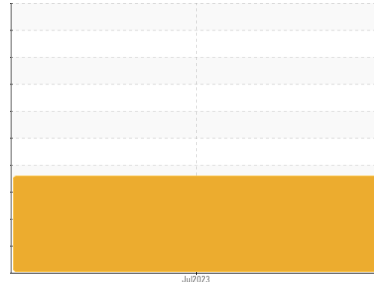




# PROBLEM SUMMARY

Sample Rating Trend

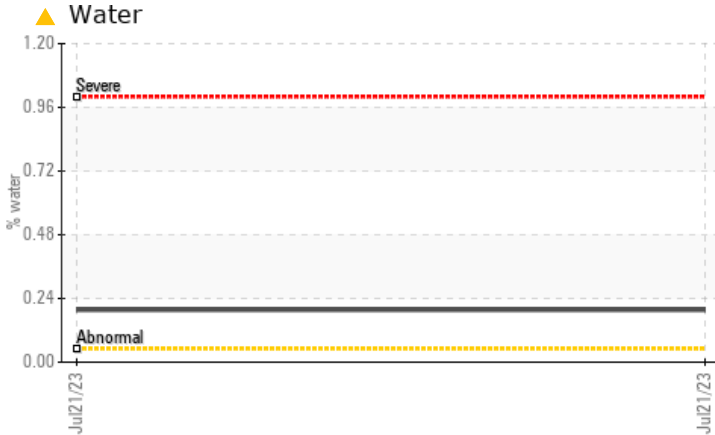


**WATER**



Machine Id  
**KAESER SK20T 8452968 (S/N 1420)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	---	---
Water	%	ASTM D6304	>0.05	<b>▲ 0.197</b>	---	---
ppm Water	ppm	ASTM D6304	>500	<b>▲ 1970</b>	---	---
Debris	scalar	*Visual	NONE	<b>▲ MODER</b>	---	---
Emulsified Water	scalar	*Visual	>0.05	<b>▲ 0.2%</b>	---	---
Free Water	scalar	*Visual		<b>▲ 10.0</b>	---	---

Customer Id: AMEGAS  
 Sample No.: KCPA005538  
 Lab Number: 05924293  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**KAESER SK20T 8452968 (S/N 1420)**

Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

### Wear

All component wear rates are normal.

### ▲ Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. Excessive free water present.

### Fluid Condition

The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KCPA005538</b>	---	---
Sample Date	Client Info		<b>21 Jul 2023</b>	---	---
Machine Age	hrs	Client Info	<b>6091</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>2</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>6</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 90	<b>2</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m 100	<b>40</b>	---	---
Calcium	ppm	ASTM D5185m 0	<b>1</b>	---	---
Phosphorus	ppm	ASTM D5185m 0	<b>4</b>	---	---
Zinc	ppm	ASTM D5185m 0	<b>18</b>	---	---
Sulfur	ppm	ASTM D5185m 23500	<b>22253</b>	---	---

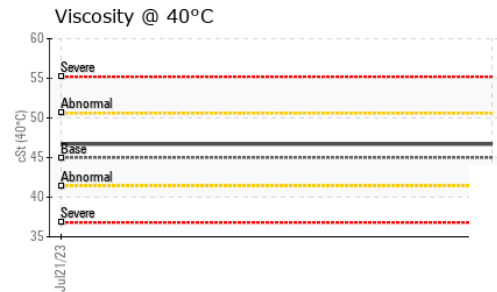
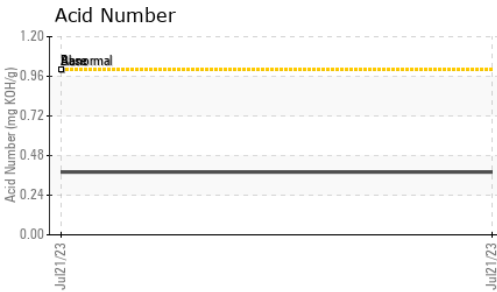
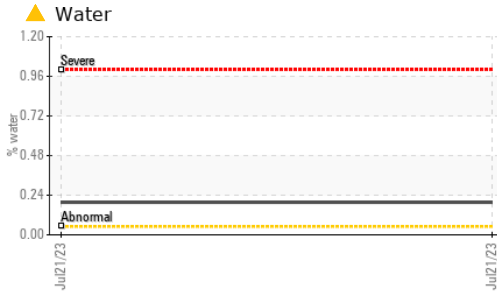
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>2</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>2</b>	---	---
Water	%	ASTM D6304 >0.05	<b>▲ 0.197</b>	---	---
ppm Water	ppm	ASTM D6304 >500	<b>▲ 1970</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.38</b>	---	---

# OIL ANALYSIS REPORT



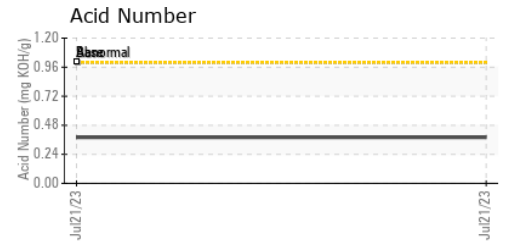
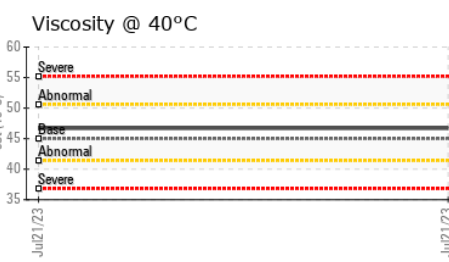
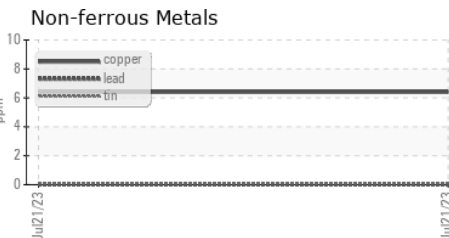
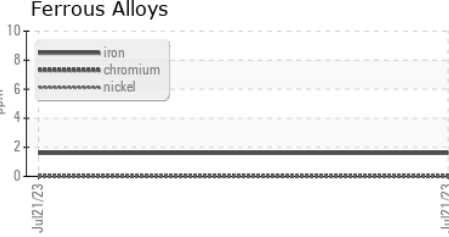
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	▲ MODER	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---
Free Water	scalar	*Visual		▲ 10.0	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA005538 **Received** : 14 Aug 2023  
**Lab Number** : 05924293 **Diagnosed** : 16 Aug 2023  
**Unique Number** : 10604240 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**AMERICAN BEAD**  
 916 NORTH HIGHLAND ST  
 GASTONIA, NC  
 US 28052  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: