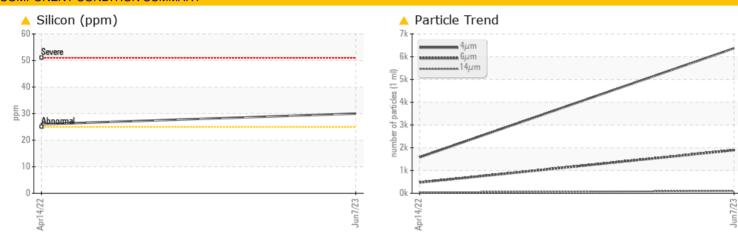


PROBLEM SUMMARY

KAESER 5777307

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

THOBLEMATIO						
Sample Status				ABNORMAL	NORMAL	
Silicon	ppm	ASTM D5185m	>25	<u> </u>	26	
Particles >6µm		ASTM D7647	>1300	🔺 1896	474	
Particles >14µm		ASTM D7647	>80	<u> </u>	38	
Particles >21µm		ASTM D7647	>20	<u> </u>	9	
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u> </u>	16/12	

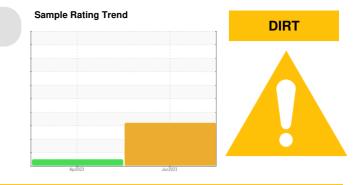
Customer Id: TIDEDI Sample No.: KCPA003910 Lab Number: 05924324 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

14 Apr 2022 Diag: Angela Borella



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

DIRT

Machine Id KAESER 5777307 Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil. Elemental level of silicon (Si) above normal.

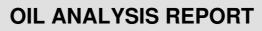
Fluid Condition

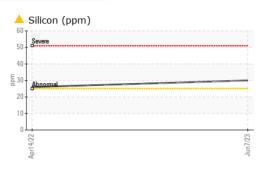
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

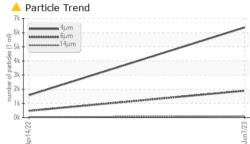
				····		
			Apr2022	Jun2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA003910	KCP44787	
Sample Date		Client Info		07 Jun 2023	14 Apr 2022	
Machine Age	hrs	Client Info		40793	32349	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	Changed	
Sample Status				ABNORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	
Chromium	ppm	ASTM D5185m		0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m		۰ <1	0	
_ead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m		4	2	
Tin	ppm		>10	<1	0	
Vanadium	ppm	ASTM D5185m	210	0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	
Barium			90			
	ppm	ASTM D5185m	90	5 0	0	
Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m	90	5	0 0	
Molybdenum Manganese	ppm ppm ppm	ASTM D5185m	90	5 0	0	
Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	90	5 0 <1	0 0 0	
Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	90	5 0 <1 24	0 0 0 0	
Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	90	5 0 <1 24 0 46	0 0 0 0 0 423	
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	90	5 0 <1 24 0	0 0 0 0	
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	90	5 0 <1 24 0 46 36	0 0 0 0 0 423 11	
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	90 2 limit/base	5 0 <1 24 0 46 36 22675	0 0 0 0 423 11 1212	
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	90 2 limit/base	5 0 <1 24 0 46 36 22675 current	0 0 0 0 423 11 1212 history1	
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	90 2 limit/base	5 0 <1 24 0 46 36 22675 current ▲ 30	0 0 0 0 423 11 1212 history1 26	 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D5185m	90 2 limit/base >25	5 0 <1 24 0 46 36 22675 current ▲ 30 10	0 0 0 0 423 11 1212 history1 26 2	 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	90 2 limit/base >25 >20	5 0 <1 24 0 46 36 22675 current ▲ 30 10 1	0 0 0 0 423 11 1212 history1 26 2 0	 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sidium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	90 2 limit/base >25 >20 >0.05	5 0 <1 24 0 46 36 22675 current ▲ 30 10 1 1 0.015	0 0 0 0 423 11 1212 history1 26 2 0 0 0.002	 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water opm Water FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304	90 2 2 limit/base >25 >20 >20 >0.05 >500	5 0 <1 24 0 46 36 22675 current ▲ 30 10 1 1 0.015 152.1	0 0 0 0 423 11 1212 history1 26 2 0 0 0.002 19.1	 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water opm Water FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304	90 2 2 limit/base >25 >20 >0.05 >500 limit/base	5 0 <1 24 0 46 36 22675 current ▲ 30 10 1 0.015 152.1 current	0 0 0 0 423 11 1212 history1 26 2 0 0 0.002 19.1 history1	 history2 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water opm Water FLUID CLEANLIN Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5304 ASTM D6304 ASTM D6304 ASTM D6304	90 2 2 limit/base >25 >20 >0.05 >500 limit/base	5 0 -1 24 0 46 36 22675 current 1 0.015 152.1 current 6368	0 0 0 0 423 11 1212 history1 26 2 0 0 0.002 19.1 history1 1582	 history2 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water Dem Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D6304	90 2 2 3 3 3 3 5 5 0 3 5 5 0 3 5 5 0 3 5 5 0 3 5 5 0 3 3 5 0 3 5 5 0 3 3 5 5 0 3 5 5 5 0 3 5 5 5 5	5 0 <1 24 0 46 36 22675 current 30 10 1 1 0.015 152.1 current 6368 ▲ 1896	0 0 0 0 423 11 1212 history1 26 2 0 0 0.002 19.1 history1 1582 474	 history2 history2 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water Potassium Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647 ASTM D7647	90 2 2 3 3 3 3 5 5 0 3 5 5 0 3 5 5 0 3 5 5 0 3 5 5 0 3 3 5 0 3 5 5 0 3 3 5 5 0 3 5 5 5 0 3 5 5 5 5	5 0 <1 24 0 46 36 22675 current 30 10 1 1 0.015 152.1 current 6368 ▲ 1896 ▲ 99	0 0 0 0 423 11 1212 history1 26 2 0 0 0.002 19.1 1582 474 38	 history2 history2 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water opm Water FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	90 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	5 0 <1 24 0 46 36 22675 current 30 10 1 0.015 152.1 current 6368 ▲ 1896 99 ▲ 24	0 0 0 0 423 11 1212 history1 26 2 0 0 0.002 19.1 1582 474 38 9	 history2 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	90 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	5 0 <1 24 0 46 36 22675 current 30 10 1 0.015 152.1 current 6368 ▲ 1896 ▲ 99 ▲ 24 1	0 0 0 0 423 11 1212 history1 26 2 0 0 0.002 19.1 1582 474 38 9 0 0	 history2 history2 history2
Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm % ppm ESS	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	90 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	5 0 <1 24 0 46 36 22675 current ▲ 30 10 10 1 0.015 152.1 current 6368 ▲ 1896 ▲ 99 ▲ 24 1 0	0 0 0 0 423 11 1212 history1 26 2 0 0.002 19.1 1582 474 38 9 0 0 0 0.002	 history2 history2 -

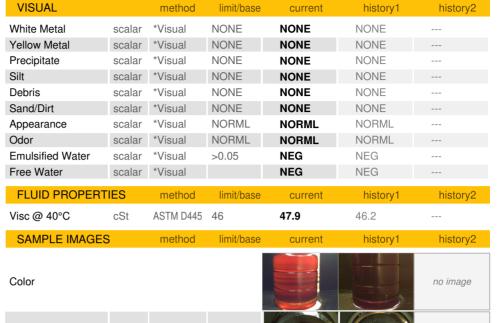


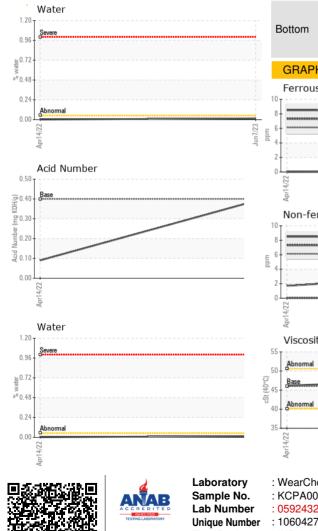
Built for a lifetime

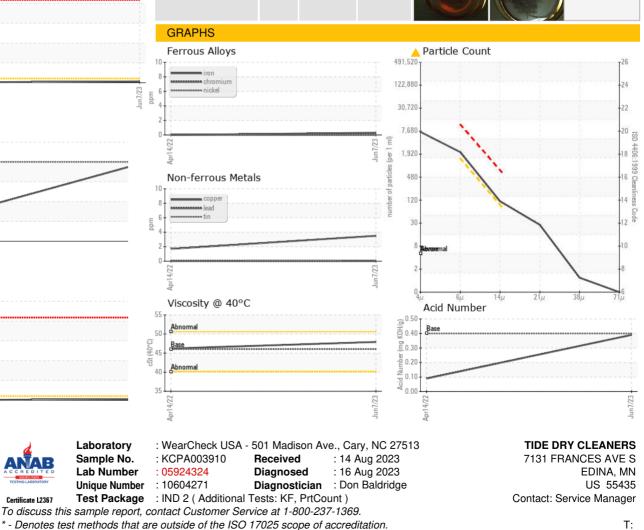












* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Contact/Location: Service Manager - TIDEDI

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no image