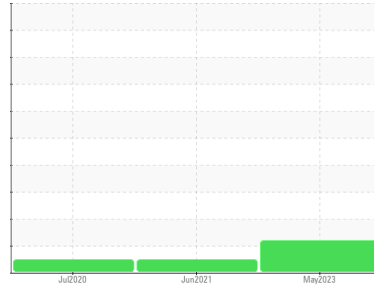




PROBLEM SUMMARY

Sample Rating Trend



VISUAL METAL



Machine Id
1 - 1052

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (2 GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We suspect abnormal metal contamination may be due to sampling method. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	NORMAL
White Metal	scalar	*Visual	NONE	▲ MODER	NONE	NONE

Customer Id: THENORMA
Sample No.: WC0810230
Lab Number: 05924933
Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

09 Jun 2021 Diag: Angela Borella

NORMAL



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



20 Jul 2020 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

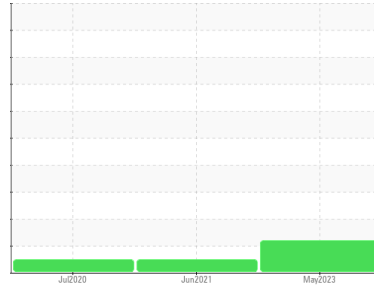
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL



Machine Id
1 - 1052

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (2 GAL)

DIAGNOSIS

Recommendation

We suspect abnormal metal contamination may be due to sampling method. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

Moderate concentration of visible metal present. All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0810230	WC0551688	WC0524494
Sample Date	Client Info		15 May 2023	09 Jun 2021	20 Jul 2020
Machine Age	hrs	Client Info	42949	37164	33884
Oil Age	hrs	Client Info	5211	3280	3300
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			ABNORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	1	<1	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	0	0
Lead	ppm	ASTM D5185m >10	<1	0	<1
Copper	ppm	ASTM D5185m >50	16	2	2
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	16	1
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 90	3	13	11
Calcium	ppm	ASTM D5185m 2	0	0	<1
Phosphorus	ppm	ASTM D5185m	1	<1	4
Zinc	ppm	ASTM D5185m	19	0	0
Sulfur	ppm	ASTM D5185m	18955	15041	15909

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	<1
Sodium	ppm	ASTM D5185m	0	3	2
Potassium	ppm	ASTM D5185m >20	<1	0	<1

FLUID DEGRADATION

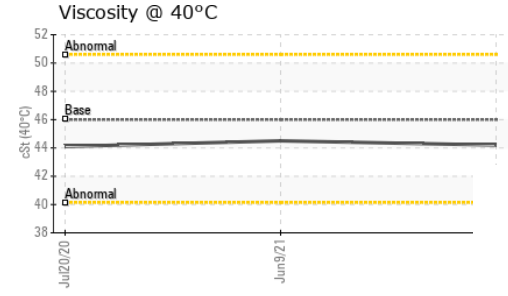
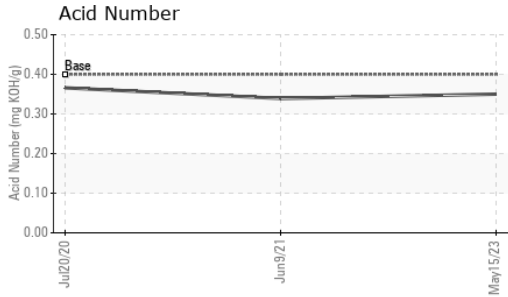
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.35	0.339	0.366

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	▲ MODER	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG



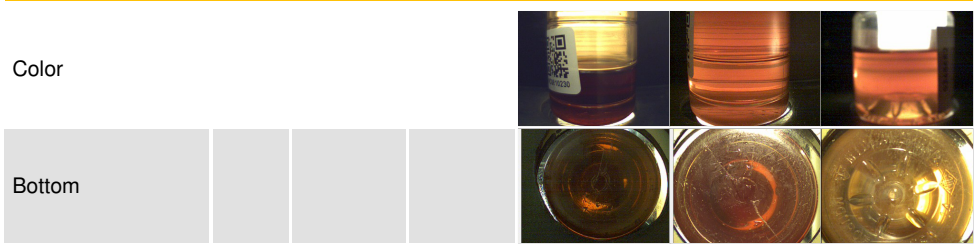
OIL ANALYSIS REPORT



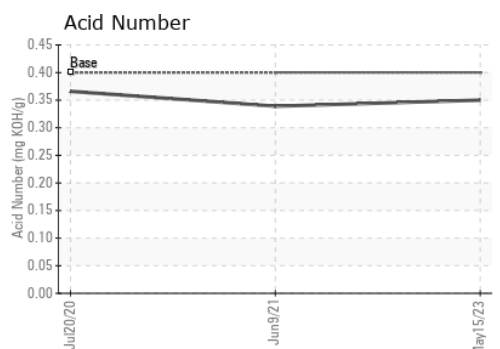
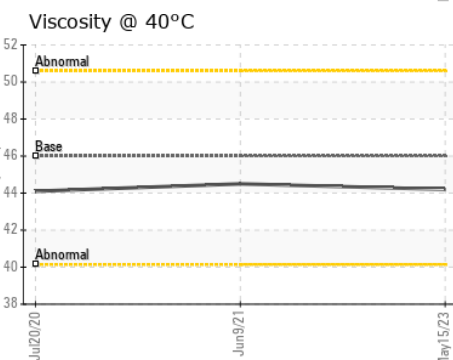
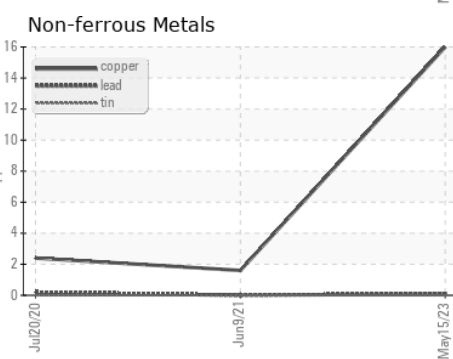
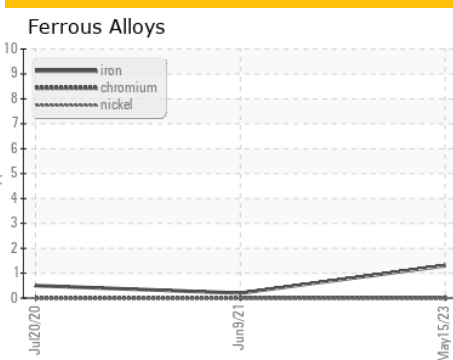
FLUID PROPERTIES	method	limit/base	current	history1	history2
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Visc @ 40°C	cSt	ASTM D445 46	44.2	44.5	44.1
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SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0810230 **Received** : 15 Aug 2023
Lab Number : **05924933** **Diagnosed** : 16 Aug 2023
Unique Number : 10604880 **Diagnostician** : Jonathan Hester
Test Package : PLANT

THE HOPE GROUP
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 NORTHBOROUGH, MA
 US 01532
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)