



OIL ANALYSIS REPORT

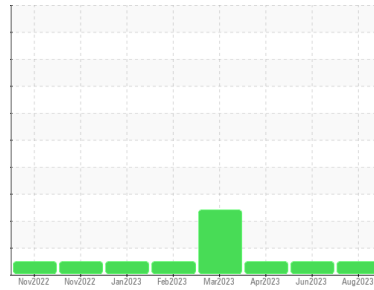
Sample Rating Trend

NORMAL



Machine Id
CATERPILLAR D6 10032 (S/N KEW01099)

Component
Left Final Drive
Fluid
NOT GIVEN (--- QTS)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | WC0837118 | WC0816278 | WC0797697 |
| Sample Date | Client Info | | | 08 Aug 2023 | 14 Jun 2023 | 26 Apr 2023 |
| Machine Age | hrs | Client Info | | 4040 | 3725 | 3256 |
| Oil Age | hrs | Client Info | | 315 | 469 | 462 |
| Oil Changed | Client Info | | | Changed | Changed | Changed |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >500 | 11 | 27 | 31 |
| Chromium | ppm | ASTM D5185m | >10 | <1 | 2 | 2 |
| Nickel | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | 3 | 2 |
| Lead | ppm | ASTM D5185m | >25 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 0 | 0 | 1 |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | | 167 | 164 | 101 |
| Barium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | | 4 | 7 | 6 |
| Calcium | ppm | ASTM D5185m | | 129 | 459 | 1285 |
| Phosphorus | ppm | ASTM D5185m | | 350 | 418 | 554 |
| Zinc | ppm | ASTM D5185m | | 37 | 128 | 354 |
| Sulfur | ppm | ASTM D5185m | | 1998 | 2382 | 2889 |

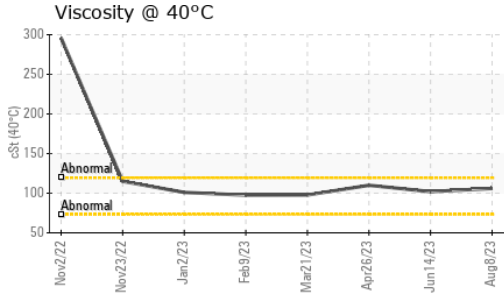
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >75 | 12 | 37 | 38 |
| Sodium | ppm | ASTM D5185m | | 0 | 1 | 1 |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 2 | <1 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|-----------|------------|------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | | 106 | 102 | 110 |

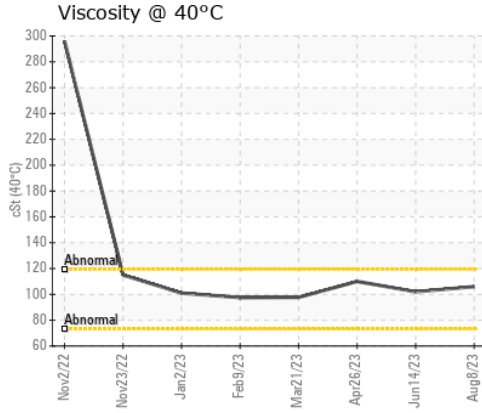
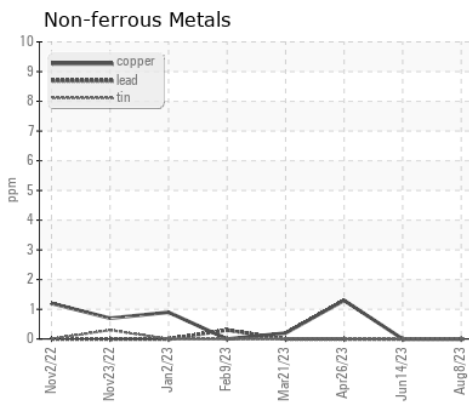
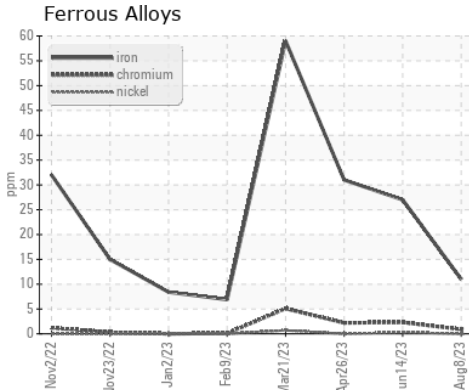


OIL ANALYSIS REPORT



| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color | | | | no image | no image |
| Bottom | | | | no image | no image |

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0837118 **Received** : 15 Aug 2023
Lab Number : 05925664 **Diagnosed** : 17 Aug 2023
Unique Number : 10605611 **Diagnostician** : Jonathan Hester
Test Package : CONST

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)