



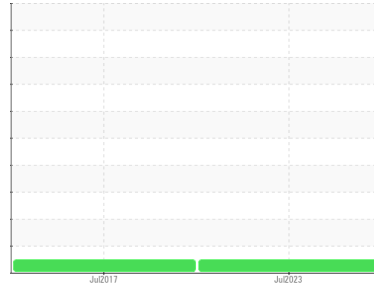
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**[603530494 SDR]**  
 Machine Id  
**L-1 1ST LEG CONV (S/N 20048851)**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 680 (--- GAL)**



## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0605528</b>	WCI2285501	---
Sample Date	Client Info		<b>29 Jul 2023</b>	15 Jul 2017	---
Machine Age	hrs	Client Info	<b>0</b>	0	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>Changed</b>	Changed	---
Sample Status			<b>NORMAL</b>	NORMAL	---

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>0</b>	4	---
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	---
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>200	<b>0</b>	2	---
Tin	ppm	ASTM D5185m	>25	<b>0</b>	1	---
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	50	<b>0</b>	4	---
Barium	ppm	ASTM D5185m	15	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m	15	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m	50	<b>0</b>	1	---
Calcium	ppm	ASTM D5185m	50	<b>0</b>	292	---
Phosphorus	ppm	ASTM D5185m	350	<b>204</b>	294	---
Zinc	ppm	ASTM D5185m	100	<b>0</b>	80	---
Sulfur	ppm	ASTM D5185m	12500	<b>1695</b>	513	---

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>3</b>	2	---
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	---
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	<1	---

## FLUID DEGRADATION

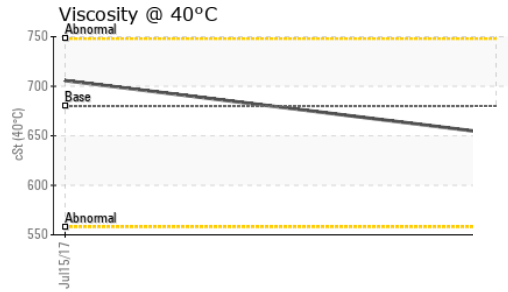
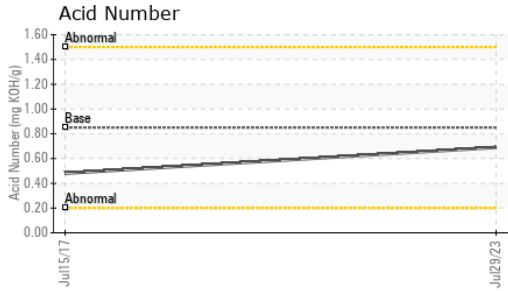
	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	<b>0.69</b>	0.481	---

## VISUAL

	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual		<b>NEG</b>	NEG	---

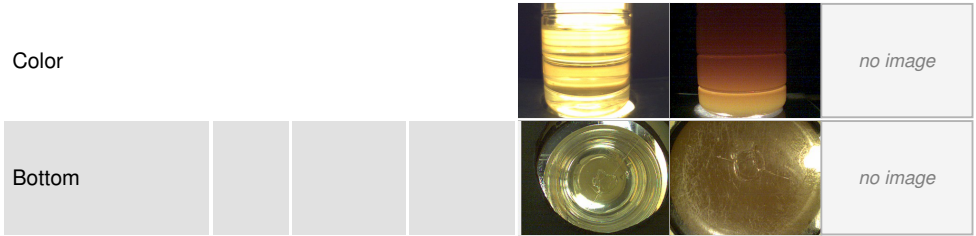


# OIL ANALYSIS REPORT

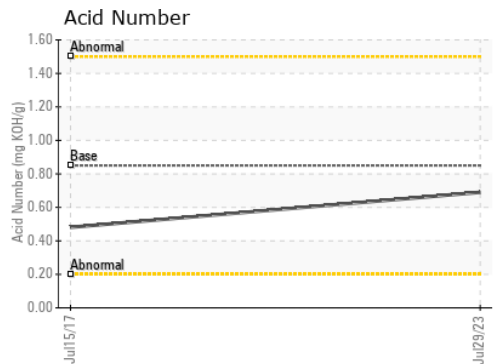
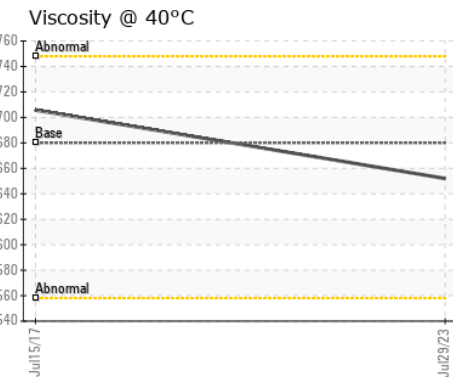
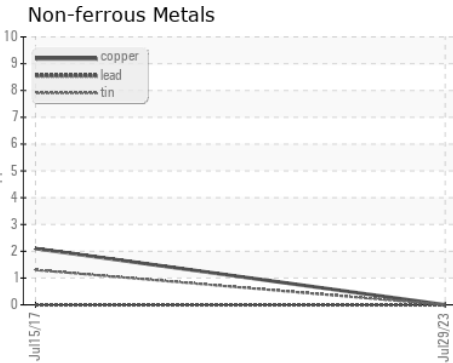
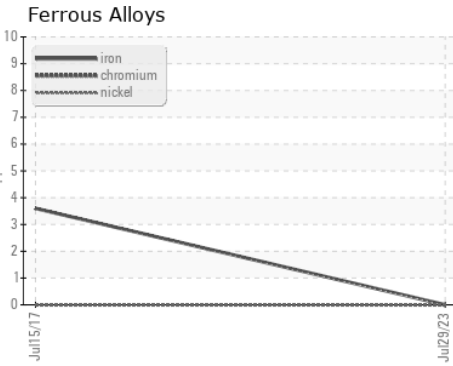


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 680	<b>652</b>	705.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0605528 **Received** : 15 Aug 2023  
**Lab Number** : 05924972 **Diagnosed** : 16 Aug 2023  
**Unique Number** : 10604919 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**MARS CHOCOLATE**  
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 US 60707  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)