

OIL ANALYSIS REPORT

Sample Rating Trend



HC2234

Component Gearbox Fluid GEAR OIL ISO 220 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

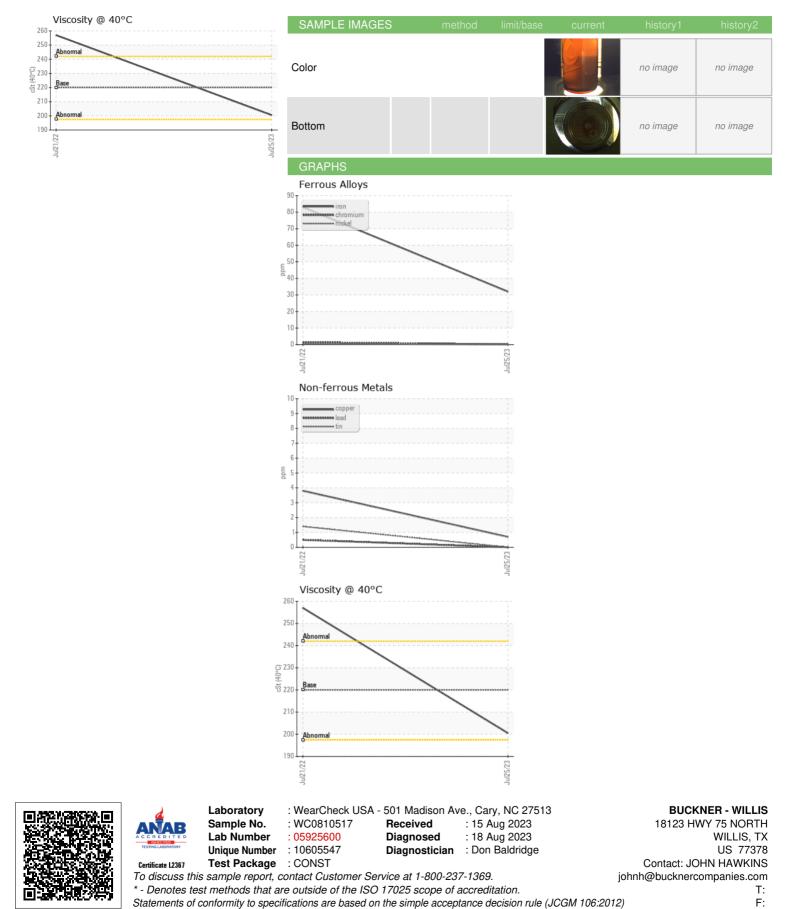
Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0810517	WC0687330	
Sample Date		Client Info		25 Jul 2023	21 Jul 2022	
Machine Age	hrs	Client Info		3265	1772	
Oil Age	hrs	Client Info		0	1772	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	32	83	
Chromium	ppm	ASTM D5185m	>10	<1	1	
Nickel	ppm	ASTM D5185m		0	<1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	<1	
Aluminum	ppm	ASTM D5185m	>25	2	26	
Lead	ppm	ASTM D5185m	>50	0	<1	
Copper	ppm	ASTM D5185m		<1	4	
Tin	ppm	ASTM D5185m	>10	0	1	
Vanadium	ppm	ASTM D5185m	>10	<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
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ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	2	8	
Barium	ppm	ASTM D5185m	15	0	0	
Molybdenum	ppm	ASTM D5185m	15	2	<1	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m	50	2	1	
Calcium	ppm	ASTM D5185m	50	2	13	
Phosphorus	ppm	ASTM D5185m	350	357	28	
Zinc	ppm	ASTM D5185m	100	8	17	
Sulfur	ppm	ASTM D5185m	12500	4500	2173	
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	13	17	
Sodium	ppm	ASTM D5185m		1	5	
Potassium	ppm	ASTM D5185m	>20	1	1	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	MODER	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	200.5	257	
08:36:59) Rev: 1	Contact/Location: JOHN HAWKINS - BUCWILTX					



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