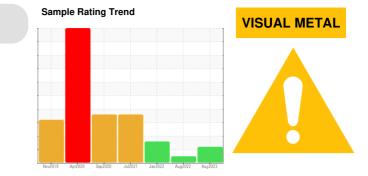


## **PROBLEM SUMMARY**



# HPDL\_B3320 HPDL\_B3320\_P3320

Component **Component** Non-Drive End Pump Fluid ROYAL PURPLE SYNFILM GT 46 (1 QTS)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

## RECOMMENDATION

We suspect abnormal contamination may be due to sampling method. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	NORMAL	ABNORMAL	
Yellow Metal	scalar	*Visual	NONE	🔺 MODER	NONE	A MODER	

Customer Id: ENEJEW Sample No.: RP0021880 Lab Number: 05924400 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

### **RECOMMENDED ACTIONS**

There are no recommended actions for this sample.

## **HISTORICAL DIAGNOSIS**

### 24 Aug 2022 Diag: Doug Bogart





Resample at the next service interval to monitor.All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

#### 21 Jan 2022 Diag: Jonathan Hester



We suspect abnormal contamination may be due to sampling method. No corrective action is recommended at

this time. Resample at the next service interval to monitor. Moderate concentration of visible metal present. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. Bearing and/or bushing wear is indicated. Moderate concentration of visible dirt/debris present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



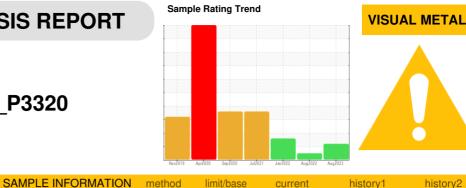


view report





## **OIL ANALYSIS REPORT**



current

history1

historv2

## Machine Id HPDL\_B3320 HPDL\_B3320\_P3320 Component

Non-Drive End Pump Fluid

**ROYAL PURPLE SYNFILM GT 46 (1 QTS)** 

## DIAGNOSIS

## Recommendation

We suspect abnormal contamination may be due to sampling method. No corrective action is recommended at this time. Resample at the next service interval to monitor.

## A Wear

Moderate concentration of visible metal present. All component wear rates are normal.

## Contamination

The water content is negligible. There is no indication of any contamination in the oil.

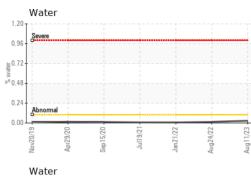
## Fluid Condition

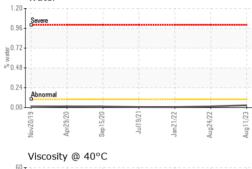
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

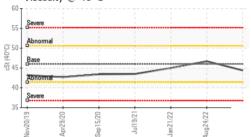
SAMPLE INFORM	VIATION	method	iimi/base	current	nistory i	nistory2
Sample Number		Client Info		RP0021880	RP0017605	RP0017733
Sample Date		Client Info		11 Aug 2023	24 Aug 2022	21 Jan 2022
Machine Age	hrs	Client Info		9326	6421	6421
Oil Age	hrs	Client Info		9326	6421	5776
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>75	10	4	40
Chromium	ppm	ASTM D5185m	>5	0	0	<1
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>5	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	0	2	1
Copper	ppm	ASTM D5185m	>15	3	5	4
Tin	ppm	ASTM D5185m		0	<1	<1
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	23
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	95	96	69	88
Calcium	ppm	ASTM D5185m	0	0	0	24
Phosphorus	ppm	ASTM D5185m	0	2	10	3
Zinc	ppm	ASTM D5185m	0	0	7	3
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	6	4	12
Sodium	ppm	ASTM D5185m		1	0	<1
Potassium	ppm	ASTM D5185m	>20	2	0	0
Water	%	ASTM D6304		0.027	0.014	0.006
ppm Water	ppm	ASTM D6304	>.1	273.6	147.2	69.9
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.39	0.33	0.37



## **OIL ANALYSIS REPORT**





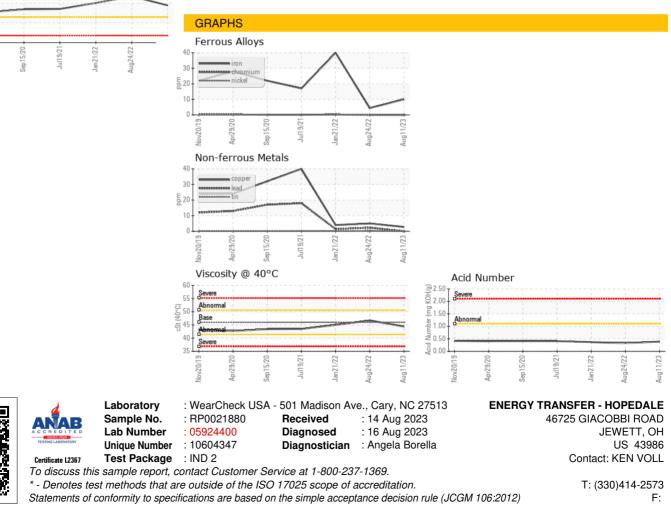


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	🔺 MODER	NONE	🔺 MODER
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	🔺 MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual		NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	44.4	46.7	45.0
SAMPLE IMAGES	S	method	limit/base	current	history1	history2





Bottom



Submitted By: LUKE SUMMERS