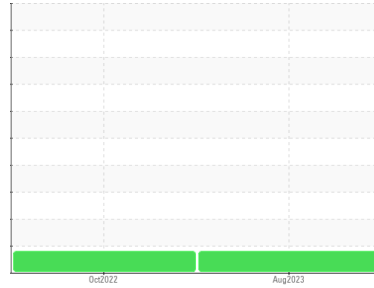




PROBLEM SUMMARY

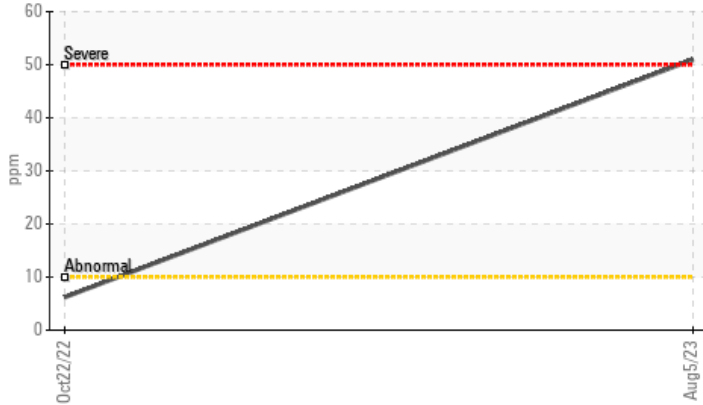
Sample Rating Trend



Machine Id
KAESER SFC27ST 8395007 (S/N 1034)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Aluminum (ppm)



RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	---
Aluminum	ppm	ASTM D5185m	>10	▲ 51	6	---

Customer Id: GOMVIO
Sample No.: KC05924273
Lab Number: 05924273
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

22 Oct 2022 Diag: Don Baldrige

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

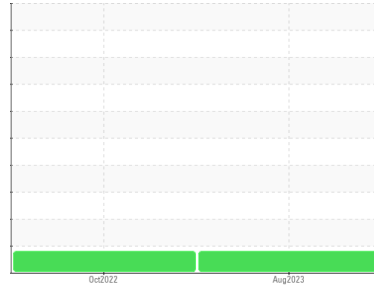
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
KAESER SFC27ST 8395007 (S/N 1034)

Component
Compressor

Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC05924273	KCP46802	---
Sample Date	Client Info			05 Aug 2023	22 Oct 2022	---
Machine Age	hrs	Client Info		11257	4371	---
Oil Age	hrs	Client Info		0	4371	---
Oil Changed	Client Info			N/A	Changed	---
Sample Status				ATTENTION	ATTENTION	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	6	1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	▲ 51	6	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>50	0	6	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

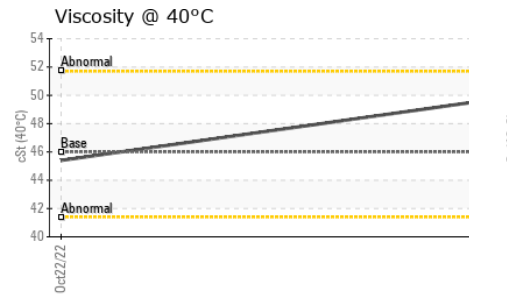
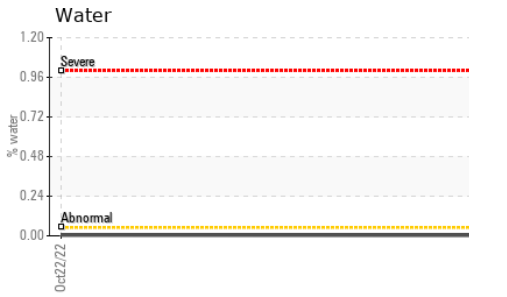
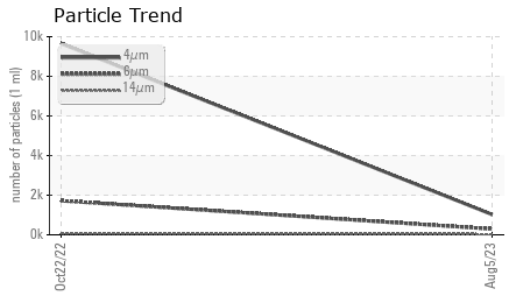
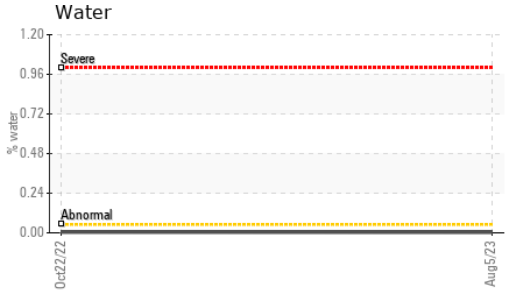
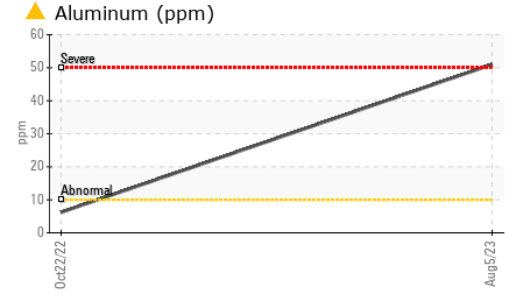
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	<1	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	0	---
Magnesium	ppm	ASTM D5185m		<1	0	---
Calcium	ppm	ASTM D5185m		0	0	---
Phosphorus	ppm	ASTM D5185m	500	428	110	---
Zinc	ppm	ASTM D5185m		298	111	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	---
Sodium	ppm	ASTM D5185m		2	0	---
Potassium	ppm	ASTM D5185m	>20	8	0	---
Water	%	ASTM D6304	>0.05	0.003	0.004	---
ppm Water	ppm	ASTM D6304	>500	25.8	48.4	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1025	9658	---
Particles >6µm		ASTM D7647	>1300	295	▲ 1721	---
Particles >14µm		ASTM D7647	>80	28	68	---
Particles >21µm		ASTM D7647	>20	10	17	---
Particles >38µm		ASTM D7647	>4	1	2	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	17/15/12	▲ 20/18/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	1.01	0.511	---

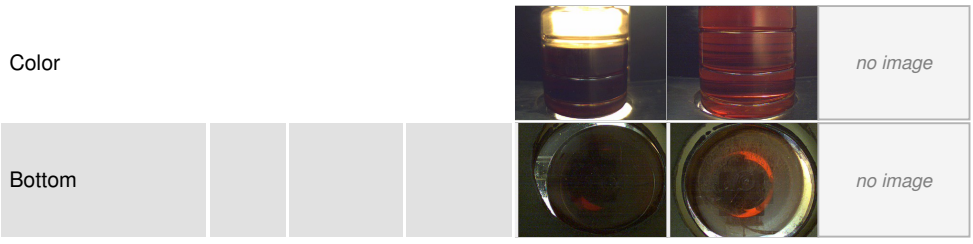
OIL ANALYSIS REPORT



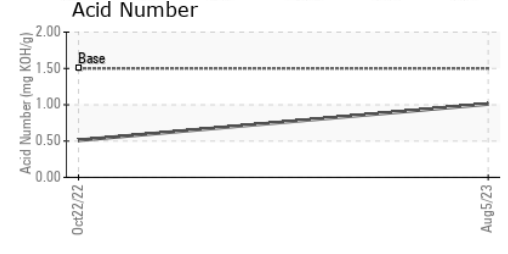
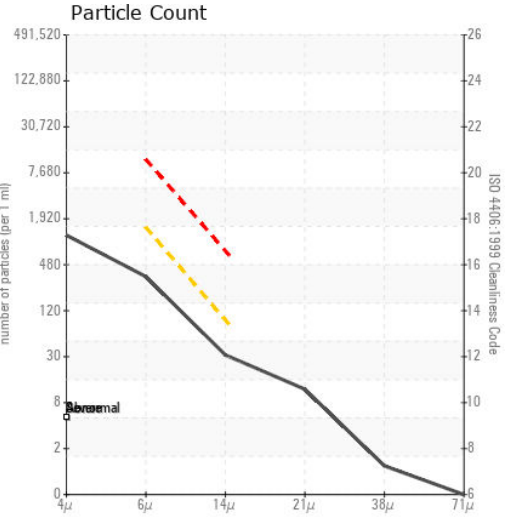
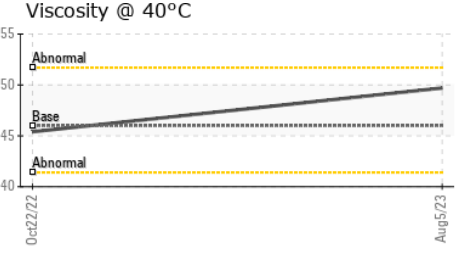
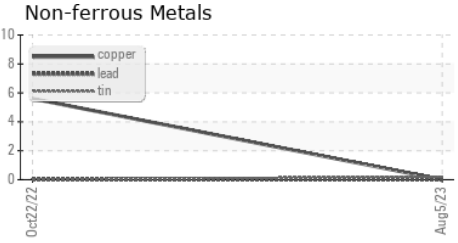
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	49.7	45.4	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC05924273 **Received** : 14 Aug 2023
Lab Number : 05924273 **Diagnosed** : 15 Aug 2023
Unique Number : 10604220 **Diagnostician** : Don Baldrige
Test Package : IND 2

GO MACRO
 415 S WAGONER AVE
 VIOLA, WI
 US 54664
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: