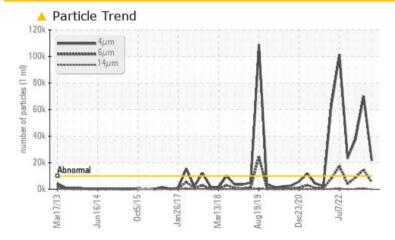


PROBLEM SUMMARY

Area FREEZER Machine Id FES TYSAMAF 4 FES (S/N MK3E-108) Component

Refrigeration Compressor Fluid USPI 1009-68 SC (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL				
Particles >4µm	ASTM D7647	>10000	<u> </u>	▲ 70209	A 37786				
Particles >6µm	ASTM D7647	>2500	<u> </u>	🔺 14684	A 8914				
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<u> </u>	▲ 23/21/16	<u> </u>				

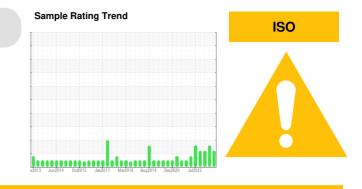
Customer Id: TYSAMA Sample No.: USP0000630 Lab Number: 05925478 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 dougb@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

15 May 2023 Diag: Doug Bogart



We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

26 Jan 2023 Diag: Doug Bogart

Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

02 Oct 2022 Diag: Doug Bogart



Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report



OIL ANALYSIS REPORT

Area FREEZER Machine Id FES TYSAMAF 4 FES (S/N MK3E-108) Component

Refrigeration Compressor

USPI 1009-68 SC (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

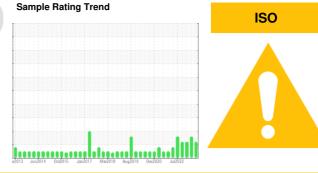
All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0000630	USP248059	USP245104
Sample Date		Client Info		15 Aug 2023	15 May 2023	26 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	2	1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m		0	0	<1
Tin	ppm	ASTM D5185m		0	0	0
Vanadium	ppm	ASTM D5185m	210	0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES	le le	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	IIIIII Dasc	0	0	0
Barium	ppm	ASTM D5185m		0	0	0
		ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese Magnesium	ppm	ASTM D5185m		0	2	0
Calcium	ppm	ASTM D5185m		0	0	0
	ppm			۰ <1	0	0
Phosphorus	ppm	ASTM D5185m				
Zinc	ppm	ASTM D5185m	50	0	0	0
Sulfur	ppm	ASTM D5185m	50	39	5	17
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	1
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	1	<1
Water	%	ASTM D6304		0.004	0.002	0.002
ppm Water	ppm	ASTM D6304	>1000	49.3	19.2	24.2
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<u> </u>	▲ 70209	A 37786
Particles >6µm		ASTM D7647	>2500	<u> </u>	<u> </u>	▲ 8914
Particles >14µm		ASTM D7647	>320	181	4 17	283
Particles >21µm		ASTM D7647		26	68	35
Particles >38µm		ASTM D7647	>20	0	1	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	A 22/20/15	A 23/21/16	▲ 22/20/15
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.005	0.014	0.014	0.015



Acid Number

0.03

0.03 HO 0.02 5 0.02 0.0 Acid

0.0

0.00

0.9

_{1월} 0.72

[>] ²0.48

0.24 Ab

0.00

80

7

cSt (40°C)

60

55

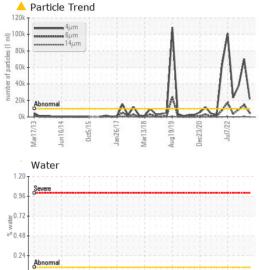
Base

Ab

Mar17/1:

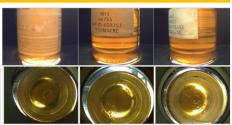
Mar1

OIL ANALYSIS REPORT



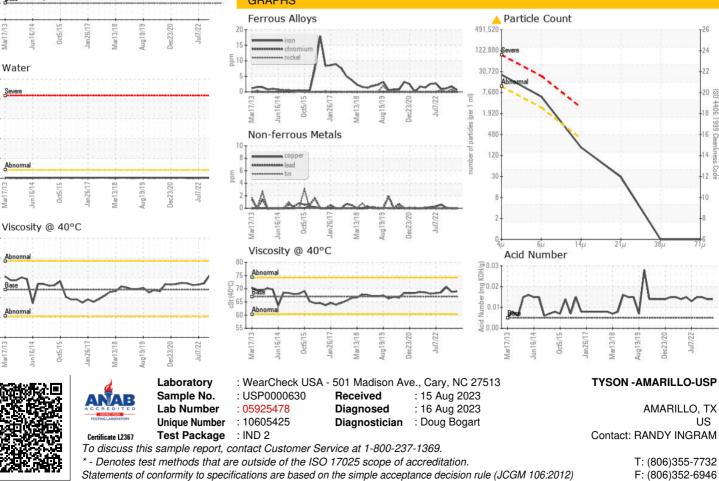
	-	and a second	Oct	2	100	-	01	Jul	
	Marl	Junl	0	Jan2	Mar1.	Aug1	Dec2	7	Odor
•	Wate	er							Emulsified Wate
1.20	Table 6								Free Water
	Severe								
0.96	0	11111							FLUID PROF
<u>₩</u> 0.72									Visc @ 40°C
afe Mate š 0.48									VISC @ 40 C
^{a<} 0.48									SAMPLE IMA
0.24									
0.24	Abnorm	nal			1111		1111		
0.00									
	13	14	12	11	10	6	20	22	Color
	Mar17/13	Jun16/14	0ct5/15	Jan 26/17	Mar13/18	Aug 19/19	Dec23/20	Jul7/22	00101
	Ma	Jur	0	Jai	Ma	Aug	Dei	~	

VISUAL		method	limit/base	current	history1	history2
White Metal	hite Metal scalar		NONE	NONE	NONE	NONE
Yellow Metal scalar		*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water scalar		*Visual	>0.1	NEG	NEG	NEG
Free Water scalar		*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	69.0	68.8	70.6
SAMPLE IMAGES	SAMPLE IMAGES		limit/base	current	history1	history2
					NH3 #4 FES VCID: 658351	HES



Bottom

GRAPHS



Contact/Location: RANDY INGRAM - TYSAMA