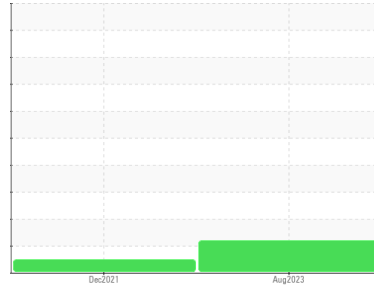




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

**TK1000962**

Component

**Hydraulic System**

Fluid

**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0798396</b>	WC0636218	---
Sample Date	Client Info	<b>14 Aug 2023</b>	16 Dec 2021	---
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	---
Sample Status		<b>ATTENTION</b>	NORMAL	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>4</b>	4
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0
Silver	ppm	ASTM D5185m	<b>0</b>	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	<1
Lead	ppm	ASTM D5185m >10	<b>0</b>	0
Copper	ppm	ASTM D5185m >75	<b>&lt;1</b>	1
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	0
Antimony	ppm	ASTM D5185m	<b>---</b>	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>&lt;1</b>	5
Barium	ppm	ASTM D5185m 5	<b>0</b>	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0
Magnesium	ppm	ASTM D5185m 25	<b>11</b>	9
Calcium	ppm	ASTM D5185m 200	<b>131</b>	135
Phosphorus	ppm	ASTM D5185m 300	<b>366</b>	335
Zinc	ppm	ASTM D5185m 370	<b>404</b>	384
Sulfur	ppm	ASTM D5185m 2500	<b>2247</b>	1731

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>1</b>	1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 6748</b>	1339
Particles >6µm	ASTM D7647	>1300	<b>▲ 1495</b>	117
Particles >14µm	ASTM D7647	>160	<b>113</b>	8
Particles >21µm	ASTM D7647	>40	<b>21</b>	3
Particles >38µm	ASTM D7647	>10	<b>0</b>	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 20/18/14</b>	18/14/10

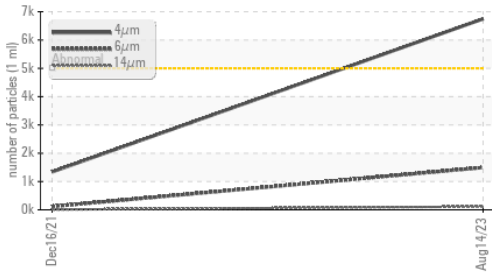
## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.38</b>	0.422



# OIL ANALYSIS REPORT

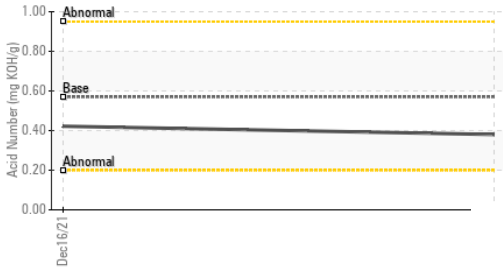
## Particle Trend



## Viscosity @ 100°C



## Acid Number



## Viscosity @ 100°C



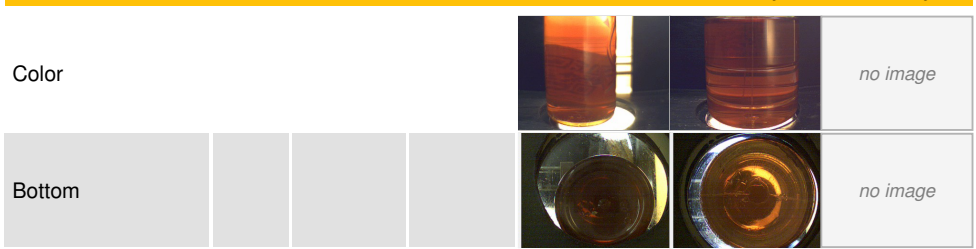
## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

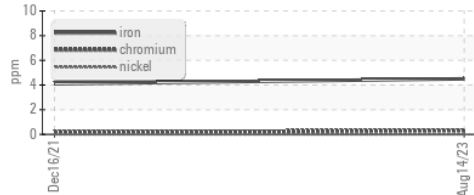
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	36.2	36.5
Visc @ 100°C	cSt	ASTM D445	5.4	6.5	---
Viscosity Index (VI)	Scale	ASTM D2270	102	133	---

## SAMPLE IMAGES

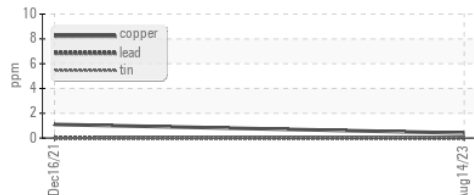


## GRAPHS

### Ferrous Alloys



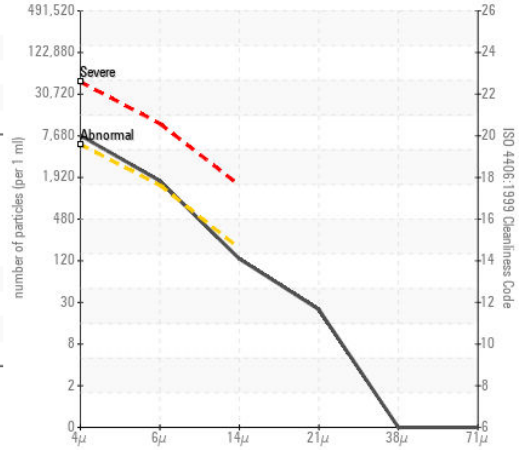
### Non-ferrous Metals



### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0798396 **Received** : 14 Aug 2023  
**Lab Number** : 05924229 **Diagnosed** : 15 Aug 2023  
**Unique Number** : 10604176 **Diagnostician** : Wes Davis  
**Test Package** : MOB 2 ( Additional Tests: KV100, VI )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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