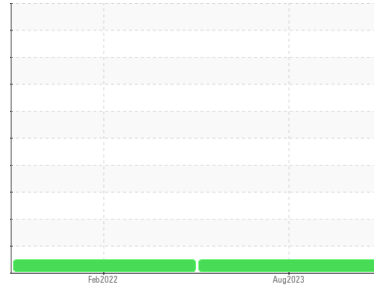




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
KAESER 5937519 - FITESA (S/N 1058)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0825991	KC97240	---
Sample Date	Client Info		02 Aug 2023	21 Feb 2022	---
Machine Age	hrs	Client Info	0	4677	---
Oil Age	hrs	Client Info	0	998	---
Oil Changed	Client Info		Not Chngd	N/A	---
Sample Status			NORMAL	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	2	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	2	1	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	2	4	---
Tin	ppm	ASTM D5185m >10	0	0	---
Antimony	ppm	ASTM D5185m	---	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	---
Barium	ppm	ASTM D5185m 90	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	0	0	---
Magnesium	ppm	ASTM D5185m 90	58	15	---
Calcium	ppm	ASTM D5185m 2	0	0	---
Phosphorus	ppm	ASTM D5185m	1	8	---
Zinc	ppm	ASTM D5185m	0	0	---
Sulfur	ppm	ASTM D5185m	21669	15738	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	1	---
Sodium	ppm	ASTM D5185m	11	6	---
Potassium	ppm	ASTM D5185m >20	3	0	---

FLUID DEGRADATION

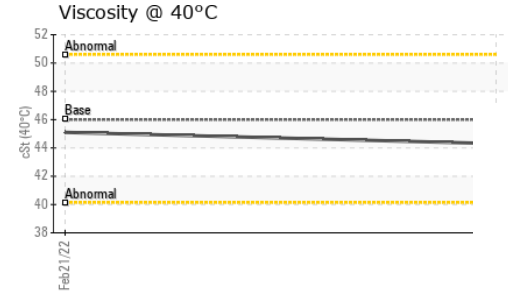
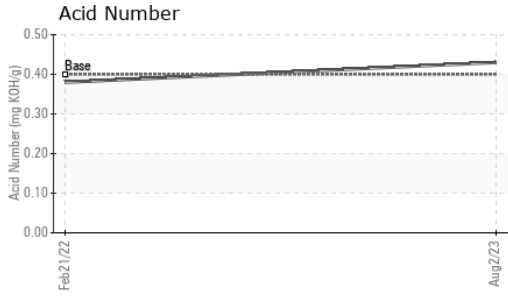
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.43	0.38	---

VISUAL


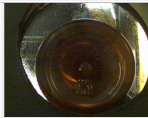
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual NONE	NONE	NONE	---
Precipitate	scalar	*Visual NONE	NONE	NONE	---
Silt	scalar	*Visual NONE	NONE	NONE	---
Debris	scalar	*Visual NONE	LIGHT	NONE	---
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	---
Appearance	scalar	*Visual NORML	NORML	NORML	---
Odor	scalar	*Visual NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	---
Free Water	scalar	*Visual	NEG	---	---



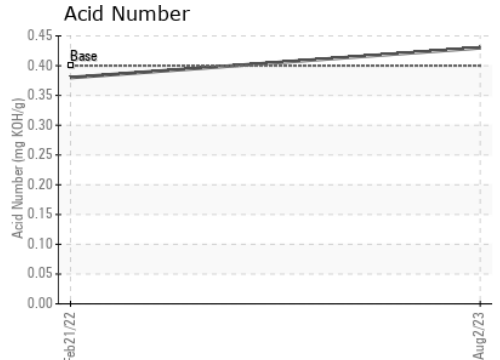
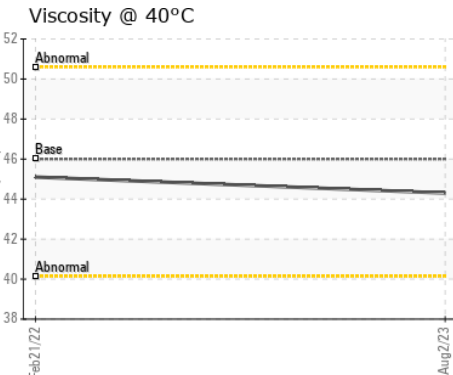
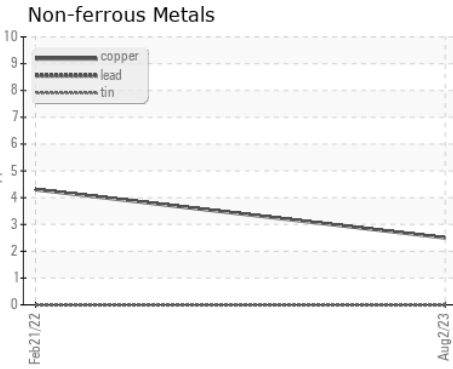
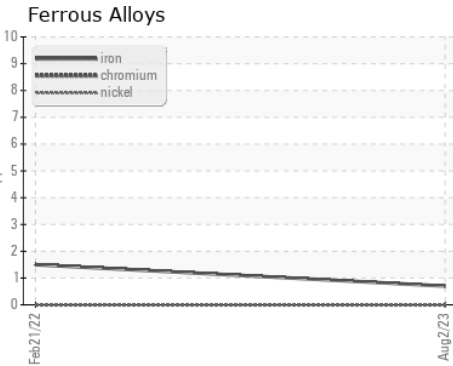
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.3	45.1	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						no image
Bottom						no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0825991 **Received** : 15 Aug 2023
Lab Number : 05925497 **Diagnosed** : 17 Aug 2023
Unique Number : 10605444 **Diagnostician** : Don Baldrige
Test Package : IND 2

ELEVATED INDUSTRIAL SOLUTIONS - EIS
 302 HUGHES ST
 FOUNTAIN INN, SC
 US 29644
 Contact: DARRIN WARD
 dward@elevatedindustrial.com
 T:
 F: (864)862-7653

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)