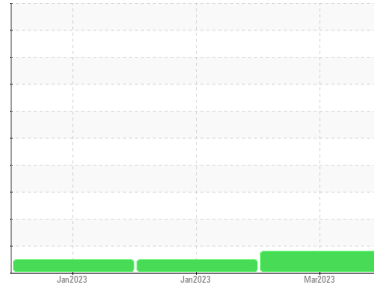




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**TK22831**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0741616</b>	WC0741574	WC0716950
Sample Date	Client Info		<b>21 Mar 2023</b>	25 Jan 2023	25 Jan 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Not Changed</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>7</b>	7	7
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >75	<b>2</b>	3	3
Tin	ppm	ASTM D5185m >10	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>0</b>	1	1
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	1	1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 25	<b>8</b>	8	9
Calcium	ppm	ASTM D5185m 200	<b>147</b>	142	154
Phosphorus	ppm	ASTM D5185m 300	<b>346</b>	333	331
Zinc	ppm	ASTM D5185m 370	<b>362</b>	368	361
Sulfur	ppm	ASTM D5185m 2500	<b>3724</b>	3479	3062

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	1
Sodium	ppm	ASTM D5185m	<b>7</b>	6	7
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	1

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 5603</b>	1796	1777
Particles >6µm	ASTM D7647	>1300	<b>1203</b>	307	281
Particles >14µm	ASTM D7647	>160	<b>114</b>	38	18
Particles >21µm	ASTM D7647	>40	<b>37</b>	14	4
Particles >38µm	ASTM D7647	>10	<b>2</b>	2	1
Particles >71µm	ASTM D7647	>3	<b>0</b>	1	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 20/17/14</b>	18/15/12	18/15/11

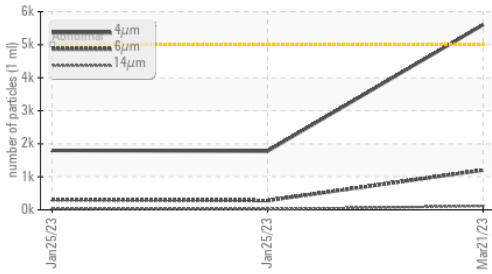
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.30</b>	0.28	0.35

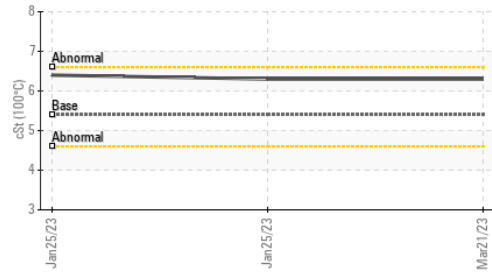


# OIL ANALYSIS REPORT

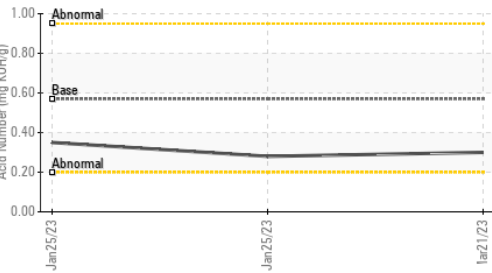
### ▲ Particle Trend



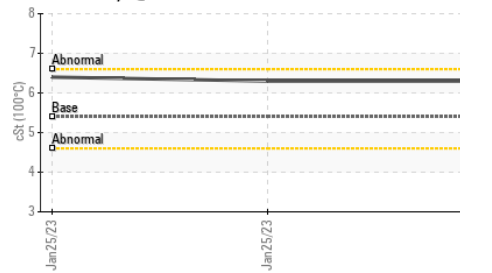
### Viscosity @ 100°C



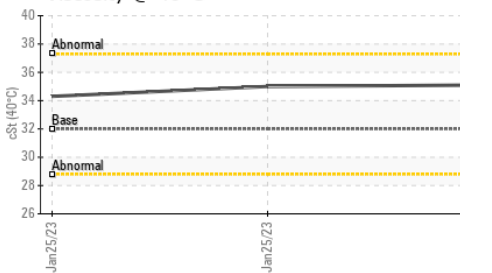
### Acid Number



### Viscosity @ 100°C



### Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

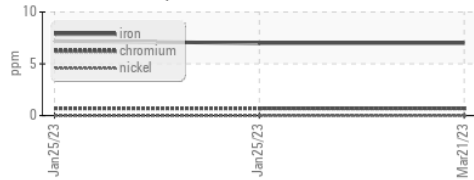
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	35.1	35.0
Visc @ 100°C	cSt	ASTM D445	5.4	6.3	6.3
Viscosity Index (VI)	Scale	ASTM D2270	102	130	131

### SAMPLE IMAGES

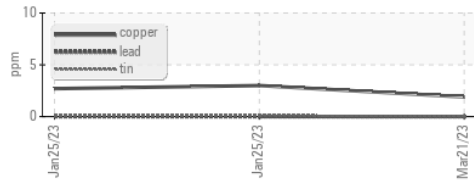


### GRAPHS

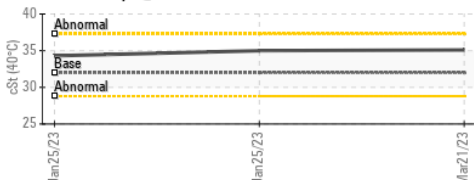
#### Ferrous Alloys



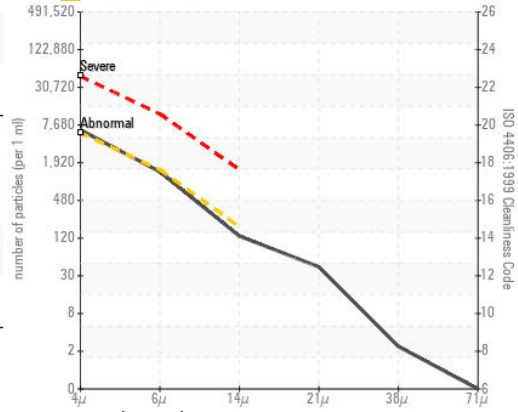
#### Non-ferrous Metals



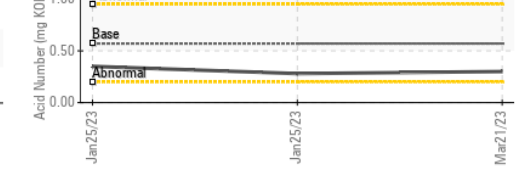
#### Viscosity @ 40°C



#### ▲ Particle Count



#### Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0741616 **Received** : 14 Aug 2023  
**Lab Number** : 05924239 **Diagnosed** : 15 Aug 2023  
**Unique Number** : 10604186 **Diagnostician** : Wes Davis  
**Test Package** : MOB 2 ( Additional Tests: KV100, VI )

**HIAB USA - HAGERSTOWN**  
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 T: (240)625-0045  
 F: (301)797-7284

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)