm	ASTM D5185m	>20	11	10	
Lead	ppm	ASTM D5185m	>40	0	0	
Copper	ppm	ASTM D5185m	>330	2	2	
Tin	ppm	ASTM D5185m	>15	- <1	0	
Vanadium	ppm	ASTM D5185m	210	0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES	le le	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		20	52 0	
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m ASTM D5185m		64 <1	63 <1	
Manganese	ppm	ASTM D5185m		1071	1103	
Magnesium Calcium	ppm			-		
				1001	002	
	ppm	ASTM D5185m		1021	998	
Phosphorus	ppm	ASTM D5185m		989	1066	
	ppm ppm			989 1290	1066 1337	
Phosphorus Zinc Sulfur	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	989 1290 3782	1066 1337 4039	
Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method	limit/base	989 1290 3782 current	1066 1337 4039 history1	
Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	limit/base	989 1290 3782 current 8	1066 1337 4039 history1 6	  history2
Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method	>25	989 1290 3782 current	1066 1337 4039 history1	  history2
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m	>25	989 1290 3782 current 8 6	1066 1337 4039 history1 6 3	  history2 
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m	>25 >20	989 1290 3782 current 8 6 28	1066 1337 4039 history1 6 3 27	  history2  
Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m	>25 >20 limit/base >3	989 1290 3782 current 8 6 28 current	1066 1337 4039 history1 6 3 27 history1	  history2   history2



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	FLUID CLEANLIN	NESS	method	limit/base	current	history1	history
	Particles >4µm		ASTM D7647		12649	5429	
	Particles >6µm		ASTM D7647	>5000	<u> </u>	2957	
and and a disclosed with the line of the	Particles >14µm		ASTM D7647	>640	<u> </u>	503	
	Particles >21µm		ASTM D7647	>160	<mark>/</mark> 395	170	
	Particles >38µm		ASTM D7647	>40	<mark>/</mark> 61	26	
	Particles >71µm		ASTM D7647	>10	6	3	
Jul25/23	Oil Cleanliness		ISO 4406 (c)	>19/16	<b>A</b> 20/17	19/16	
7	FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
	Oxidation	Abs/.1mm	*ASTM D7414	>25	30.9	21.8	
_	Base Number (BN)	mg KOH/g	ASTM D2896		5.21	13.26	
	VISUAL		method	limit/base	current	history1	history2
and the state of the local division in the	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
Jul25/23	Debris	scalar	*Visual	NONE	NONE	NONE	
٦٢	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
	Free Water			20.2	NEG		
	Free water	scalar	*Visual		NEG	NEG	
<u> </u>	FLUID PROPERT		method	limit/base	current	history1	history2
<u> </u>	FLUID PROPERT Visc @ 100°C	ries cSt	method ASTM D445	limit/base	current 12.8	history1 13.3	history2
15/23	FLUID PROPERT Visc @ 100°C GRAPHS				12.8	13.3	
25/23	FLUID PROPERT Visc @ 100°C				12.8 Particle Count	13.3	
15/23	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys				12.8 Particle Count	13.3	
15/23	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys			491,52 122,88	12.8 Particle Count	13.3	
25,22	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys			491,52 122,88 30,72	12.8 Particle Count	13.3	
15,23	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys			491.52 122,88 30,72	12.8 Particle Count	13.3	
15/23	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys			491.52 122,88 30,72	12.8 Particle Count	13.3	
15/23	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122,88 30,72	12.8 Particle Count	13.3	
15,123	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491,52 122.88 30.72 125.85 30.72 125.85 30.72 125.85 30.72 125.85 30.72 1.92 1.92 1.92 1.92 1.92 1.92 1.92 1.9	12.8 Particle Count	13.3	
15/23 -	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122,88 30,72	12.8 Particle Count	13.3	
15623	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122.88 30.72 2007 2007 2007 2007 2007 2007 2007	12.8 Particle Count	13.3	
15/23	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122.88 30.72 2007 2007 2007 2007 2007 2007 2007	12.8	13.3	
15,723	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122.88 30.72 Tre 7.68 52000 480000 480000 480000 480000 480000 4800000000	12.8 Particle Count	13.3	
15,723	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122.88 30.72 2007 2007 2007 2007 2007 2007 2007	12.8 Particle Count	13.3	
15/23	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122.88 30.72 Tre 7.68 52000 480000 480000 480000 480000 480000 4800000000	12.8 Particle Count	13.3	
15,23	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122.88 30.72 (Tru 1.30) septimed to 1.92 (S200) (Tru 1.30) septimed to 1.92 (S200) (Tru 1.30) septimed to 1.92 (S200) (Tru 1.30) septimed to 1.92 (S200) (Tru 1.30) (S20) (S200)	12.8 Particle Count	13.3	
	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122.88 30.72 (Tru 1.30) septimed to 1.92 (Fru 1.30)	12.8 Particle Count	13.3	
	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122.88 30.72 (Tru 1.30) septimed to 1.92 (Fru 1.30)	12.8 Particle Count	13.3	
	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122.88 30.72 (Tru 1.30) septimed to 1.92 (Fru 1.30)	12.8 Particle Count	13.3	
	FLUID PROPERT Visc @ 100°C GRAPHS Ferrous Alloys	cSt		491.52 122.88 30.72 100 m 1.92 1.92 1.92 1.92 1.92 1.92 1.92 1.92	12.8 Particle Count	13.3	