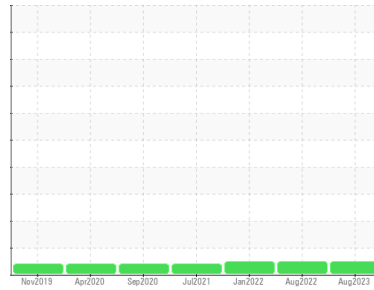




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**HPDL\_B3120 HPDL\_B3120\_M3120**

Component  
**Non-Drive End Bearing**

Fluid  
**ROYAL PURPLE SYNFILM GT 46 (1 QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0021540</b>	RP0017646	RP0017728
Sample Date	Client Info		<b>11 Aug 2023</b>	24 Aug 2022	21 Jan 2022
Machine Age	hrs	Client Info	<b>24050</b>	15620	15620
Oil Age	hrs	Client Info	<b>24050</b>	15620	12888
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	2	0
Copper	ppm	ASTM D5185m >20	<b>1</b>	3	2
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	22
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m 95	<b>84</b>	56	87
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	2
Phosphorus	ppm	ASTM D5185m 0	<b>3</b>	7	4
Zinc	ppm	ASTM D5185m 0	<b>0</b>	2	0

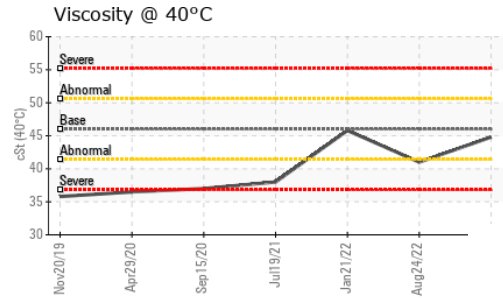
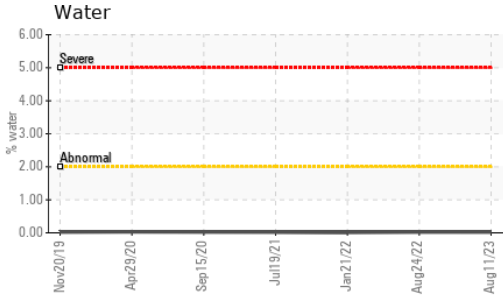
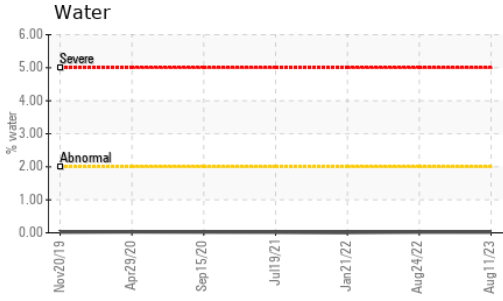
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>2</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>1</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>2</b>	0	0
Water	%	ASTM D6304 >2	<b>0.019</b>	0.020	0.006
ppm Water	ppm	ASTM D6304	<b>193.2</b>	208.3	64.1

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.37</b>	0.31	0.35

# OIL ANALYSIS REPORT



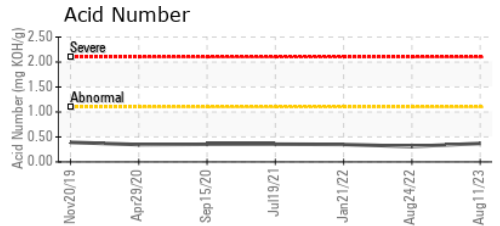
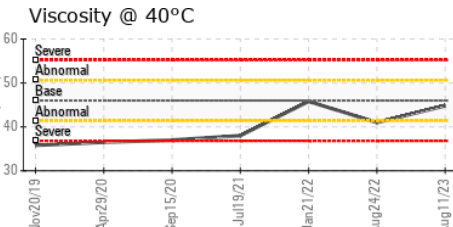
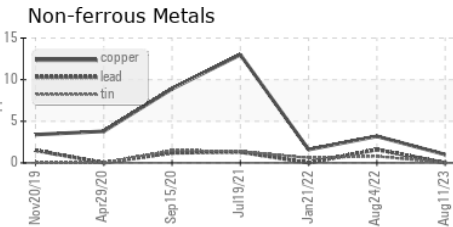
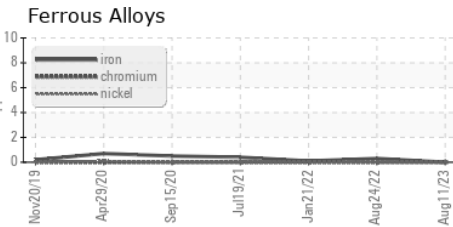
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>2	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	<b>44.8</b>	41.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0021540 **Received** : 14 Aug 2023  
**Lab Number** : 05924380 **Diagnosed** : 16 Aug 2023  
**Unique Number** : 10604327 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**ENERGY TRANSFER - HOPEDALE**  
 46725 GIACOBBI ROAD  
 JEWETT, OH  
 US 43986  
 Contact: KEN VOLL

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (330)414-2573

F: