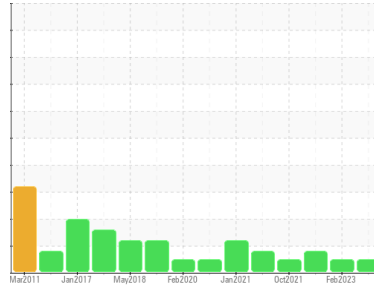




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER ESD 250 3313156 (S/N 1108)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) FG-460 (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCPA004283</b>	KCP49108	KCP44473
Sample Date	Client Info			<b>08 Aug 2023</b>	01 Feb 2023	05 May 2022
Machine Age	hrs	Client Info		<b>62918</b>	60488	55648
Oil Age	hrs	Client Info		<b>0</b>	2837	3246
Oil Changed	Client Info			<b>N/A</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>1</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	0	2
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	1	2
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

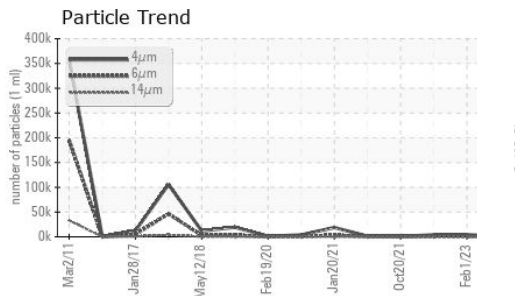
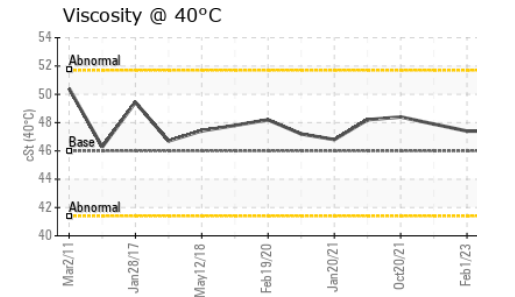
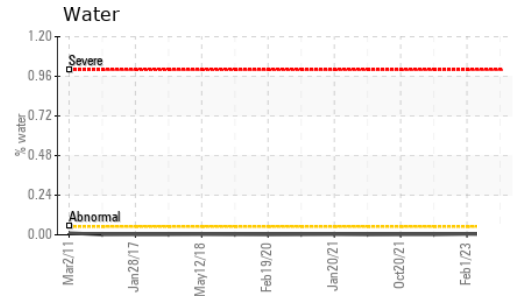
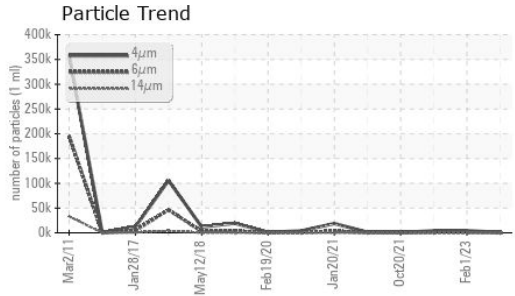
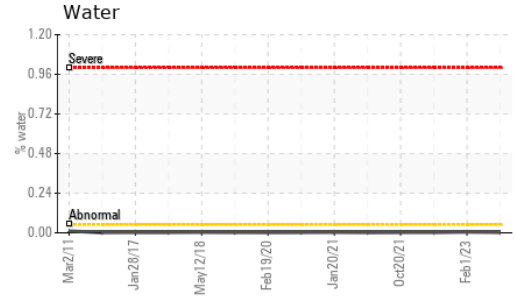
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	<1
Barium	ppm	ASTM D5185m		<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	500	<b>20</b>	12	34
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>832</b>	592	538

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Water	%	ASTM D6304	>0.05	<b>0.002</b>	0.005	0.002
ppm Water	ppm	ASTM D6304	>500	<b>21.9</b>	51.2	15.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>938</b>	4269	3952
Particles >6µm		ASTM D7647	>1300	<b>257</b>	813	1060
Particles >14µm		ASTM D7647	>80	<b>26</b>	34	▲ 104
Particles >21µm		ASTM D7647	>20	<b>7</b>	7	▲ 34
Particles >38µm		ASTM D7647	>4	<b>1</b>	1	2
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>17/15/12</b>	19/17/12	▲ 17/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	<b>0.39</b>	0.36	0.42

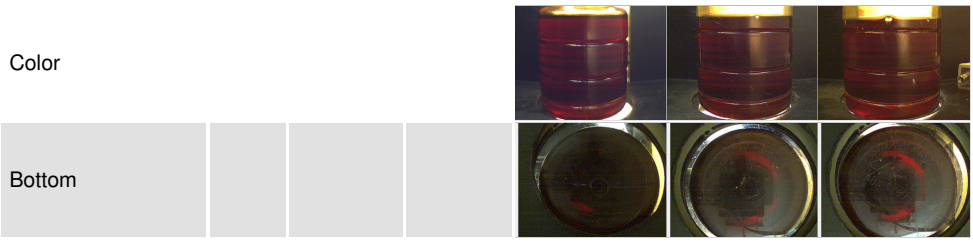
# OIL ANALYSIS REPORT



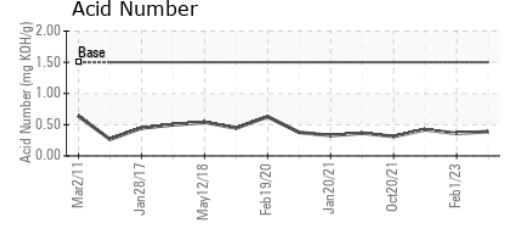
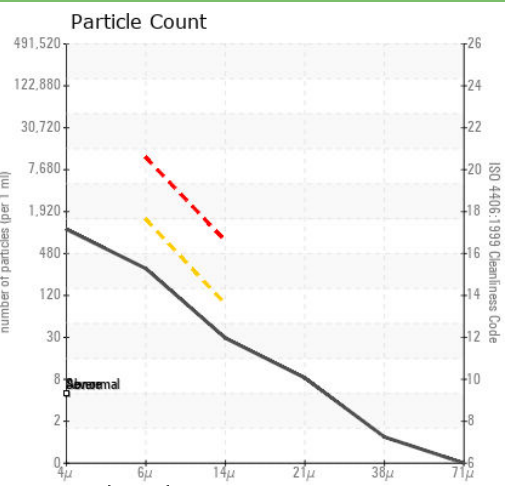
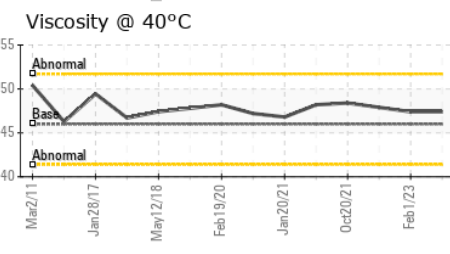
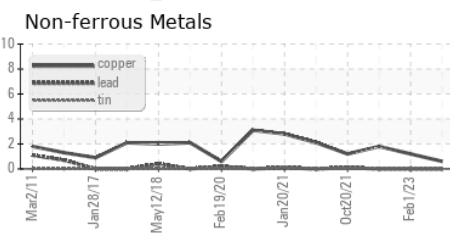
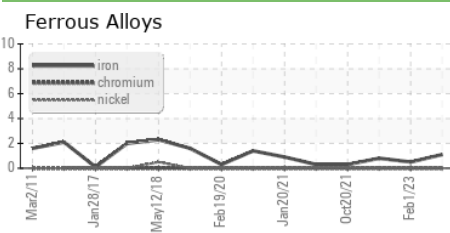
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	47.4	47.4	47.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA004283 **Received** : 14 Aug 2023  
**Lab Number** : 05924289 **Diagnosed** : 16 Aug 2023  
**Unique Number** : 10604236 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**MEOW MIX DECATUR PRODUCTION - BIG HEART PET BRANDS**  
 1200 MARKET ST NE  
 DECATUR, AL  
 US 35601  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: