



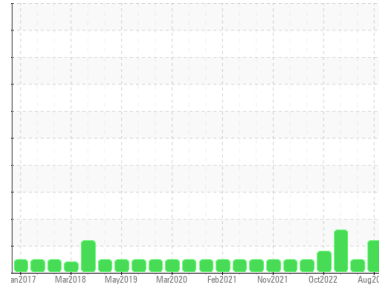
PROBLEM SUMMARY

Sample Rating Trend

ISO

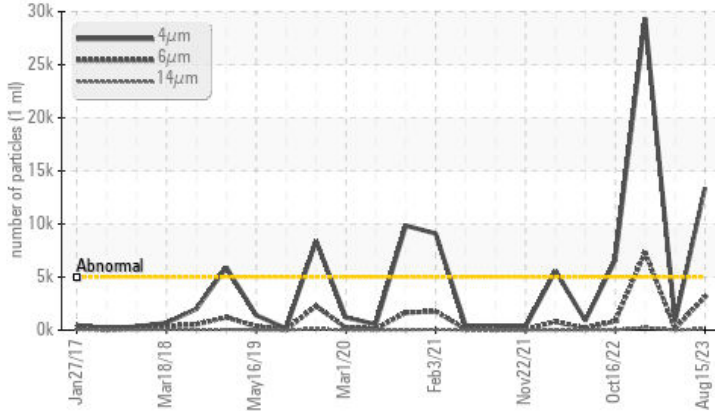


Machine Id
BUSCH CV2 BUTT PRIMARY (S/N PK0415-0403685)
 Component
Vacuum Pump
 Fluid
USPI VAC 100 (--- GAL)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ 13397	844	▲ 29354
Particles >6µm	ASTM D7647	>1300	▲ 3142	166	▲ 7329
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/19/14	17/15/10	▲ 22/20/15

Customer Id: JBSOTT
 Sample No.: USPM29211
 Lab Number: 05924885
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

20 Apr 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



12 Jan 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



16 Oct 2022 Diag: Jonathan Hester

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

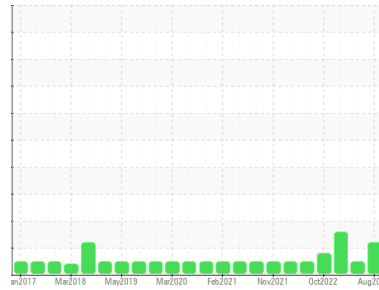




OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Machine Id
BUSCH CV2 BUTT PRIMARY (S/N PK0415-0403685)

Component

Vacuum Pump

Fluid

USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

An increase in the AN level is noted. Confirmed. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM29211	USPM28695	USPM26176
Sample Date	Client Info	15 Aug 2023	20 Apr 2023	12 Jan 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	NORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	4	<1	0
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	<1	1	0
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	0	0	0
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m 0	0	<1	0
Calcium	ppm	ASTM D5185m 0	0	1	0
Phosphorus	ppm	ASTM D5185m 1800	762	528	781
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 0	74	16	<1

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	2	<1	2
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304	0.087	0.076	0.085
ppm Water	ppm	ASTM D6304 >.1	878.8	769.8	859.7

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 13397	844	▲ 29354
Particles >6µm	ASTM D7647 >1300	▲ 3142	166	▲ 7329
Particles >14µm	ASTM D7647 >160	123	8	▲ 254
Particles >21µm	ASTM D7647 >40	12	2	30
Particles >38µm	ASTM D7647 >10	1	1	2
Particles >71µm	ASTM D7647 >3	1	0	1
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 21/19/14	17/15/10	▲ 22/20/15

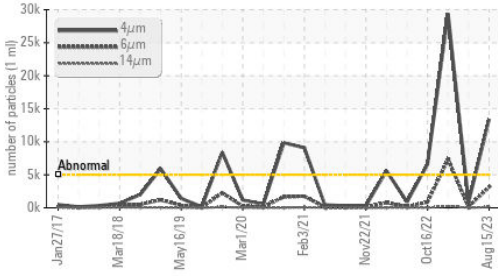
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	1.13	0.50	0.53

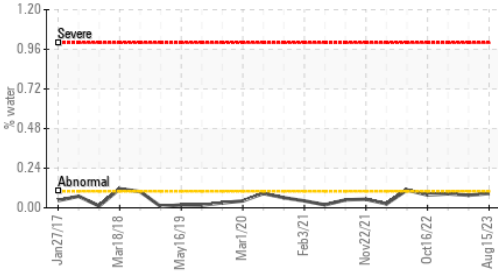


OIL ANALYSIS REPORT

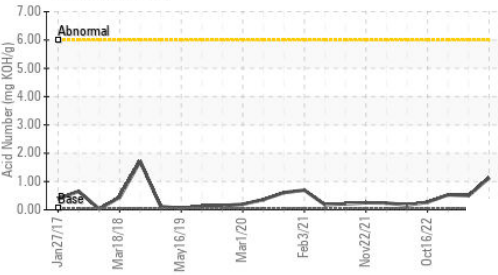
Particle Trend



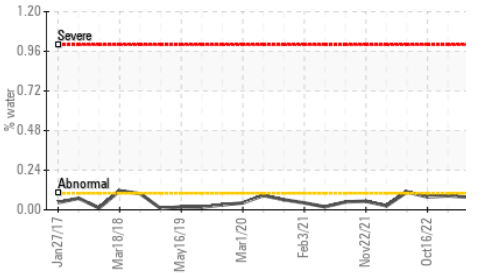
Water



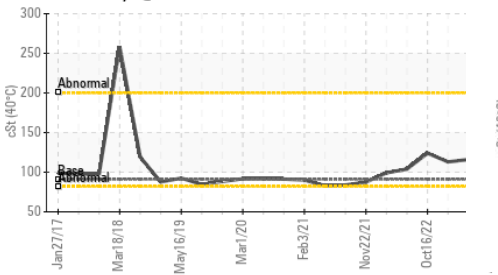
Acid Number



Water



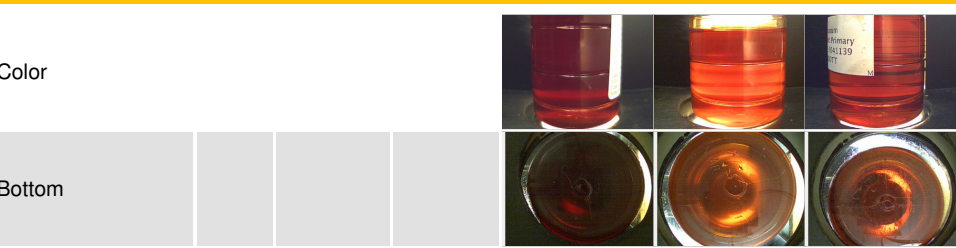
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

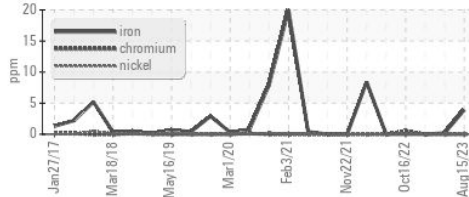
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	115	116	113

SAMPLE IMAGES

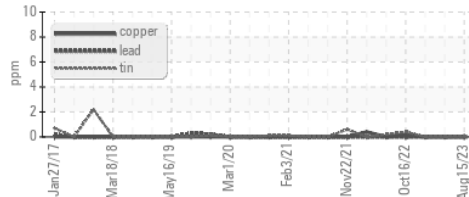


GRAPHS

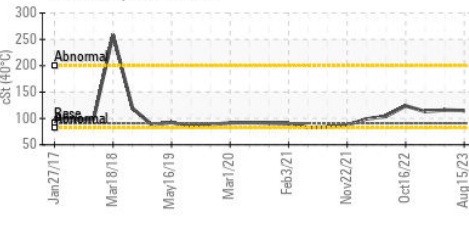
Ferrous Alloys



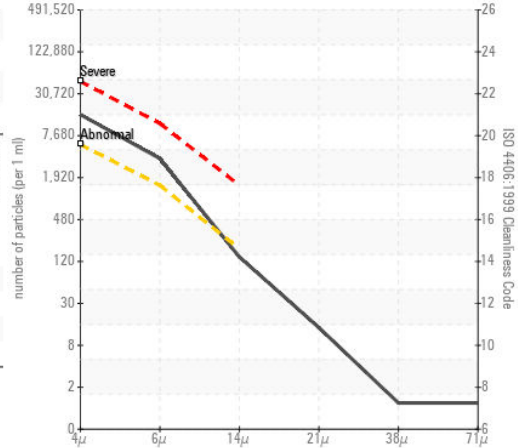
Non-ferrous Metals



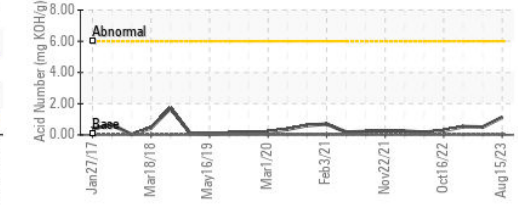
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : USPM29211 Received : 15 Aug 2023
 Lab Number : 05924885 Diagnosed : 16 Aug 2023
 Unique Number : 10604832 Diagnostician : Doug Bogart
 Test Package : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)