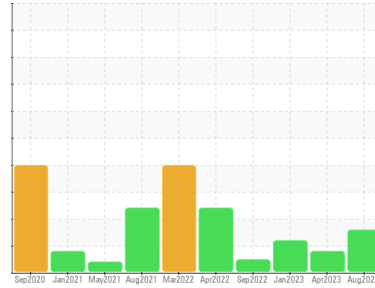




# PROBLEM SUMMARY

Area  
**AMR-Cheyenne**  
 Machine Id  
**LIEBHERR 511144 (S/N 118832)**  
 Component  
**Swing Drive**  
 Fluid  
**LIEBHERR GEAR BASIC 90 LS (--- GAL)**

Sample Rating Trend

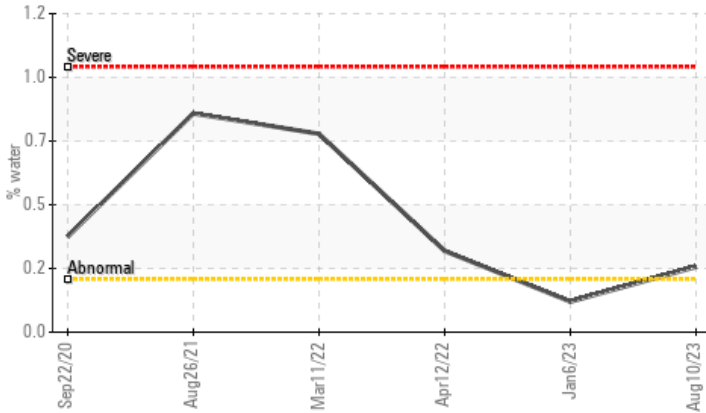


**WATER**



## COMPONENT CONDITION SUMMARY

▲ Water



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.2	▲ <b>0.246</b>	---	0.115
ppm Water	ppm	ASTM D6304	>2000	▲ <b>2460</b>	---	1150

Customer Id: ADVKANKS  
 Sample No.: DJJ0018393  
 Lab Number: 05924578  
 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Sean Felton +1 919-379-4092  
[sfelton@wearcheckusa.com](mailto:sfelton@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 20 Apr 2023 Diag: Jonathan Hester

#### WEAR



The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. Gear wear is indicated. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report



### 06 Jan 2023 Diag: Don Baldrige

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Gear wear is indicated. All other component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is higher than normal. Confirm oil type.

view report



### 27 Sep 2022 Diag: Don Baldrige

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

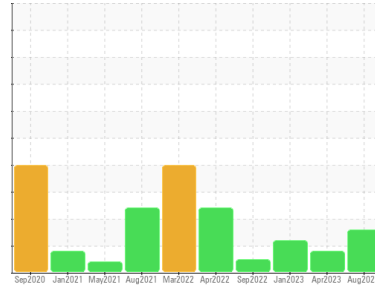
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Area  
**AMR-Cheyenne**  
 Machine Id  
**LIEBHERR 511144 (S/N 118832)**  
 Component  
**Swing Drive**  
 Fluid  
**LIEBHERR GEAR BASIC 90 LS (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a light concentration of water present in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>DJJ0018393</b>	DJJ0018666	DJJ0018406
Sample Date	Client Info		<b>10 Aug 2023</b>	20 Apr 2023	06 Jan 2023
Machine Age	hrs	Client Info	<b>5791</b>	5114	4542
Oil Age	hrs	Client Info	<b>500</b>	1000	500
Oil Changed	Client Info		<b>Not Changed</b>	Changed	Not Changed
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >400	<b>386</b>	▲ 608	▲ 544
Chromium	ppm	ASTM D5185m >10	<b>4</b>	7	6
Nickel	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	0
Lead	ppm	ASTM D5185m >50	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>19</b>	57	46
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	2	2
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	<1
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	1
Molybdenum	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	0
Manganese	ppm	ASTM D5185m 0	<b>3</b>	5	4
Magnesium	ppm	ASTM D5185m <1	<b>2</b>	4	1
Calcium	ppm	ASTM D5185m <1	<b>15</b>	27	26
Phosphorus	ppm	ASTM D5185m 2143	<b>2185</b>	2152	2218
Zinc	ppm	ASTM D5185m <1	<b>13</b>	17	18
Sulfur	ppm	ASTM D5185m 23468	<b>32467</b>	34374	30955

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>2</b>	1	0
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Water	%	ASTM D6304 >0.2	▲ <b>0.246</b>	---	0.115
ppm Water	ppm	ASTM D6304 >2000	▲ <b>2460</b>	---	1150

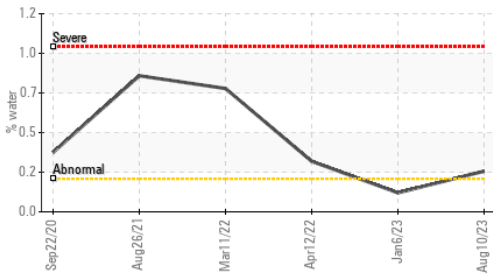
## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>0.2%</b>	NEG	0.2%
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

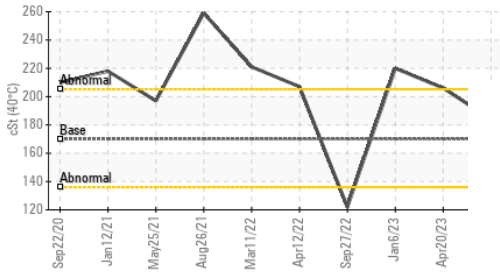


# OIL ANALYSIS REPORT

## Water



## Viscosity @ 40°C



### FLUID PROPERTIES

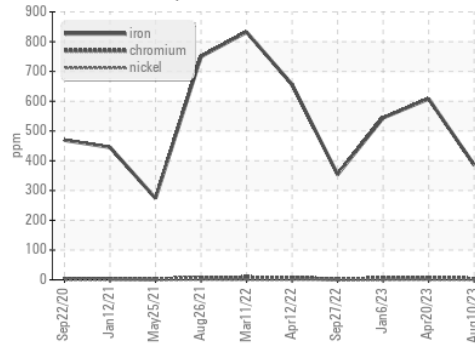
method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445	170	<b>184</b>	206 ▲ 220

### SAMPLE IMAGES

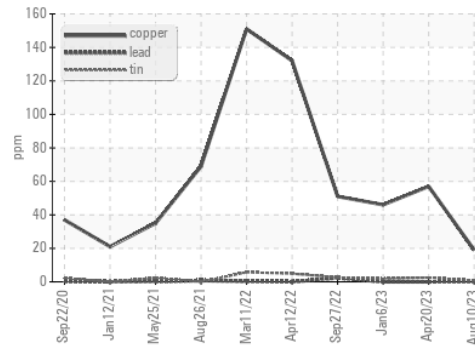
method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

### GRAPHS

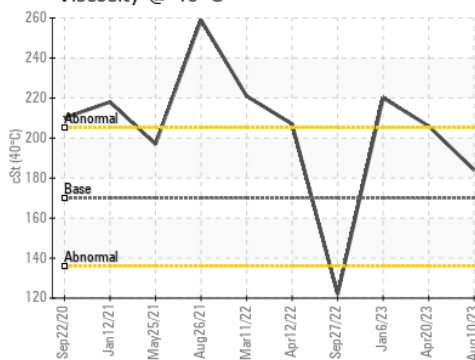
#### Ferrous Alloys



#### Non-ferrous Metals



#### Viscosity @ 40°C



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : DJJ0018393 **Received** : 14 Aug 2023  
**Lab Number** : 05924578 **Diagnosed** : 16 Aug 2023  
**Unique Number** : 10604525 **Diagnostician** : Sean Felton  
**Test Package** : CONST ( Additional Tests: KF )

**ADVANTAGE METALS RECYCLING - CHEYENNE**  
 1015 S. PACKARD ST  
 KANSAS CITY, KS  
 US 66105  
 Contact: BRIAN JACOBS  
 BRIAN.JACOBS@ADVANTAGERECYCLING.COM  
 T: (816)808-4711  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)