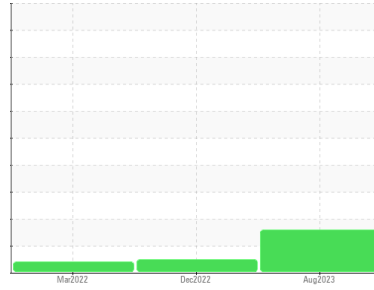




PROBLEM SUMMARY

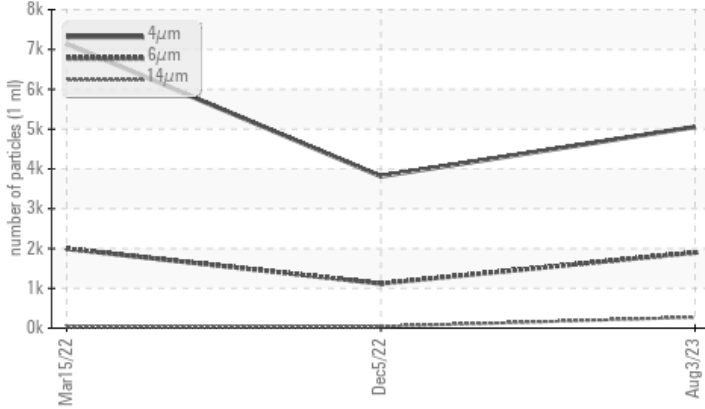
Sample Rating Trend



Machine Id
KAESER AS 25T 7476105 (S/N 1536)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ATTENTION
Particles >6µm	ASTM D7647	>1300	▲ 1898	1120	▲ 1994
Particles >14µm	ASTM D7647	>80	▲ 273	42	39
Particles >21µm	ASTM D7647	>20	▲ 75	8	6
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/18/15	19/17/13	▲ 18/12

Customer Id: BAYGREWI
 Sample No.: KCPA001946
 Lab Number: 05924305
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

05 Dec 2022 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



15 Mar 2022 Diag: Angela Borella

ISO



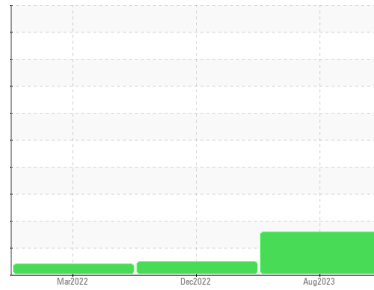
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER AS 25T 7476105 (S/N 1536)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ **Recommendation**

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ **Contamination**

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KCPA001946	KCP47658D	KCP38011
Sample Date	Client Info	03 Aug 2023	05 Dec 2022	15 Mar 2022
Machine Age	hrs	9717	5982	3409
Oil Age	hrs	0	3000	3409
Oil Changed	Client Info	N/A	Changed	Changed
Sample Status		ABNORMAL	NORMAL	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	<1	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >10	<1	0	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	8	10	16
Tin	ppm	ASTM D5185m >10	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m 100	1	10	37
Calcium	ppm	ASTM D5185m 0	0	0	0
Phosphorus	ppm	ASTM D5185m 0	3	4	8
Zinc	ppm	ASTM D5185m 0	2	24	24
Sulfur	ppm	ASTM D5185m 23500	22031	19237	16516

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<1	1	<1
Sodium	ppm	ASTM D5185m	<1	5	16
Potassium	ppm	ASTM D5185m >20	0	4	11
Water	%	ASTM D6304 >0.05	0.009	0.010	0.011
ppm Water	ppm	ASTM D6304 >500	91.6	109.8	110.8

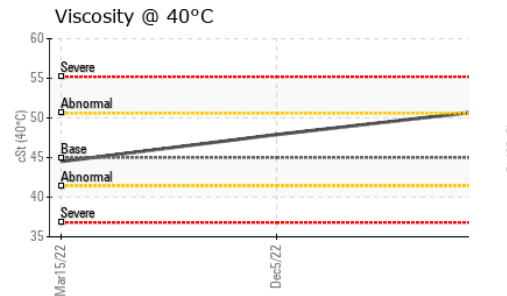
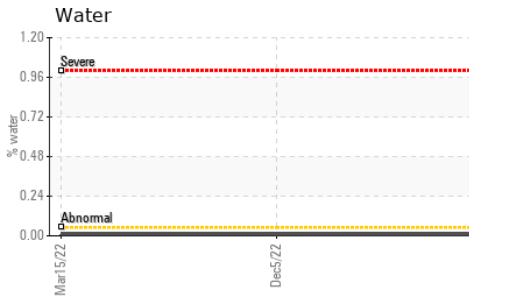
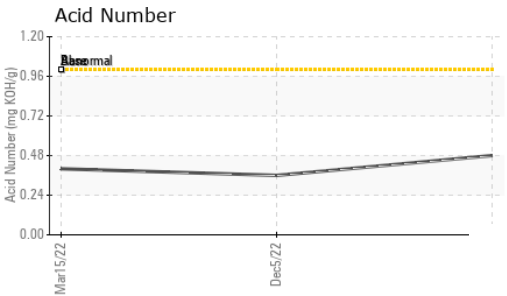
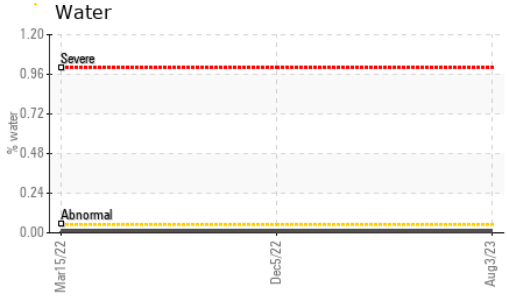
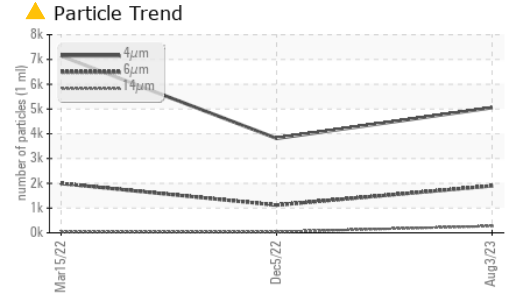
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	5054	3814	7141
Particles >6µm	ASTM D7647 >1300	▲ 1898	1120	▲ 1994
Particles >14µm	ASTM D7647 >80	▲ 273	42	39
Particles >21µm	ASTM D7647 >20	▲ 75	8	6
Particles >38µm	ASTM D7647 >4	2	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 20/18/15	19/17/13	▲ 18/12

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.48	0.36	0.40

OIL ANALYSIS REPORT

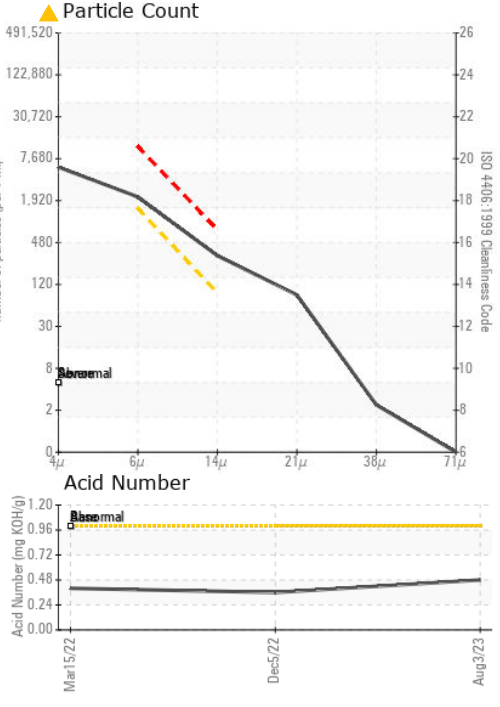
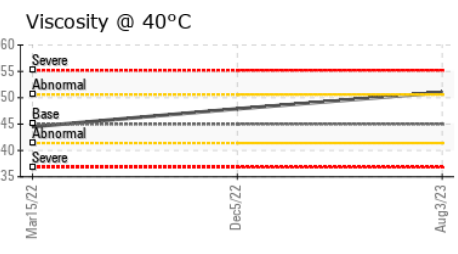
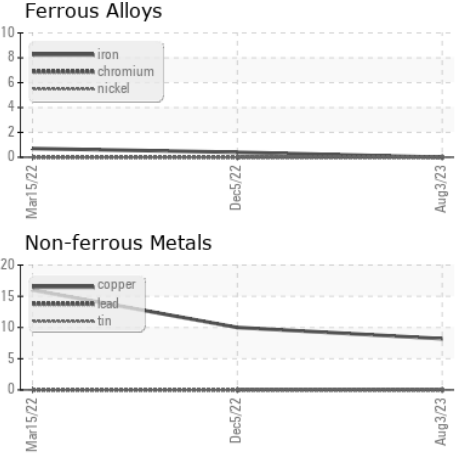


PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	51.0	47.9	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA001946 **Received** : 14 Aug 2023
Lab Number : 05924305 **Diagnosed** : 16 Aug 2023
Unique Number : 10604252 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

BAY CONVERTING INC
 1330 ELIZABETH ST
 GREEN BAY, WI
 US 54302
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)