

OIL ANALYSIS REPORT

Sample Rating Trend



HPDL_B3320 HPDL_B3320_M3320

Non-Drive End Bearing

ROYAL PURPLE SYNFILM GT 46 (1 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

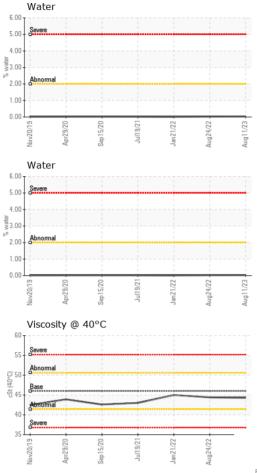
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORM | IATION | method | limit/base | current | history1 | history2 |
|------------------|----------|-------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | RP0021878 | RP0017603 | RP0017730 |
| Sample Date | | Client Info | | 11 Aug 2023 | 24 Aug 2022 | 21 Jan 2022 |
| Machine Age | hrs | Client Info | | 9326 | 6421 | 6421 |
| Oil Age | hrs | Client Info | | 9326 | 6421 | 5776 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | ABNORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | <1 | <1 | <1 |
| Chromium | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >20 | <1 | <1 | <1 |
| Lead | ppm | ASTM D5185m | >20 | 0 | 1 | <1 |
| Copper | ppm | ASTM D5185m | >20 | 3 | 4 | 4 |
| Tin | ppm | ASTM D5185m | >20 | <1 | 1 | 1 |
| Antimony | ppm | ASTM D5185m | | | | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 | 23 |
| Barium | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | 0 |
| Magnesium | ppm | ASTM D5185m | 95 | 81 | 56 | 82 |
| Calcium | ppm | ASTM D5185m | 0 | 0 | 0 | 1 |
| Phosphorus | ppm | ASTM D5185m | 0 | 21 | 5 | 3 |
| Zinc | ppm | ASTM D5185m | 0 | <1 | <1 | 0 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >15 | 5 | 2 | 2 |
| Sodium | ppm | ASTM D5185m | | 2 | 0 | 2 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 0 | 0 |
| Water | % | ASTM D6304 | >2 | 0.025 | 0.022 | 0.006 |
| ppm Water | ppm | ASTM D6304 | | 250.6 | 226.6 | 63.5 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.37 | 0.32 | 0.41 |

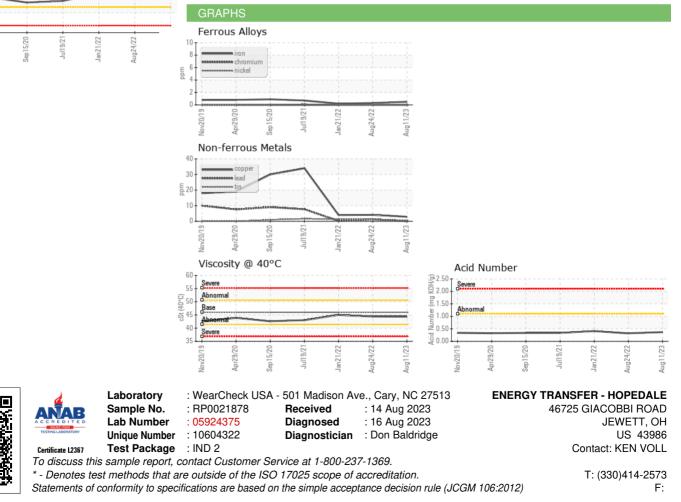


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| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | A MODER |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | | | | | |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | LIGHT | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | IES | method | limit/base | current | history1 | history2 |
| Visc @ 40°C | cSt | ASTM D445 | 46.0 | 44.3 | 44.4 | 45.0 |
| SAMPLE IMAGES | \$ | method | limit/base | current | history1 | history2 |
| Color | | | | | 6 | |
| Bottom | | | | | | |





Submitted By: LUKE SUMMERS