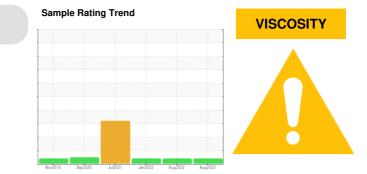


PROBLEM SUMMARY

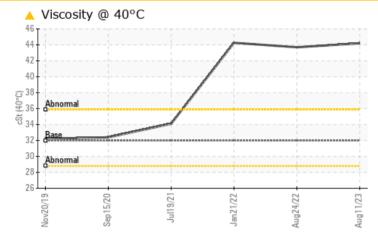


HPDL_U2220 HPDL_U2220_P2220 Component

Drive End Pump

ROYAL PURPLE SYNFILM GT 32 (2 QTS)

COMPONENT CONDITION SUMMARY



REC	ENDAT	NOI
1120		

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS						
Sample Status				ATTENTION	ATTENTION	ATTENTION
Visc @ 40°C	cSt	ASTM D445	32	<u> </u>	4 3.7	4 4.26

Customer Id: ENEJEW Sample No.: RP0021537 Lab Number: 05924385 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

24 Aug 2022 Diag: Doug Bogart



Resample at the next service interval to monitor.All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.



view report

21 Jan 2022 Diag: Jonathan Hester



No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.





We suspect abnormal contamination may be due to sampling method. No corrective action is recommended at this time. Resample at the next service interval to monitor. The lead level is abnormal. The copper level is abnormal. Moderate concentration of visible metal present. Moderate concentration of visible dirt/debris present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

Machine Id HPDL_U2220 HPDL_U2220_P2220 Component

Drive End Pump

Fluid ROYAL PURPLE SYNFILM GT 32 (2 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

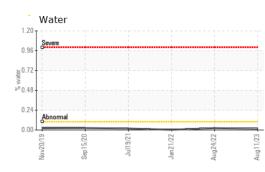
Fluid Condition

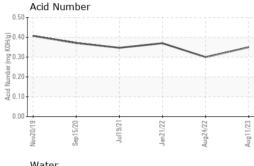
Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

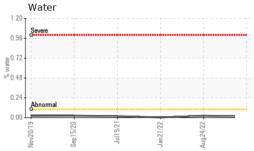
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0021537	RP0017621	RP0017726
Sample Date		Client Info		11 Aug 2023	24 Aug 2022	21 Jan 2022
Machine Age	hrs	Client Info		22379	13865	13865
Oil Age	hrs	Client Info		22379	13865	11412
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>75	0	<1	<1
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	<1
Aluminum	ppm	ASTM D5185m	>5	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	<1	3	<1
Copper	ppm	ASTM D5185m	>15	5	10	3
Tin	ppm	ASTM D5185m		<1	1	2
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	22
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		95	83	90
Calcium	ppm	ASTM D5185m		0	0	2
Phosphorus	ppm	ASTM D5185m		3	6	3
Zinc	ppm	ASTM D5185m		0	1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	3	2	<1
Sodium	ppm	ASTM D5185m		<1	0	<1
Potassium	ppm	ASTM D5185m	>20	2	0	<1
Water	%	ASTM D6304		0.015	0.023	0.003
ppm Water	ppm	ASTM D6304	>.1	159.3	238.8	38.8
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.35	0.30	0.37



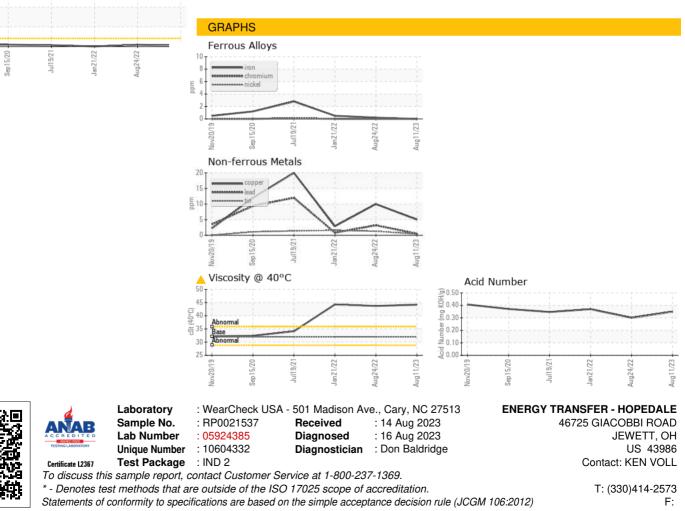
OIL ANALYSIS REPORT







VISUAL		una a bla a al	limit/base		Intertowned.	history O
VISUAL		method	iinii/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual		NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	4 4.2	43.7	44.26
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color						
Bottom						



jii

Submitted By: LUKE SUMMERS