

OIL ANALYSIS REPORT





HPDL_B3320 HPDL_B3320_P3320

Drive End Pump

ROYAL PURPLE SYNFILM GT 46 (1 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

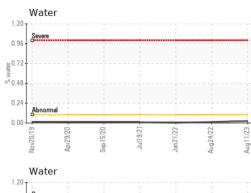
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

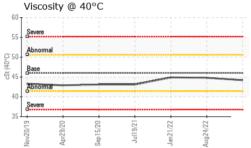
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0021879	RP0017604	RP0017732
Sample Date		Client Info		11 Aug 2023	24 Aug 2022	21 Jan 2022
Machine Age	hrs	Client Info		9326	6421	6421
Oil Age	hrs	Client Info		9326	6421	5776
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>75	0	2	3
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>5	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	0	3	2
Copper	ppm	ASTM D5185m	>15	0	1	<1
Tin	ppm	ASTM D5185m		0	<1	<1
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	22
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	95	94	79	89
Calcium	ppm	ASTM D5185m	0	0	4	10
Phosphorus	ppm	ASTM D5185m	0	4	6	3
Zinc	ppm	ASTM D5185m	0	0	6	2
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	5	7	5
Sodium	ppm	ASTM D5185m		1	0	<1
Potassium	ppm	ASTM D5185m	>20	2	0	0
Water	%	ASTM D6304		0.024	0.012	0.004
ppm Water	ppm	ASTM D6304	>.1	244.9	120.1	49.3
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.41	0.32	0.38



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	A MODER
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual		NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	44.2	44.8	44.9
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						

Bottom

