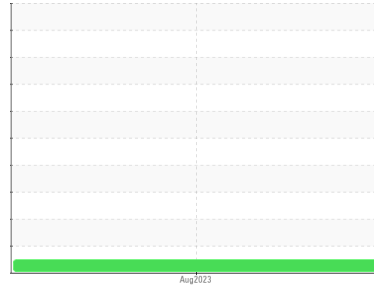


Area  
**PALASYN 45**  
Machine Id  
**PALATEK 21KE002639 - SALM PARTNERS**  
Component  
**Compressor**



**DIAGNOSIS**

**Recommendation**

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

Moderate concentration of visible dirt/debris present in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

**SAMPLE INFORMATION** method limit/base current history1 history2

Sample Number	Client Info	<b>UCS05924910</b>	---	---
Sample Date	Client Info	<b>07 Aug 2023</b>	---	---
Machine Age	hrs	Client Info	<b>4129</b>	---
Oil Age	hrs	Client Info	<b>4129</b>	---
Oil Changed	Client Info	<b>Changed</b>	---	---
Sample Status		<b>NORMAL</b>	---	---

**WEAR METALS** method limit/base current history1 history2

Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m		<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>4</b>	---	---
Lead	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

**ADDITIVES** method limit/base current history1 history2

Boron	ppm	ASTM D5185m	0.0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	0.0	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	0	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	0.0	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m	0.0	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m	966	<b>318</b>	---	---
Zinc	ppm	ASTM D5185m	0	<b>0</b>	---	---
Sulfur	ppm	ASTM D5185m	1309	<b>460</b>	---	---

**CONTAMINANTS** method limit/base current history1 history2

Silicon	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---

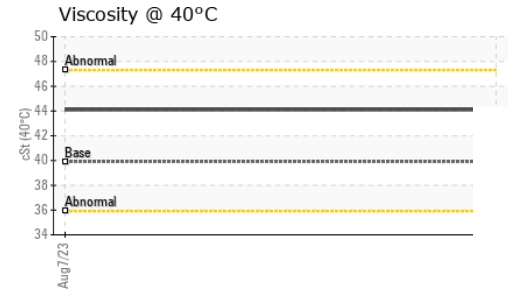
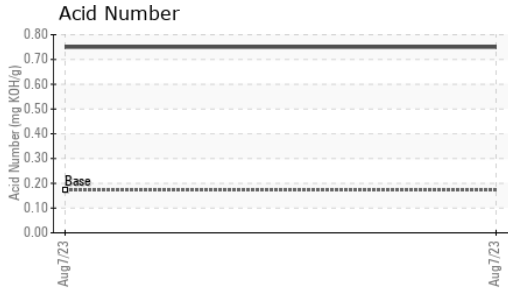
**FLUID DEGRADATION** method limit/base current history1 history2

Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	<b>0.75</b>	---	---
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**VISUAL** method limit/base current history1 history2

White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>MODER</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	---	---
Free Water	scalar	*Visual		<b>NEG</b>	---	---

# OIL ANALYSIS REPORT

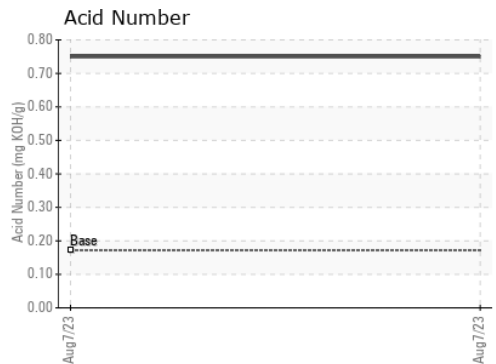
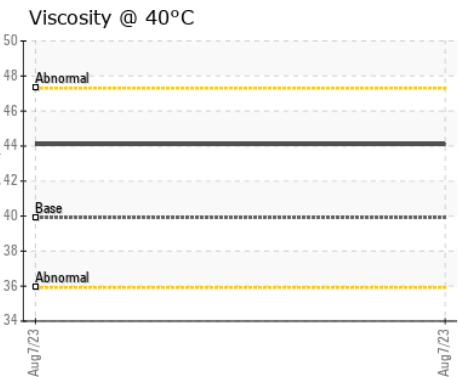
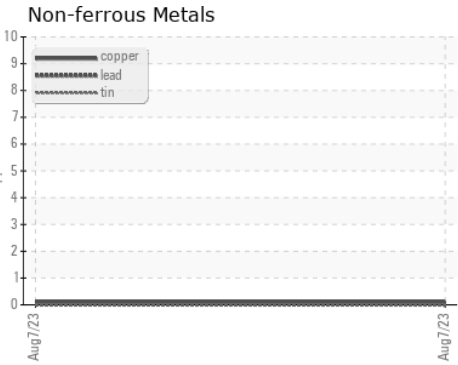
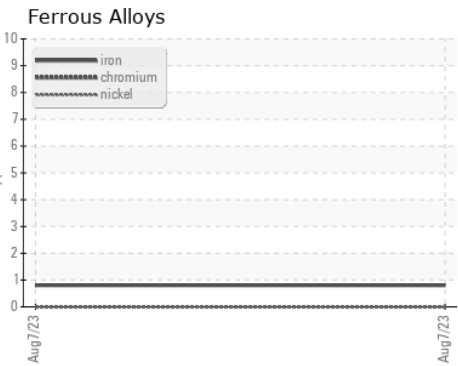


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	39.9	<b>44.1</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS05924910 **Received** : 15 Aug 2023  
**Lab Number** : **05924910** **Diagnosed** : 16 Aug 2023  
**Unique Number** : 10604857 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**VACUUM PUMP and COMPRESSOR**  
 1490 GRUBER RD  
 GREEN BAY, WI  
 US 54313  
 Contact: ROBIN  
 robin@vpc-inc.com  
 T: (920)662-1113  
 F: (920)662-1116

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)