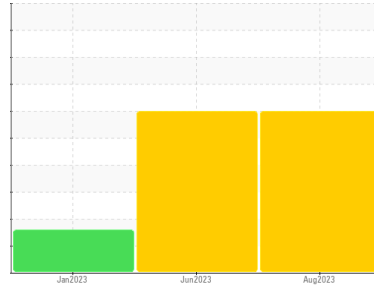


# PROBLEM SUMMARY

Sample Rating Trend



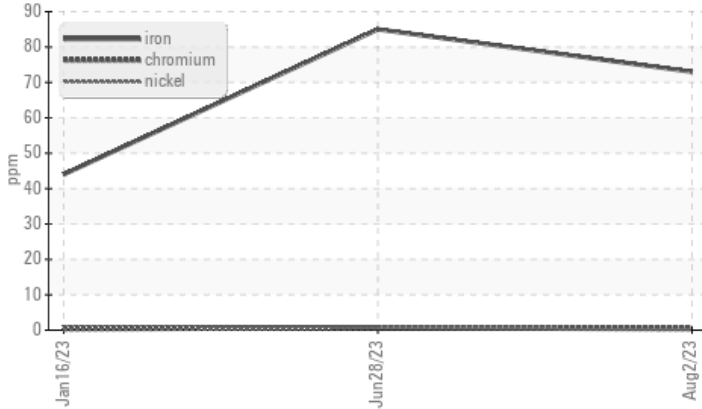
**WEAR**



Machine Id  
**HITACHI BL619**  
 Component  
**Hydraulic System**  
 Fluid  
**BIOFLO AW 46 (--- GAL)**

**COMPONENT CONDITION SUMMARY**

**Ferrous Alloys**



**RECOMMENDATION**

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. ( Customer Sample Comment: Sample number 2 for 3707 hours )

**PROBLEMATIC TEST RESULTS**

Sample Status	SEVERE	SEVERE	ABNORMAL
Iron ppm ASTM D5185m >20	<b>73</b>	85	44

**Customer Id:** BRUABE  
**Sample No.:** PE0002362  
**Lab Number:** 05924140  
**Test Package:** CONST

To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### 28 Jun 2023 Diag: Jonathan Hester

#### WEAR



We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The iron level is abnormal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 16 Jan 2023 Diag: Don Baldrige

#### WEAR

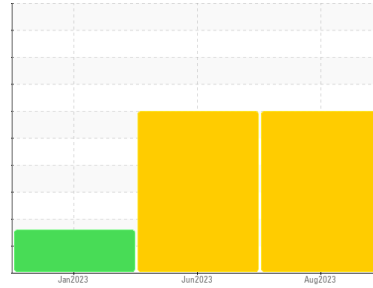


No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id  
**HITACHI BL619**  
 Component  
**Hydraulic System**  
 Fluid  
**BIOFLO AW 46 (--- GAL)**



**DIAGNOSIS**

**Recommendation**  
 We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. ( Customer Sample Comment: Sample number 2 for 3707 hours )

**Wear**  
 The iron level is abnormal.

**Contamination**  
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PE0002362</b>	PE0002354	PE0000482
Sample Date	Client Info			<b>02 Aug 2023</b>	28 Jun 2023	16 Jan 2023
Machine Age	hrs	Client Info		<b>3707</b>	3707	3219
Oil Age	hrs	Client Info		<b>0</b>	3707	0
Oil Changed	Client Info			<b>Not Chngd</b>	Not Chngd	N/A
Sample Status				<b>SEVERE</b>	SEVERE	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>19</b>	21	7
Iron	ppm	ASTM D5185m	>20	<b>73</b>	85	44
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	3	3
Lead	ppm	ASTM D5185m	>10	<b>0</b>	1	<1
Copper	ppm	ASTM D5185m	>75	<b>1</b>	2	<1
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

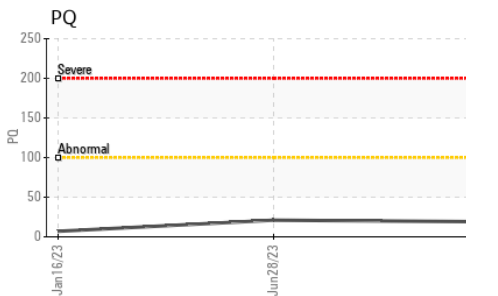
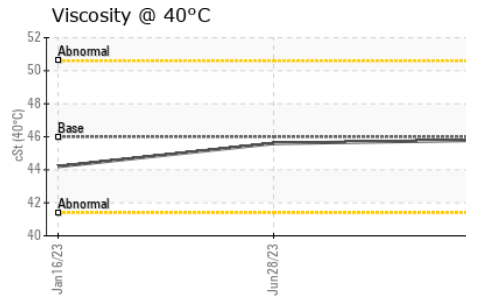
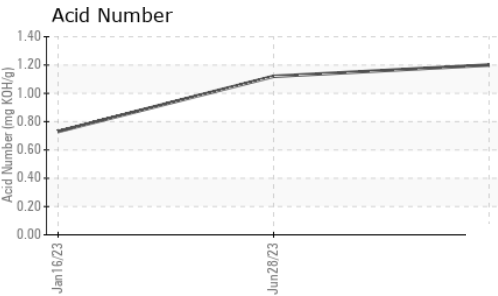
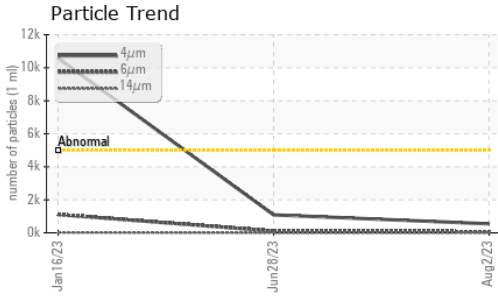
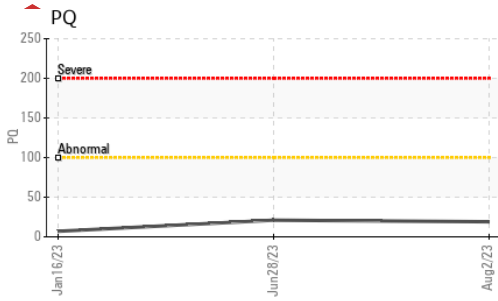
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	1	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	2
Calcium	ppm	ASTM D5185m		<b>0</b>	0	3
Phosphorus	ppm	ASTM D5185m		<b>494</b>	526	431
Zinc	ppm	ASTM D5185m		<b>227</b>	253	155
Sulfur	ppm	ASTM D5185m		<b>1325</b>	1257	1041

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>4</b>	5	4
Sodium	ppm	ASTM D5185m		<b>1</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>544</b>	1089	10580
Particles >6µm		ASTM D7647	>1300	<b>64</b>	108	1110
Particles >14µm		ASTM D7647	>160	<b>5</b>	3	15
Particles >21µm		ASTM D7647	>40	<b>3</b>	0	1
Particles >38µm		ASTM D7647	>10	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>16/13/10</b>	17/14/9	21/17/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.20</b>	1.12	0.73

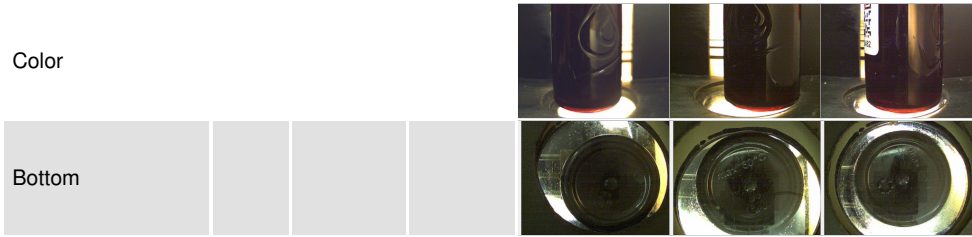
# OIL ANALYSIS REPORT



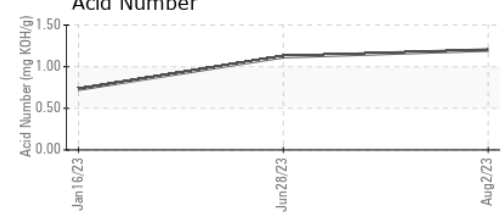
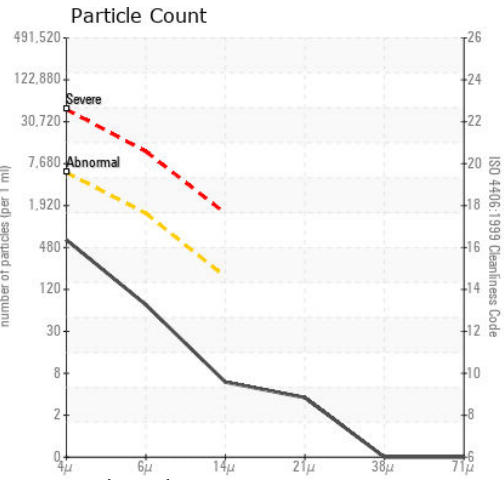
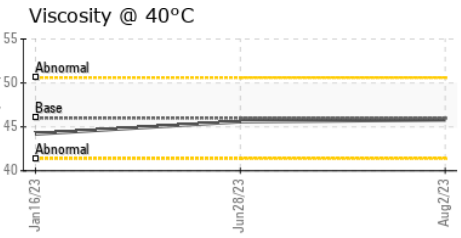
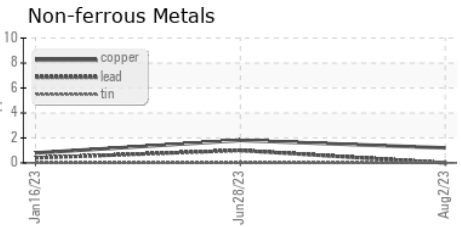
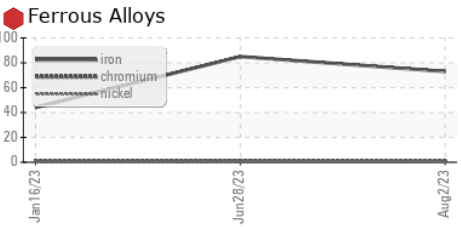
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	45.8	45.6	44.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PE0002362 **Received** : 14 Aug 2023  
**Lab Number** : 05924140 **Diagnosed** : 15 Aug 2023  
**Unique Number** : 10604087 **Diagnostician** : Don Baldrige  
**Test Package** : CONST ( Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN )  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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