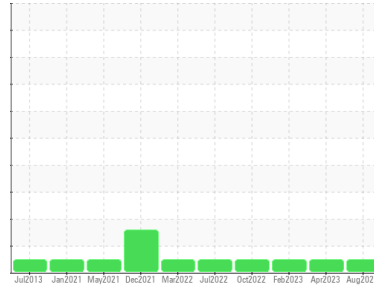




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id GAS COMPRESSOR/FLOODED SCREW

Component
Screw Compressor
Fluid
CPI ENG. 4601-68 (220 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0758842	WC0758837	WC0758836
Sample Date	Client Info		11 Aug 2023	24 Apr 2023	06 Feb 2023
Machine Age	hrs	Client Info	42896	476	42896
Oil Age	hrs	Client Info	2994	476	42896
Oil Changed	Client Info		Changed	Changed	Not Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >60	0	0	0
Chromium	ppm	ASTM D5185m >4	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >5	<1	<1	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >30	0	0	0
Tin	ppm	ASTM D5185m >15	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	<1	1	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	25	3	7
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	84	106	184

CONTAMINANTS

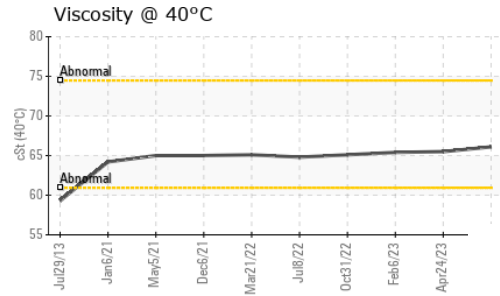
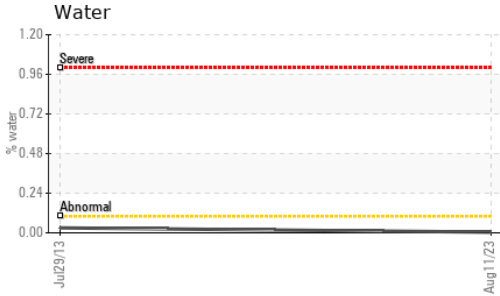
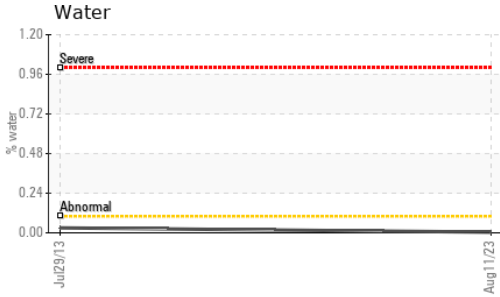
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	2	<1	4
Sodium	ppm	ASTM D5185m	<1	<1	<1
Potassium	ppm	ASTM D5185m >20	2	0	<1
Water	%	ASTM D6304 >0.1	0.004	---	---
ppm Water	ppm	ASTM D6304 >1000	47.2	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.014	0.074	0.089



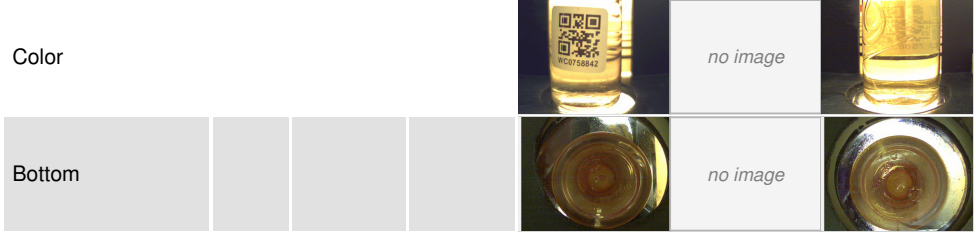
OIL ANALYSIS REPORT



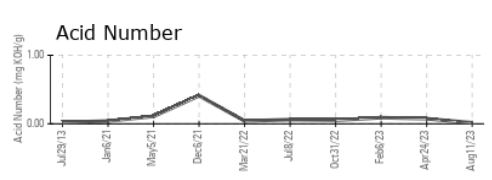
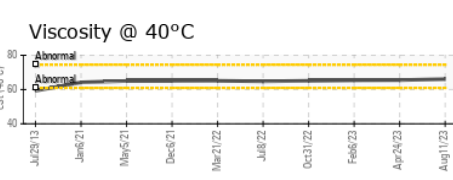
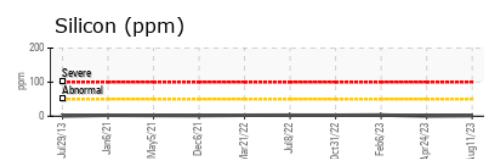
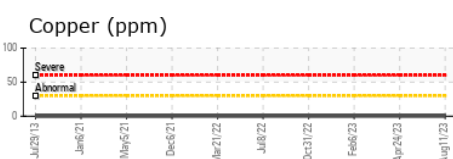
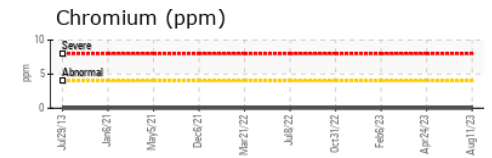
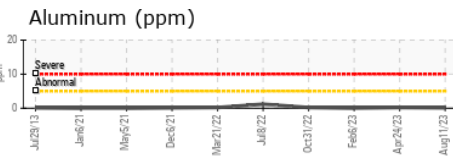
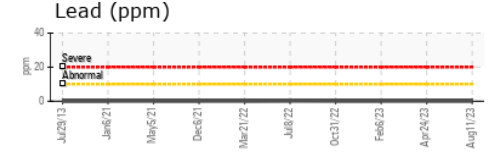
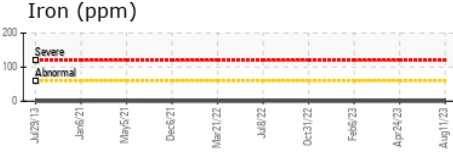
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	66.1	65.5	65.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0758842 **Received** : 14 Aug 2023
Lab Number : 05924372 **Diagnosed** : 16 Aug 2023
Unique Number : 10604319 **Diagnostician** : Doug Bogart
Test Package : MOB 2 (Additional Tests: KF)

DCO - ENERGY
 1818 RIVER RD
 BURLINGTON, NJ
 US 08016
 Contact: JOSH SPRINGER
 jspringer@dcoenergy.com
 T: (609)412-6145
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)